

PARTS CATALOG

**Finisher-Q1 Saddle Finisher-
Q2**

Canon

Nov 12 2003

PREFACE

This Parts Catalog contains listings of parts used

Diagrams are provided with the listings to aid the service technician in identifying clearly, the item to be orderd.

Whenever ordering parts, consult this Parts Catalog for all of the information pertaining to each item. Be sure to include, in the Parts Request, the full item description, the item part number, and the quantity.

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Finisher-Q1 Saddle Finisher-Q2

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.
4A1-2349-000	Q50 - 115	FB3-7930-000	Q50 - 24	FB4-9172-020	Q50 - 6
4S1-9002-000	Q58 - 20	FB3-7931-020	Q50 - 25	FB4-9173-020	Q54 - 4
FA2-8244-000	Q58 - 1	FB3-7932-000	Q58 - 12	FB4-9174-030	Q50 - 64
FA4-6702-000	Q53 - 1	FB3-7934-000	Q50 - 26	FB4-9692-000	Q01B - 11
FB1-7214-000	Q59 - 1	FB3-7937-020	Q50 - 29	FB4-9692-000	Q01C - 8
FB2-6416-000	Q54 - 1	FB3-7939-020	Q50 - 30	FB5-2697-000	Q50 - 7
FB2-7866-000	Q11 - 66	FB3-7940-020	Q50 - 31	FB5-2698-000	Q50 - 76
FB3-7846-030	Q50 - 3	FB3-7941-000	Q50 - 32	FB5-2699-000	Q50 - 108
FB3-7847-020	Q50 - 4	FB3-7943-030	Q50 - 34	FB5-2700-030	Q54 - 19
FB3-7848-000	Q50 - 5	FB3-7944-030	Q50 - 35	FB5-2701-030	Q54 - 2
FB3-7854-000	Q53 - 2	FB3-7945-000	Q56 - 4	FB5-2702-030	Q54 - 18
FB3-7855-000	Q50 - 117	FB3-7946-020	Q56 - 13	FB5-2703-000	Q58 - 3
FB3-7856-000	Q50 - 97	FB3-7947-000	Q56 - 8	FB5-2706-000	Q50 - 13
FB3-7865-000	Q54 - 5	FB3-7948-020	Q50 - 36	FB5-2715-000	Q50 - 11
FB3-7866-000	Q54 - 6	FB3-7949-020	Q50 - 37	FB5-2716-000	Q50 - 18
FB3-7867-000	Q54 - 7	FB3-7954-000	Q50 - 43	FB5-5932-000	Q53 - 8
FB3-7868-050	Q54 - 8	FB3-7966-000	Q58 - 13	FB5-5933-000	Q53 - 9
FB3-7869-000	Q50 - 8	FB3-7967-000	Q50 - 38	FB5-5936-000	Q50 - 28
FB3-7871-000	Q54 - 9	FB3-7969-000	Q50 - 33	FB5-5937-020	Q50 - 53
FB3-7873-020	Q50 - 10	FB3-7971-000	Q10A - 47	FB5-5939-000	Q50 - 82
FB3-7876-000	Q56 - 9	FB3-7972-000	Q50 - 41	FB5-6790-000	Q54 - 11
FB3-7877-000	Q56 - 10	FB3-7973-000	Q50 - 42	FB6-5031-000	Q56 - 17
FB3-7878-000	Q56 - 2	FB3-7977-000	Q57 - 8	FC1-7432-000	Q58 - 22
FB3-7881-000	Q11 - 62	FB3-7978-000	Q58 - 21	FC5-3358-000	Q40 - 11
FB3-7883-030	Q50 - 84	FB3-7979-000	Q50 - 44	FC5-3359-000	Q40 - 12
FB3-7885-020	Q50 - 88	FB3-7980-000	Q50 - 45	FC5-3440-000	Q10 - 1
FB3-7888-070	Q50 - 83	FB3-7981-000	Q54 - 10	FC5-3442-000	Q31 - 1
FB3-7889-030	Q50 - 75	FB3-7983-000	Q54 - 21	FC5-3444-000	Q31 - 2
FB3-7894-000	Q57 - 4	FB3-7984-000	Q50 - 46	FC5-3451-000	Q30 - 1
FB3-7895-000	Q57 - 5	FB3-7985-000	Q50 - 47	FC5-3453-000	Q30 - 2
FB3-7896-000	Q57 - 6	FB4-8248-000	Q10 - 34	FC5-3454-000	Q30 - 10
FB3-7897-000	Q57 - 7	FB4-8248-000	Q10A - 53	FC5-3455-000	Q11 - 23
FB3-7901-030	Q58 - 5	FB4-8345-000	Q01B - 10	FC5-3455-000	Q30 - 25
FB3-7904-020	Q58 - 6	FB4-8345-000	Q01C - 4	FC5-3455-000	Q32 - 13
FB3-7906-000	Q58 - 7	FB4-9011-020	Q50 - 19	FC5-3457-000	Q30 - 15
FB3-7907-000	Q58 - 8	FB4-9012-020	Q56 - 12	FC5-3458-000	Q30 - 16
FB3-7909-020	Q58 - 9	FB4-9019-020	Q50 - 20	FC5-3498-000	Q40 - 13
FB3-7910-000	Q58 - 10	FB4-9158-000	Q54 - 22	FC5-3513-000	Q20 - 36
FB3-7912-000	Q50 - 16	FB4-9159-000	Q54 - 23	FC5-3514-000	Q20 - 28
FB3-7915-020	Q50 - 17	FB4-9161-000	Q50 - 114	FC5-3515-000	Q15 - 25
FB3-7925-030	Q50 - 21	FB4-9166-000	Q58 - 2	FC5-3515-000	Q16 - 25
FB3-7927-000	Q50 - 22	FB4-9167-000	Q50 - 110	FC5-3516-000	Q15 - 26
FB3-7928-020	Q50 - 23	FB4-9168-000	Q58 - 4	FC5-3516-000	Q16 - 26
FB3-7929-020	Q58 - 11	FB4-9171-020	Q50 - 2	FC5-3531-000	Q10 - 35

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Finisher-Q1 Saddle Finisher-Q2

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
FC5-3531-000	Q10A - 38	FC5-3688-000	Q11 - 81	FC5-4424-000	Q20 - 35
FC5-3541-000	Q25 - 15	FC5-3689-000	Q11 - 3	FC5-4424-000	Q31 - 7
FC5-3544-000	Q20 - 41	FC5-3700-000	Q10 - 22	FC5-4424-000	Q40 - 24
FC5-3545-000	Q20 - 42	FC5-3700-000	Q10A - 52	FC5-4663-000	Q40 - 2
FC5-3546-000	Q20 - 30	FC5-3704-000	Q15 - 1	FC5-4665-000	Q40 - 3
FC5-3548-000	Q20 - 31	FC5-3704-000	Q16 - 1	FC5-4666-000	Q40 - 4
FC5-3551-000	Q20 - 33	FC5-3707-000	Q31 - 5	FC5-4667-000	Q40 - 5
FC5-3553-000	Q20 - 5	FC5-3708-000	Q31 - 6	FC5-4668-000	Q10 - 3
FC5-3554-000	Q20 - 6	FC5-3711-000	Q30 - 18	FC5-4678-000	Q11 - 22
FC5-3556-000	Q20 - 18	FC5-3712-000	Q30 - 19	FC5-4681-000	Q11 - 57
FC5-3558-000	Q20 - 19	FC5-3729-000	Q11 - 26	FC5-4685-000	Q20 - 39
FC5-3563-000	Q20 - 15	FC5-4018-000	Q33 - 7	FC5-4688-000	Q32 - 9
FC5-3564-000	Q20 - 16	FC5-4019-000	Q55 - 2	FC5-4689-000	Q10 - 36
FC5-3566-000	Q20 - 1	FC5-4023-000	Q55 - 3	FC5-4689-000	Q10A - 39
FC5-3567-000	Q20 - 2	FC5-4024-000	Q33 - 8	FC5-4690-000	Q32 - 2
FC5-3572-000	Q20 - 3	FC5-4026-000	Q55 - 5	FC5-4692-000	Q10 - 37
FC5-3574-000	Q31 - 3	FC5-4027-000	Q55 - 6	FC5-4692-000	Q10A - 40
FC5-3575-000	Q31 - 4	FC5-4028-000	Q55 - 7	FC5-4696-000	Q10 - 31
FC5-3602-000	Q11 - 37	FC5-4029-000	Q55 - 8	FC5-4696-000	Q10A - 35
FC5-3607-000	Q11 - 38	FC5-4030-000	Q55 - 9	FC5-4697-000	Q10 - 28
FC5-3608-000	Q11 - 39	FC5-4033-000	Q55 - 10	FC5-4697-000	Q10A - 32
FC5-3620-000	Q11 - 1	FC5-4162-000	Q10 - 24	FC5-4697-000	Q15 - 3
FC5-3631-000	Q11 - 18	FC5-4162-000	Q10A - 24	FC5-4697-000	Q16 - 3
FC5-3632-000	Q11 - 19	FC5-4165-000	Q10 - 25	FC5-4697-000	Q30 - 20
FC5-3650-000	Q11 - 34	FC5-4165-000	Q10A - 25	FC5-4699-000	Q33 - 3
FC5-3652-000	Q11 - 24	FC5-4199-000	Q20 - 43	FC5-4700-000	Q32 - 7
FC5-3652-000	Q55 - 1	FC5-4219-000	Q15 - 35	FC5-4704-000	Q11 - 79
FC5-3657-000	Q11 - 2	FC5-4219-000	Q16 - 34	FC5-4715-000	Q20 - 7
FC5-3658-000	Q11 - 25	FC5-4220-000	Q15 - 36	FC5-4723-000	Q30 - 3
FC5-3659-000	Q10 - 18	FC5-4220-000	Q16 - 14	FC5-4728-000	Q32 - 3
FC5-3659-000	Q10A - 30	FC5-4221-000	Q15 - 2	FC5-4729-000	Q32 - 4
FC5-3661-000	Q10 - 13	FC5-4221-000	Q16 - 2	FC5-4735-000	Q15 - 31
FC5-3661-000	Q10A - 15	FC5-4245-000	Q15 - 30	FC5-4735-000	Q16 - 31
FC5-3663-000	Q10 - 14	FC5-4245-000	Q16 - 30	FC5-4736-000	Q15 - 32
FC5-3663-000	Q10A - 18	FC5-4251-000	Q30 - 12	FC5-4736-000	Q16 - 32
FC5-3667-000	Q32 - 1	FC5-4252-000	Q30 - 13	FC5-4739-000	Q15 - 33
FC5-3670-000	Q33 - 1	FC5-4255-000	Q10 - 15	FC5-4739-000	Q16 - 33
FC5-3671-000	Q33 - 10	FC5-4255-000	Q10A - 21	FC5-4744-000	Q20 - 8
FC5-3674-000	Q33 - 2	FC5-4256-000	Q10 - 27	FC5-4745-000	Q20 - 9
FC5-3678-000	Q30 - 11	FC5-4256-000	Q10A - 31	FC5-4748-000	Q40 - 6
FC5-3682-000	Q10 - 30	FC5-4260-000	Q40 - 1	FC5-4756-000	Q30 - 21
FC5-3682-000	Q10A - 34	FC5-4424-000	Q10 - 16	FC5-4757-000	Q30 - 22
FC5-3685-000	Q10 - 2	FC5-4424-000	Q10A - 22	FC5-4758-000	Q11 - 41
FC5-3685-000	Q10A - 2	FC5-4424-000	Q15 - 13	FC5-4973-000	Q53 - 3

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Finisher-Q1 Saddle Finisher-Q2

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
FC5-4980-000	Q10A - 10	FC5-5425-000	Q10A - 37	FC5-6183-000	Q01C - 10
FC5-4981-000	Q10A - 11	FC5-5428-000	Q10 - 8	FC5-6856-000	Q32 - 14
FC5-4983-000	Q10A - 46	FC5-5428-000	Q10A - 13	FC5-6857-000	Q32 - 15
FC5-4984-000	Q10A - 23	FC5-5431-000	Q10 - 39	FC5-6859-000	Q33 - 16
FC5-4986-000	Q11 - 7	FC5-5432-000	Q10 - 6	FC5-6862-000	Q15 - 23
FC5-4987-000	Q11 - 59	FC5-5432-000	Q10A - 6	FC5-6862-000	Q16 - 23
FC5-4988-000	Q01C - 7	FC5-5433-000	Q10 - 7	FC5-6868-000	Q15 - 7
FC5-4991-000	Q11 - 64	FC5-5433-000	Q10A - 7	FC5-6868-000	Q16 - 7
FC5-4992-000	Q11 - 65	FC5-5434-000	Q15 - 37	FC5-6869-000	Q30 - 28
FC5-4994-000	Q10A - 16	FC5-5434-000	Q16 - 13	FC5-6873-000	Q30 - 30
FC5-4995-000	Q10A - 17	FC5-5435-000	Q15 - 38	FC5-6875-000	Q33 - 17
FC5-4996-000	Q10A - 41	FC5-5435-000	Q16 - 6	FC5-6876-000	Q32 - 16
FC5-4997-000	Q10A - 42	FC5-5436-000	Q11 - 4	FF3-4073-000	Q58 - 14
FC5-5001-000	Q10 - 38	FC5-5439-000	Q10 - 40	FF3-4081-000	Q51 - 6
FC5-5001-000	Q10A - 43	FC5-5439-000	Q10A - 44	FF3-4084-000	Q54 - 12
FC5-5002-000	Q10A - 48	FC5-5441-000	Q15 - 4	FF5-5805-000	Q50 - 51
FC5-5004-000	Q10 - 4	FC5-5441-000	Q16 - 4	FF5-5810-000	Q50 - 93
FC5-5004-000	Q10A - 4	FC5-5442-000	Q15 - 5	FF5-8647-000	Q50 - 109
FC5-5005-000	Q10 - 5	FC5-5442-000	Q16 - 5	FF5-8683-000	Q50 - 27
FC5-5005-000	Q10A - 5	FC5-5443-000	Q15 - 6	FF5-9619-000	Q50 - 62
FC5-5007-000	Q10A - 49	FC5-5444-000	Q01B - 12	FF5-9844-000	Q55 - 4
FC5-5019-000	Q11 - 70	FC5-5446-000	Q20 - 34	FF6-0415-000	Q53 - 7
FC5-5020-000	Q53 - 4	FC5-5537-000	Q11 - 47	FG3-2883-000	Q90 -
FC5-5021-000	Q50 - 9	FC5-5538-000	Q11 - 51	FG3-2884-000	Q91 -
FC5-5023-000	Q53 - 5	FC5-5540-000	Q11 - 5	FG3-2886-000	Q15 - 19
FC5-5024-000	Q53 - 6	FC5-5542-000	Q11 - 80	FG3-2886-000	Q16 - 19
FC5-5029-000	Q55 - 26	FC5-5546-000	Q20 - 4	FG3-2887-000	Q15 - 20
FC5-5031-000	Q55 - 11	FC5-5549-000	Q30 - 29	FG3-2887-000	Q16 - 20
FC5-5033-000	Q55 - 12	FC5-5551-000	Q11 - 72	FG3-2890-000	Q55 - 20
FC5-5035-000	Q51 - 8	FC5-5554-000	Q30 - 23	FG3-2893-000	Q11 - 71
FC5-5036-000	Q51 - 3	FC5-5564-000	Q11 - 6	FG3-2894-000	Q40 - 25
FC5-5037-000	Q51 - 2	FC5-5565-000	Q20 - 13	FG3-2895-000	Q25 - 20
FC5-5043-000	Q11 - 61	FC5-5566-000	Q30 - 17	FG3-2896-000	Q33 - 13
FC5-5045-000	Q51 - 4	FC5-5567-000	Q15 - 28	FG3-2900-000	Q40 - 9
FC5-5046-000	Q51 - 5	FC5-5567-000	Q16 - 28	FG3-2904-000	Q10 - 11
FC5-5048-000	Q10A - 8	FC5-5569-000	Q33 - 5	FG3-2904-000	Q10A - 1
FC5-5049-000	Q11 - 87	FC5-5571-000	Q32 - 11	FG3-2908-000	Q55 - 25
FC5-5050-000	Q01C - 9	FC5-6176-000	Q01B - 9	FG3-2910-000	Q11 - 75
FC5-5053-000	Q50 - 119	FC5-6177-000	Q01B - 1	FG3-3100-000	Q11 - 84
FC5-5055-000	Q51 - 1	FC5-6178-000	Q01B - 2	FG3-3106-000	Q50 - 52
FC5-5056-000	Q55 - 21	FC5-6178-000	Q01C - 2	FG3-3616-000	Q50 - 50
FC5-5424-000	Q10 - 32	FC5-6179-000	Q01B - 3	FG3-3617-000	Q50 - 48
FC5-5424-000	Q10A - 36	FC5-6179-000	Q01C - 3	FG3-3618-000	Q50 - 49
FC5-5425-000	Q10 - 33	FC5-6180-000	Q01B - 4	FG3-3619-000	Q56 - 1

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Finisher-Q1 Saddle Finisher-Q2

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
FG3-3620-000	Q57 - 3	FL2-0817-000	Q32 - 6	FM2-1428-000	Q10 - 23
FH2-6483-000	QB - J1017	FL2-0818-000	Q30 - 4	FM2-1631-000	Q59 -
FH4-6284-000	Q90 - IC103	FL2-0819-000	Q30 - 5	FM2-1633-000	Q57 -
FH4-6300-000	Q90 - IC102	FL2-0820-000	Q10 - 26	FM2-1634-000	Q54 -
FH4-6300-000	Q91 - IC8	FL2-0821-000	Q11 - 27	FM2-1637-000	Q56 -
FH5-1034-000	Q25 - 1	FL2-0822-000	Q33 - 11	FM2-1709-000	Q11 - 88
FH5-1035-000	Q11 - 54	FL2-0824-000	Q33 - 15	FS1-1187-000	Q50 - 60
FH5-1036-000	Q11 - 49	FL2-0831-000	Q55 - 22	FS1-1187-000	Q58 - 15
FH5-1037-000	Q40 - 17	FL2-0832-000	Q55 - 13	FS1-1189-000	Q15 - 9
FH5-1038-000	Q15 - 8	FL2-0833-000	Q55 - 14	FS1-1189-000	Q16 - 9
FH5-1038-000	Q16 - 8	FL2-0834-000	Q55 - 15	FS1-1189-000	Q50 - 61
FH5-1039-000	Q20 - 25	FL2-0835-000	Q50 - 39	FS1-1206-000	Q59 - 6
FH5-1040-000	Q20 - 37	FL2-0837-000	Q50 - 14	FS1-1213-000	Q11 - 8
FH5-1041-000	Q25 - 19	FL2-0840-000	Q10A - 14	FS1-1213-000	Q25 - 2
FH5-1042-000	Q50 - 56	FL2-0841-000	Q10A - 12	FS1-1213-000	Q30 - 6
FH5-1043-000	Q55 - 23	FL2-0842-000	Q11 - 86	FS1-1213-000	Q50 - 63
FH5-1068-000	Q59 - 3	FL2-0845-000	Q50 - 118	FS1-1213-000	Q55 - 16
FH5-1069-000	Q50 - 55	FL2-0846-000	Q54 - 3	FS1-1213-000	Q58 - 16
FH5-1069-000	Q56 - 11	FL2-1622-000	Q33 - 4	FS1-1510-000	Q59 - 7
FH5-1070-000	Q57 - 2	FM2-0665-000	Q40 - 16	FS1-1528-000	Q11 - 85
FH6-1456-040	Q59 - 4	FM2-0705-000	Q15 -	FS1-9053-000	Q11 - 30
FH6-5089-000	Q50 - 57	FM2-0712-000	Q16 -	FS1-9053-000	Q25 - 3
FH6-5090-000	Q50 - 58	FM2-0715-000	Q11 - 21	FS1-9054-000	Q50 - 65
FH6-5101-000	Q11 - 74	FM2-0721-000	Q40 -	FS1-9073-020	Q50 - 66
FH7-6377-000	Q15 - 34	FM2-0725-000	Q30 -	FS1-9076-000	Q50 - 67
FH7-6379-000	Q11 - 48	FM2-0730-000	Q31 -	FS1-9076-000	Q54 - 13
FK2-0149-000	Q59 - 5	FM2-0731-000	Q32 -	FS1-9102-000	Q40 - 18
FK2-0212-000	QB - J1017	FM2-0735-000	Q55 -	FS1-9166-000	Q50 - 68
FK2-0213-000	QB - J1017	FM2-0738-000	Q33 -	FS2-9407-000	Q15 - 10
FK2-0214-000	QB - J1017	FM2-0739-000	Q51 -	FS2-9407-000	Q16 - 10
FL2-0767-000	Q31 - 8	FM2-0743-000	Q10A - 28	FS2-9407-000	Q54 - 14
FL2-0771-000	Q11 - 42	FM2-0745-000	Q10A - 19	FS5-1753-000	Q54 - 15
FL2-0796-000	Q32 - 8	FM2-0746-000	Q10A - 26	FS5-1754-000	Q50 - 69
FL2-0798-000	Q32 - 10	FM2-0747-000	Q10A - 27	FS5-3409-000	Q50 - 70
FL2-0799-000	Q32 - 5	FM2-0755-000	Q58 -	FS5-3574-000	Q57 - 10
FL2-0804-000	Q20 - 21	FM2-0756-000	Q53 -	FS5-3575-000	Q57 - 11
FL2-0805-000	Q20 - 22	FM2-1391-000	Q20 -	FS5-3576-000	Q50 - 71
FL2-0806-000	Q20 - 32	FM2-1403-000	Q33 -	FS5-3577-000	Q50 - 72
FL2-0807-000	Q11 - 28	FM2-1411-000	Q25 -	FS5-3580-000	Q50 - 74
FL2-0808-000	Q11 - 35	FM2-1418-000	Q10 - 19	FS5-6488-000	Q11 - 83
FL2-0809-000	Q11 - 29	FM2-1420-000	Q10 - 20	FS5-6528-000	Q40 - 19
FL2-0811-000	Q33 - 6	FM2-1420-000	Q10A - 20	FS5-6544-000	Q33 - 9
FL2-0812-000	Q11 - 43	FM2-1421-000	Q10 - 21	FS5-6544-000	Q53 - 10
FL2-0813-000	Q11 - 44	FM2-1426-000	Q40 - 15	FS5-6545-000	Q10A - 50

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FS5-6549-000	Q50 - 79	FU5-0425-000	Q25 - 4	FU5-2317-000	Q30 - 14
FS5-6550-000	Q50 - 80	FU5-0426-000	Q25 - 16	FU5-2335-000	Q50 - 96
FS5-6682-000	Q50 - 54	FU5-0427-000	Q11 - 58	FU5-2336-000	Q53 - 11
FS5-6907-000	Q50 - 77	FU5-0428-000	Q11 - 9	FU5-2337-000	Q53 - 12
FS5-9212-020	Q50 - 81	FU5-0428-000	Q25 - 13	FU5-2338-000	Q11 - 15
FS5-9212-020	Q57 - 1	FU5-0430-000	Q20 - 23	FU5-2395-000	Q11 - 50
FS5-9337-000	Q01B - 5	FU5-0431-000	Q20 - 24	FU5-2399-000	Q11 - 11
FS5-9337-000	Q01C - 5	FU5-0432-000	Q20 - 26	FU5-2399-000	Q30 - 9
FS5-9562-000	Q20 - 27	FU5-0435-000	Q15 - 11	FU5-2400-000	Q11 - 46
FS5-9579-000	Q11 - 60	FU5-0435-000	Q16 - 11	FU5-2401-000	Q40 - 14
FS6-0814-000	Q56 - 6	FU5-0439-000	Q11 - 55	FU5-3077-000	Q11 - 32
FS6-0815-000	Q56 - 7	FU5-0439-000	Q25 - 17	FU5-3077-000	Q25 - 9
FS6-0816-000	Q59 - 8	FU5-0441-000	Q40 - 20	FU5-3077-000	Q30 - 24
FS6-0817-000	Q59 - 9	FU5-0443-000	Q25 - 5	FU5-3077-000	Q32 - 12
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FS6-0820-000	Q57 - 12	FU5-0445-000	Q25 - 7	FU5-3084-000	Q20 - 10
FS6-0821-000	Q57 - 13	FU5-0447-000	Q40 - 7	FU5-3085-000	Q20 - 11
FS6-0822-000	Q50 - 85	FU5-0452-000	Q11 - 20	FU5-3086-000	Q11 - 12
FS6-0823-000	Q50 - 86	FU5-0454-000	Q11 - 10	FU5-3087-000	Q15 - 16
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FS6-0833-000	Q59 - 13	FU5-2290-000	Q25 - 18	FU5-9089-000	Q50 - 1
FS6-2569-000	Q54 - 16	FU5-2291-000	Q30 - 8	NPN	Q01B -
FS6-2570-000	Q56 - 5	FU5-2293-000	Q20 - 17	NPN	Q01C -
FS6-2571-000	Q57 - 9	FU5-2294-000	Q11 - 45	NPN	Q10 -
FS6-2572-000	Q54 - 17	FU5-2297-000	Q11 - 31	NPN	Q10A -
FS6-2573-000	Q50 - 94	FU5-2298-000	Q11 - 36	NPN	Q11 -
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FS6-2579-000	Q50 - 98	FU5-2299-000	Q10A - 29	NPN	QB -
FS6-2580-000	Q50 - 99	FU5-2303-000	Q10 - 29	NPN	QB - J100
FS6-2582-000	Q50 - 101	FU5-2303-000	Q10A - 33	NPN	QB - J101
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FS6-4200-000	Q50 - 104	FU5-2305-000	Q16 - 22	NPN	QB - J103
FS7-2082-000	Q10A - 45	FU5-2308-000	Q15 - 14	NPN	QB - J105
FS7-2163-000	Q50 - 95	FU5-2313-000	Q15 - 24	NPN	QB - J107
FS7-2164-000	Q50 - 102	FU5-2313-000	Q16 - 24	NPN	QB - J108
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NPN	QB - J112	NPN	QB - J1027	PCB	QB - J707
NPN	QB - J113	NPN	QB - J1028	PCB	QB - J708
NPN	QB - J114	NPN	QB - J1029	PCB	QB - J709
NPN	QB - J115	NPN	QB - J1030	PCB	QB - J710
NPN	QB - J116	NPN	QB - J1031	PCB	QB - J711
NPN	QB - J117	NPN	QB - J1033	PCB	QB - J712
NPN	QB - J118	NPN	QB - J1034	PCB	QB - J713
NPN	QB - J119	NPN	QB - J1035	PCB	QB - J714
NPN	QB - J124	NPN	QB - J1036	PCB	QB - J715
NPN	QB - J126	NPN	QB - J1037	PCB	QB - J716
NPN	QB - J127	NPN	QB - J1038	PCB	QB - J717
NPN	QB - J128	NPN	QB - J1039	PCB	QB - J718
NPN	QB - J129	NPN	QB - J1042	PCB	QB - J719
NPN	QB - J130	NPN	QB - J1043	PCB	QB - J721
NPN	QB - J131	NPN	QB - J1044	PCB	QB - J722
NPN	QB - J132	NPN	QB - J1045	PCB	QB - J726
NPN	QB - J134	NPN	QB - J1046	PCB	QB - J801
NPN	QB - J135	NPN	QB - J1951	PCB	QB - J802
NPN	QB - J137	NPN	QB - J1953	PCB	QB - J803
NPN	QB - J315	NPN	QB - J1953	PCB	QB - J951
NPN	QB - J316	NPN	QB - J1981	PCB	QB - J952
NPN	QB - J525	PCB	QB - J1	PCB	QB - J981
NPN	QB - J709	PCB	QB - J2	PCB	QB - J991
NPN	QB - J712	PCB	QB - J4	PCB	QB - J994
NPN	QB - J713	PCB	QB - J5	PCB	QB - J995
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NPN	QB - J952	PCB	QB - J8	SYS	QB - J1022
NPN	QB - J1001	PCB	QB - J9	VS1-0279-002	QB - J108
NPN	QB - J1002	PCB	QB - J10	VS1-0279-003	QB - J112
NPN	QB - J1003	PCB	QB - J11	VS1-0842-002	QB - J19
NPN	QB - J1004	PCB	QB - J12	VS1-0842-002	QB - J116
NPN	QB - J1005	PCB	QB - J13	VS1-0842-002	QB - J118
NPN	QB - J1006	PCB	QB - J15	VS1-0842-003	QB - J18
NPN	QB - J1008	PCB	QB - J18	VS1-0842-003	QB - J21
NPN	QB - J1012	PCB	QB - J19	VS1-0842-003	QB - J100
NPN	QB - J1013	PCB	QB - J21	VS1-0842-003	QB - J101
NPN	QB - J1014	PCB	QB - J123	VS1-0842-003	QB - J102
NPN	QB - J1016	PCB	QB - J701	VS1-0842-003	QB - J103
NPN	QB - J1018	PCB	QB - J702	VS1-0842-003	QB - J124
NPN	QB - J1019	PCB	QB - J703	VS1-0842-003	QB - J126
NPN	QB - J1020	PCB	QB - J704	VS1-0842-003	QB - J127
NPN	QB - J1021	PCB	QB - J705	VS1-0842-003	QB - J128

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VS1-0842-003	QB - J130	VS1-0852-007	QB - J315	VS1-6321-003	QB - J136
VS1-0842-003	QB - J131	VS1-0852-007	QB - JD1	VS1-6321-003	QB - J137
VS1-0842-003	QB - J132	VS1-5452-005	QB - J726	VS1-6321-003	QB - J1001
VS1-0842-003	QB - J134	VS1-5452-007	QB - J702	VS1-6321-003	QB - J1002
VS1-0842-003	QB - J201	VS1-5452-007	QB - J1017	VS1-6321-003	QB - J1003
VS1-0842-003	QB - J203	VS1-5452-008	QB - J1017	VS1-6321-003	QB - J1005
VS1-0842-003	QB - J209	VS1-5729-002	QB - J139	VS1-6321-003	QB - J1006
VS1-0842-003	QB - J303	VS1-5824-002	QB - J1015	VS1-6321-003	QB - J1007
VS1-0842-003	QB - J309	VS1-5824-002	QB - J1016	VS1-6321-003	QB - J1008
VS1-0842-003	QB - J402	VS1-5824-004	QB - J1028	VS1-6321-003	QB - J1021
VS1-0842-003	QB - J502	VS1-5824-009	QB - J995	VS1-6321-003	QB - J1026
VS1-0842-003	QB - J525	VS1-6094-003	QB - J105	VS1-6321-003	QB - J1029
VS1-0842-004	QB - J5	VS1-6094-003	QB - J301	VS1-6321-003	QB - J1036
VS1-0842-004	QB - J115	VS1-6302-002	QB - J706	VS1-6321-003	QB - J1037
VS1-0842-004	QB - J125	VS1-6302-003	QB - J802	VS1-6321-003	QB - J1038
VS1-0842-004	QB - J208	VS1-6313-008	QB - J721	VS1-6321-003	QB - J1039
VS1-0842-004	QB - J225	VS1-6313-008	QB - J1040	VS1-6321-003	QB - J1042
VS1-0842-004	QB - J308	VS1-6313-010	QB - J705	VS1-6321-003	QB - J1043
VS1-0842-004	QB - J325	VS1-6313-010	QB - J716	VS1-6321-003	QB - J1044
VS1-0842-004	QB - J425	VS1-6313-011	QB - J711	VS1-6321-003	QB - J1045
VS1-0842-005	QB - J12	VS1-6313-011	QB - J801	VS1-6321-004	QB - J1004
VS1-0842-005	QB - J113	VS1-6313-012	QB - J722	VS1-6321-004	QB - J1034
VS1-0842-005	QB - J114	VS1-6313-012	QB - J1032	VS1-6321-004	QB - J1035
VS1-0842-005	QB - J119	VS1-6314-006	QB - J1041	VS1-6321-005	QB - J981
VS1-0842-005	QB - J123	VS1-6314-008	QB - J710	VS1-6321-005	QB - J1030
VS1-0842-005	QB - J204	VS1-6314-008	QB - J721	VS1-6321-005	QB - J1981
VS1-0842-005	QB - J304	VS1-6314-008	QB - J994	VS1-6321-006	QB - J703
VS1-0842-006	QB - J2	VS1-6314-008	QB - J1040	VS1-6321-010	QB - J951
VS1-0842-006	QB - J202	VS1-6314-009	QB - J707	VS1-6321-010	QB - J1951
VS1-0842-006	QB - J302	VS1-6314-010	QB - J705	VS1-6321-011	QB - J138
VS1-0842-007	QB - J13	VS1-6314-010	QB - J716	VS1-6382-002	QB - J305
VS1-0842-007	QB - J315	VS1-6314-011	QB - J711	VS1-6383-002	QB - J205
VS1-0842-007	QB - JD1	VS1-6314-011	QB - J801	VS1-6383-010	QB - J4
VS1-0842-007	QB - JD2	VS1-6314-012	QB - J722	VS1-6483-006	QB - J1027
VS1-0842-008	QB - J10	VS1-6314-012	QB - J1032	VS1-6826-006	QB - J1033
VS1-0842-008	QB - J15	VS1-6314-013	QB - J708	VS1-7164-016	Q11 - 78
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VS1-0842-015	QB - J9	VS1-6321-002	QB - J1014	VS1-7173-006	QB - J1041
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VS1-7177-002	Q50 - 100	VT2-5161-016	QB - J721	WS3-5358-000	QB - J1016
VS1-7177-002	QB - J116	VT2-5161-016	QB - J1040	WS3-5358-000	QB - J1028
VS1-7177-002	QB - J118	VT2-5161-020	QB - J705	WS3-5466-000	QB - J109
VS1-7177-002	QB - J135	VT2-5161-020	QB - J716	WS3-5466-000	QB - J111
VS1-7177-002	QB - J1012	VT2-5161-022	QB - J711	WS3-5467-000	QB - J109
VS1-7177-002	QB - J1013	VT2-5161-022	QB - J801	WS3-5467-000	QB - J111
VS1-7177-002	QB - J1014	VT2-5161-024	QB - J722	WS3-5569-000	QB - J706
VS1-7177-002	QB - J1015	VT2-5161-024	QB - J1032	WS3-5569-000	QB - J802
VS1-7177-002	QB - J1016	WC4-5128-000	Q50 - 15	WS3-5599-000	QB - J305
VS1-7177-002	QB - J1046	WE8-6115-000	Q11 - 40	WS3-5600-000	QB - J4
VS1-7177-003	Q11 - 89	WG8-5593-000	Q10 - 9	WS3-5600-000	QB - J205
VS1-7177-003	Q15 - 39	WG8-5593-000	Q10A - 9	WS3-5652-000	QB - J1018
VS1-7177-003	Q25 - 21	WG8-5593-000	Q11 - 17	WS3-5652-000	QB - J1019
VS1-7177-003	Q50 - 116	WG8-5593-000	Q15 - 27	WS3-5652-000	QB - J1020
VS1-7177-003	Q56 - 18	WG8-5593-000	Q16 - 27	WS3-5652-000	QB - J1031
VS1-7177-003	Q57 - 16	WG8-5593-000	Q20 - 14	WS3-5653-000	QB - J1018
VS1-7177-003	QB - J133	WG8-5593-000	Q25 - 10	WS3-5653-000	QB - J1019
VS1-7177-003	QB - J301	WG8-5593-000	Q30 - 26	WS3-5653-000	QB - J1020
VS1-7177-003	QB - J303	WG8-5593-000	Q40 - 8	WS3-5653-000	QB - J1031
VS1-7177-003	QB - J309	WG8-5593-000	Q50 - 12	WT2-5565-000	Q10 - 12
VS1-7177-003	QB - J402	WG8-5593-000	Q51 - 7	WT2-5565-000	Q10A - 54
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VS1-7177-004	QB - J115	WS1-6203-000	QB - JD1	XA9-0732-000	Q54 - 20
VS1-7177-004	QB - J225	WS1-6204-000	QB - JD2	XA9-0732-000	Q56 - 16
VS1-7177-004	QB - J308	WS3-0437-000	QB - J108	XA9-0732-000	Q59 - 16
VS1-7177-004	QB - J325	WS3-0437-000	QB - J112	XA9-0892-000	Q01B - 7
VS1-7177-005	Q50 - 40	WS3-1226-000	QB - J704	XA9-0892-000	Q11 - 69
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VS1-7177-006	Q56 - 3	WS3-1226-000	QB - J715	XA9-1031-000	Q01C - 1
VS1-7177-006	QB - J302	WS3-1226-000	QB - J719	XA9-1031-000	Q11 - 33
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XA9-1386-000	Q16 - 29	XB4-5401-005	Q30 - 502	XD2-1100-642	Q59 - 502
XA9-1386-000	Q20 - 20	XB4-5401-205	Q01C - 501	XD2-3100-152	Q50 - 509
XA9-1386-000	Q33 - 12	XB4-5401-205	Q10 - 501	XD3-1300-082	Q50 - 514
XA9-1386-000	Q40 - 10	XB4-5401-205	Q10A - 501	XD3-1300-102	Q50 - 511
XA9-1386-000	Q53 - 13	XB4-5401-205	Q11 - 508	XD3-2200-102	Q11 - 502
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XB1-2300-405	Q11 - 505	XB4-5401-205	Q16 - 506	XD3-2200-102	Q30 - 506
XB1-2300-405	Q20 - 506	XB4-5401-205	Q20 - 505	XD3-2200-102	Q31 - 503
XB1-2300-405	Q25 - 504	XB4-5401-205	Q32 - 502	XD3-2200-102	Q32 - 504
XB1-2300-405	Q32 - 501	XB4-5401-205	Q33 - 501	XD3-2200-102	Q59 - 503
XB1-2300-405	Q33 - 502	XB4-5401-205	Q51 - 502	XD3-2200-122	Q53 - 503
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XB1-2300-409	Q50 - 501	XB6-7400-609	Q50 - 513	XD3-2300-142	Q15 - 505
XB1-2300-409	Q56 - 501	XB6-7400-609	Q54 - 501	XD3-2300-142	Q16 - 505
XB1-2300-605	Q11 - 506	XB6-7400-809	Q54 - 503	XD3-2300-202	Q50 - 510
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XB1-2300-605	Q40 - 502	XD2-1100-322	Q25 - 503	XF2-1606-040	Q25 - 11
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XB1-2300-605	Q53 - 501	XD2-1100-322	Q40 - 504	XF2-1608-840	Q11 - 14
XB1-2300-609	Q50 - 502	XD2-1100-322	Q50 - 507	XF2-1612-240	Q25 - 12
XB1-2300-609	Q57 - 501	XD2-1100-402	Q20 - 503	XF2-3614-340	Q56 - 14
XB1-2300-609	Q58 - 501	XD2-1100-502	Q11 - 501	XF2-3804-740	Q50 - 107
XB1-2300-809	Q50 - 504	XD2-1100-502	Q15 - 503	XF2-3806-460	Q59 - 2
XB1-2301-205	Q15 - 502	XD2-1100-502	Q16 - 503	XF2-3837-340	Q50 - 112
XB1-2301-205	Q16 - 502	XD2-1100-502	Q20 - 507	XF9-0669-000	Q57 - 14
XB1-2301-209	Q57 - 502	XD2-1100-502	Q25 - 501	XF9-0748-000	Q11 - 73
XB1-2301-405	Q11 - 504	XD2-1100-502	Q30 - 505	XF9-0752-000	Q15 - 18
XB1-2301-405	Q15 - 507	XD2-1100-502	Q31 - 501	XF9-0752-000	Q16 - 18
XB1-2400-409	Q50 - 505	XD2-1100-502	Q32 - 503	XG9-0453-000	Q50 - 106
XB1-2400-409	Q54 - 505	XD2-1100-502	Q50 - 506	XG9-0520-000	Q11 - 53
XB1-2400-409	Q55 - 503	XD2-1100-502	Q53 - 502		
XB1-2400-609	Q59 - 501	XD2-1100-502	Q55 - 501		
XB1-2401-006	Q54 - 504	XD2-1100-502	Q56 - 502		
XB1-3400-809	Q50 - 508	XD2-1100-502	Q57 - 503		
XB2-8300-807	Q40 - 505	XD2-1100-502	Q58 - 503		
XB2-8400-807	Q40 - 503	XD2-1100-642	Q15 - 504		
XB4-5301-005	Q10 - 502	XD2-1100-642	Q16 - 504		
XB4-5301-005	Q10A - 502	XD2-1100-642	Q31 - 502		
XB4-5301-005	Q51 - 501	XD2-1100-642	Q40 - 501		
XB4-5301-005	Q56 - 503	XD2-1100-642	Q50 - 512		

Finisher-Q1 Saddle Finisher-Q2

F26-2721-000JEY00001-
F26-2722-000JEZ00001-

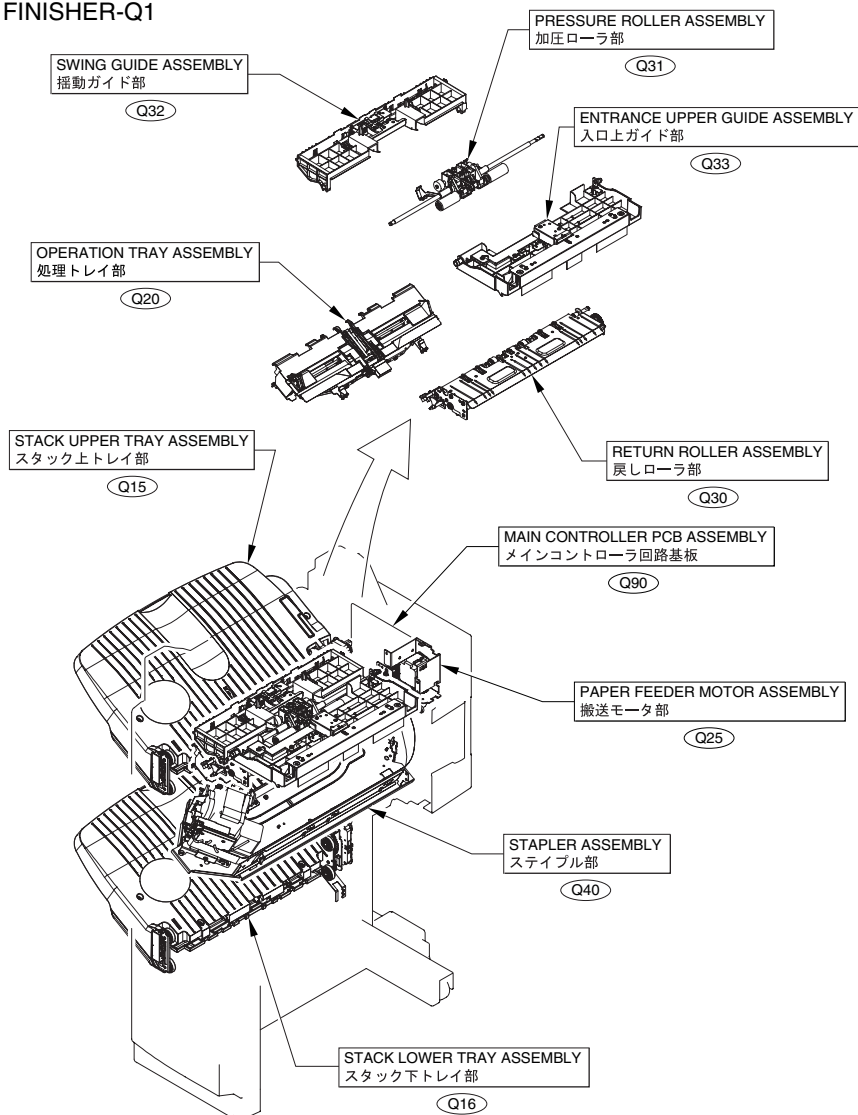
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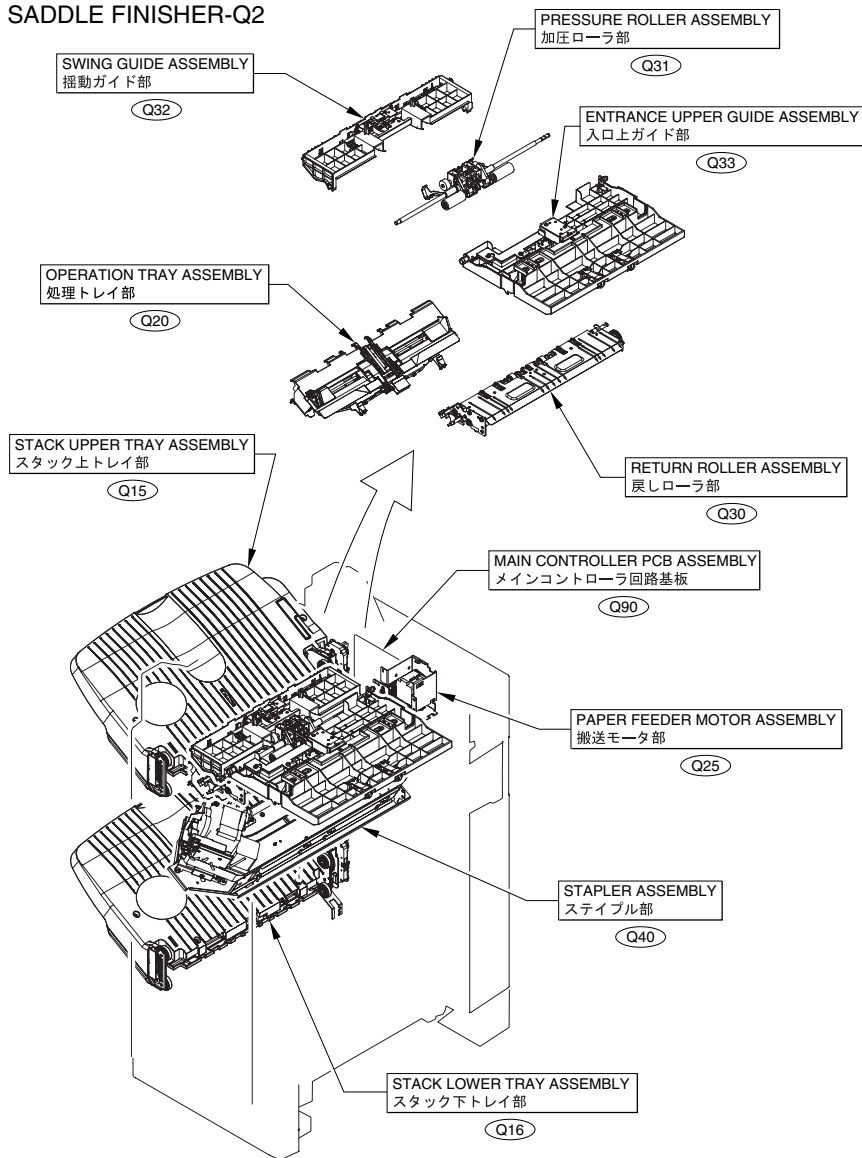
FIGURE QA

ASSEMBLY LOCATION DIAGRAM

FINISHER-Q1



SADDLE FINISHER-Q2



SADDLE FINISHER-Q2

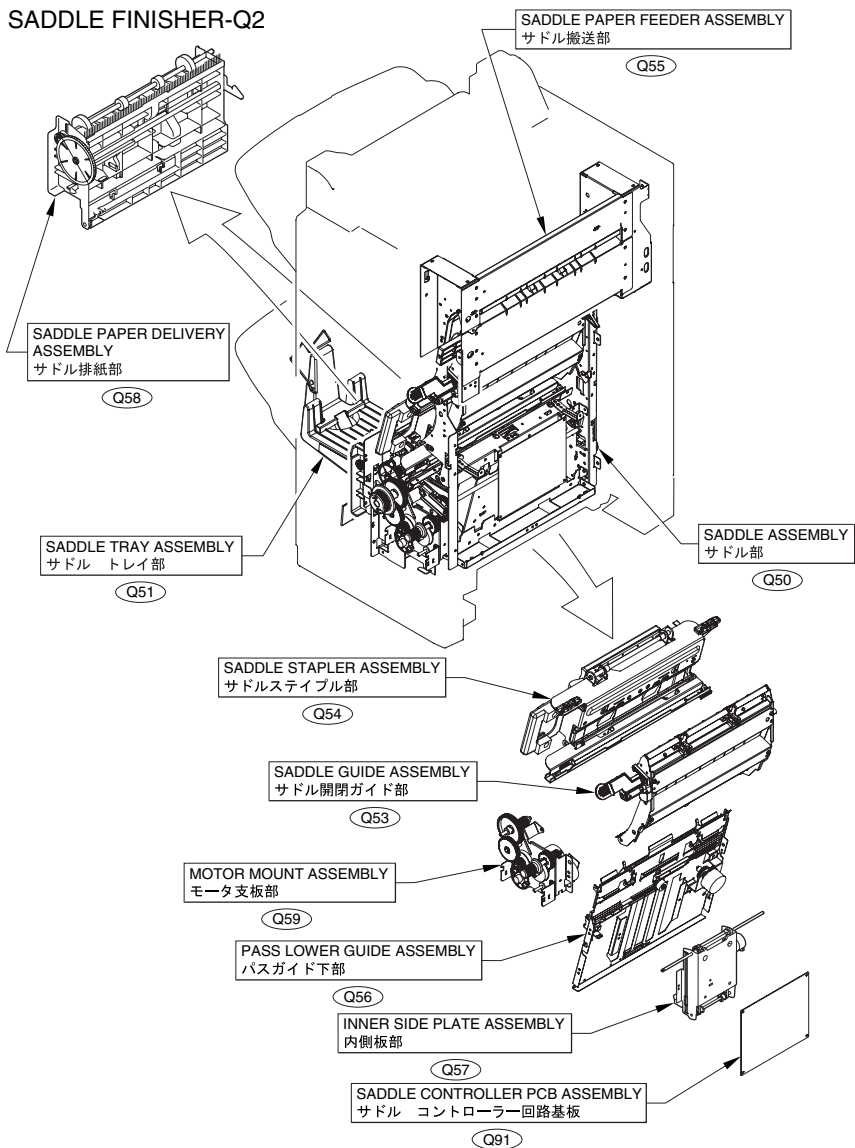
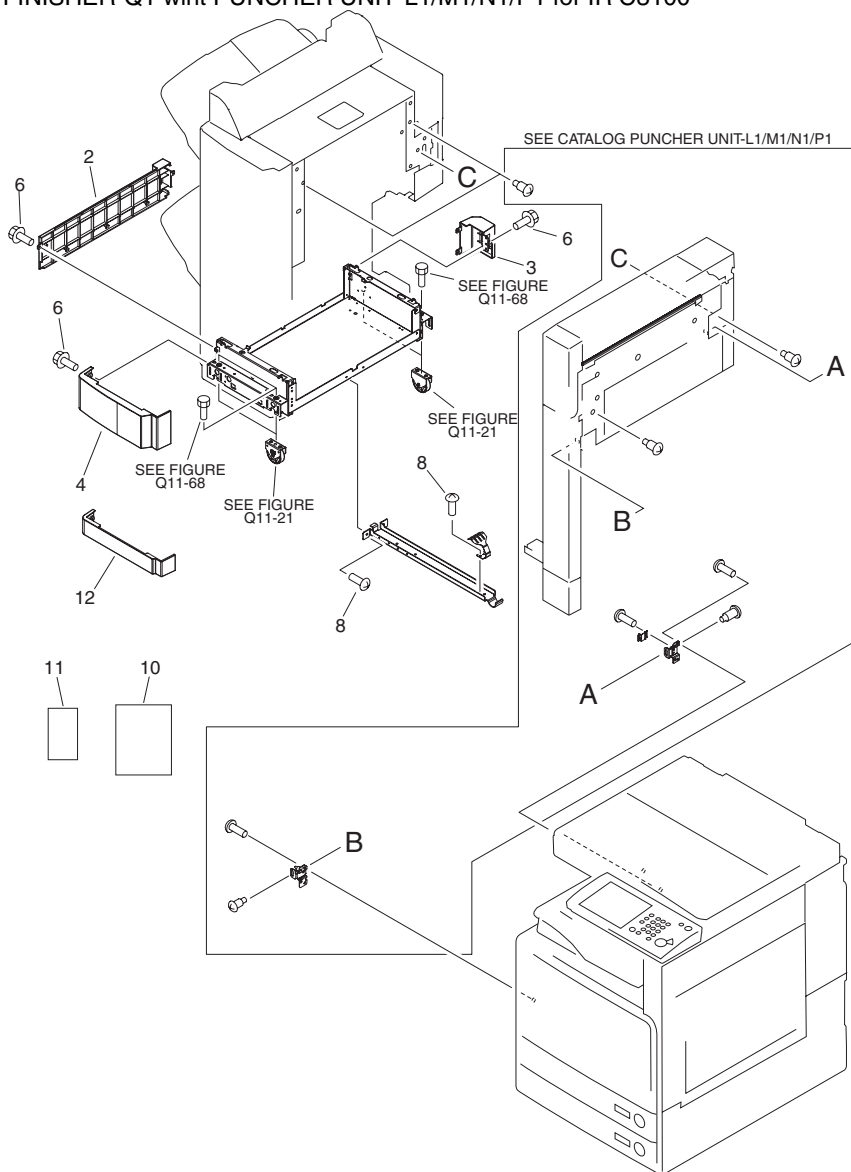


FIGURE Q01B

ATTACHMENT PARTS (FINISHER-Q1)

FINISHER-Q1 with PUNCHER UNIT-L1/M1/N1/P1 for IR C3100



FINISHER-Q1 for IR C3100

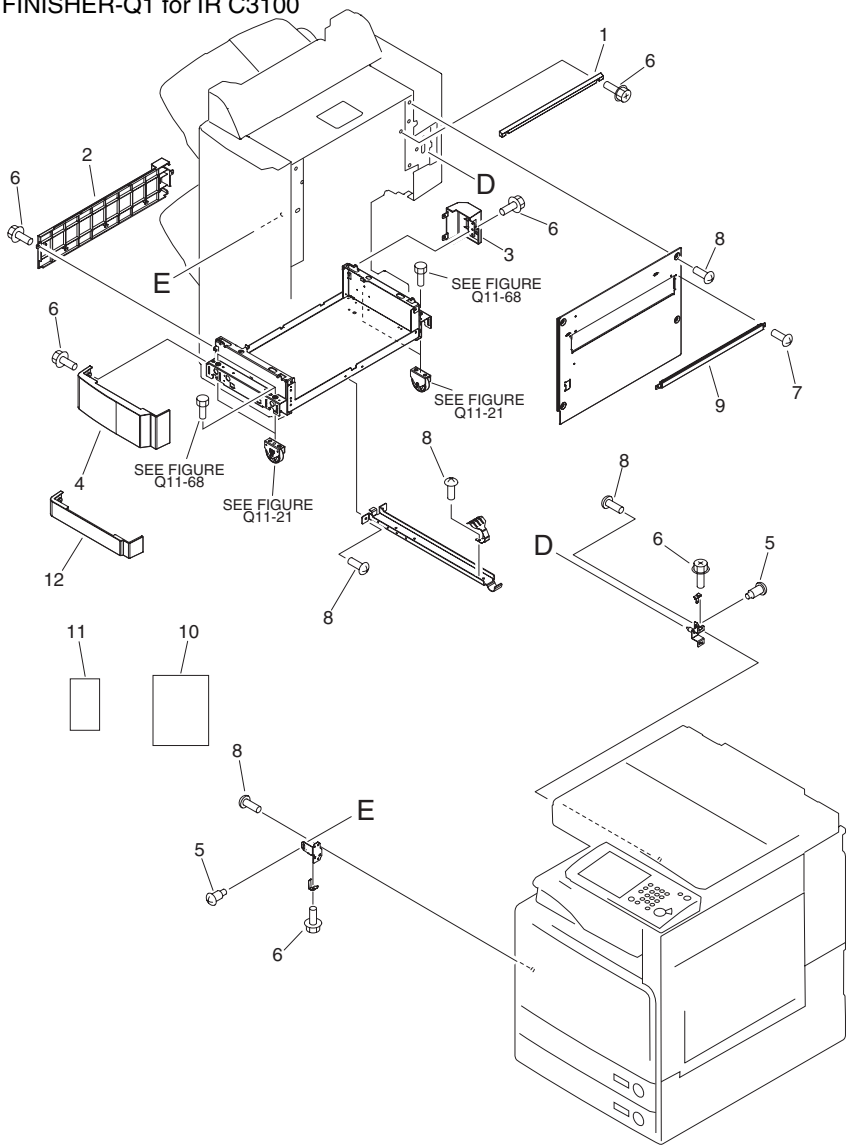
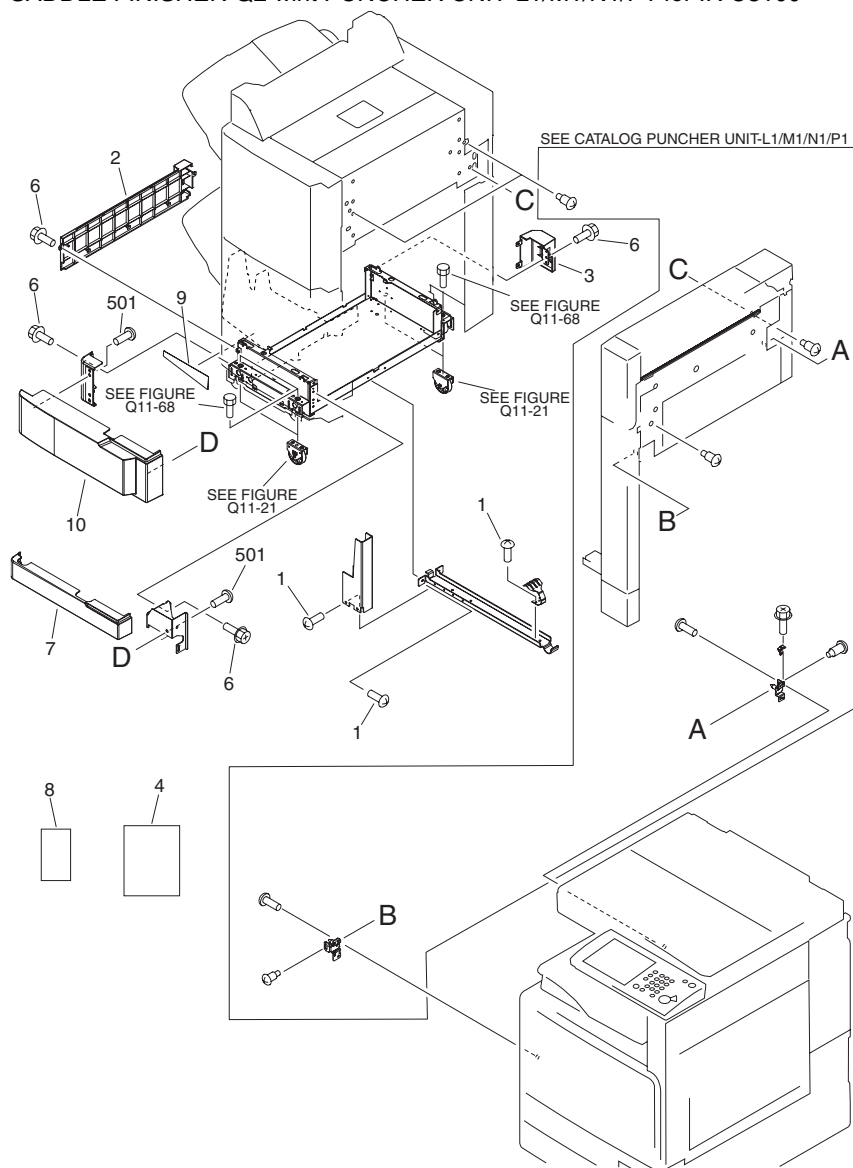


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q01B	NPN		RF	ATTACHMENT PARTS	FINISHER-Q1	
1	FC5-6177-000		1	GUIDE, LOWER		
2	FC5-6178-000		1	COVER, EXTENSION, LEFT LOWER		
3	FC5-6179-000		1	COVER, EXTENSION, REAR		
4	FC5-6180-000		1	PANEL, EXTENSION, FRONT		
5	FS5-9337-000		2	SCREW,STEPPED,M4X6		
6	XA9-1386-000		4	SCREW,RS,M3X8		
7	XA9-0892-000		2	SCREW,MACH.,TRUSS HEAD,M4X6		
8	XA9-1031-000		7	SCREW,MACH.,TRUSS HEAD,M4X8		
9	FC5-6176-000		1	GUIDE, PAPER DELIVERY, UPPER		
10	FB4-8345-000		1	LABEL		
11	FB4-9692-000		1	LABEL, TRAY SETTING		
12	FC5-5444-000		1	PANEL, FRONT FOOT		

FIGURE Q01C

ATTACHMENT PARTS (SADDLE FINISHER-Q2)

SADDLE FINISHER-Q2 with PUNCHER UNIT-L1/M1/N1/P1 for IR C3100



SADDLE FINISHER-Q2 for IR C3100

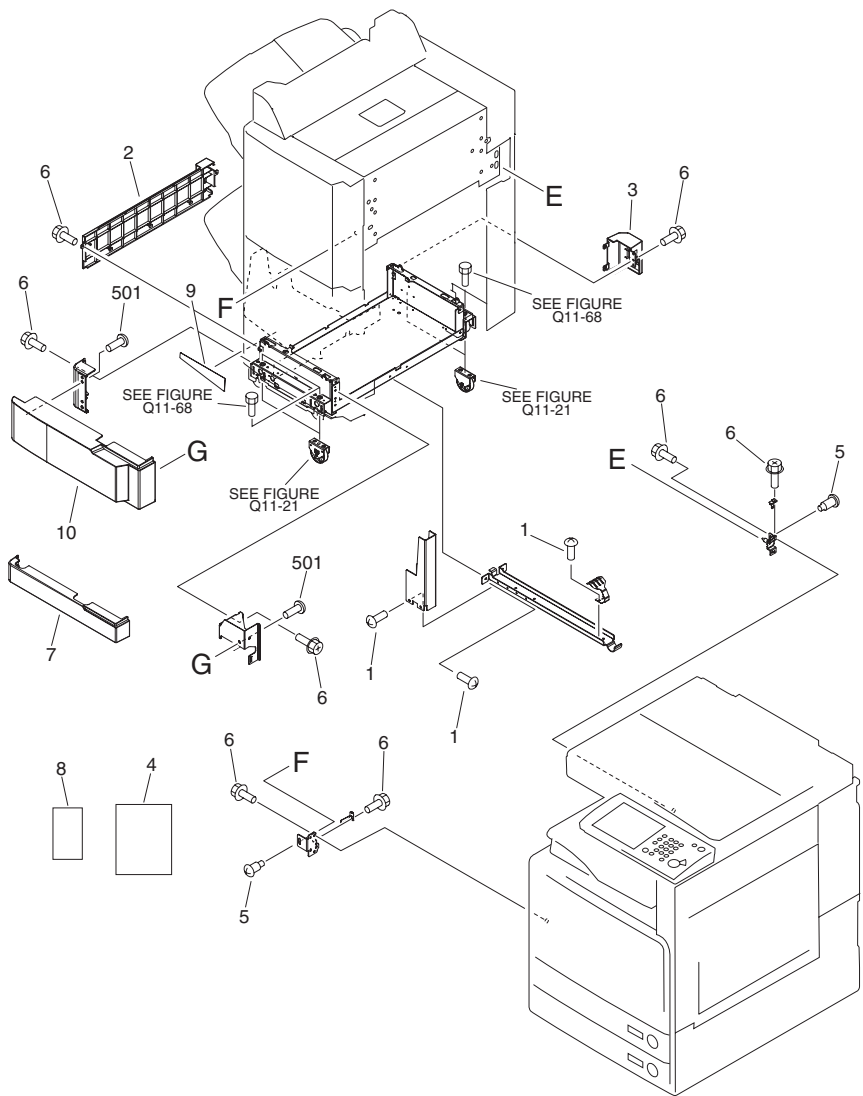


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q01C	NPN		RF	ATTACHMENT PARTS	FINISHER-Q2	
1	XA9-1031-000		9	SCREW,MACH.,TRUSS HEAD,M4X8		
2	FC5-6178-000		1	COVER, EXTENSION, LEFT LOWER		
3	FC5-6179-000		1	COVER, EXTENSION, REAR		
4	FB4-8345-000		1	LABEL		
5	FS5-9337-000		2	SCREW,STEPPED,M4X6		
6	XA9-1386-000		8	SCREW,RS,M3X8		
7	FC5-4988-000		1	PANEL, CASTER, FRONT		
8	FB4-9692-000		1	LABEL, TRAY SETTING		
9	FC5-5050-000		1	LABEL, BINDING GUIDE		
10	FC5-6183-000		1	PANEL, SADDLE EXTENSION, 1		
501	XB4-5401-205		AR	SCREW,P,M4X12		

2-10

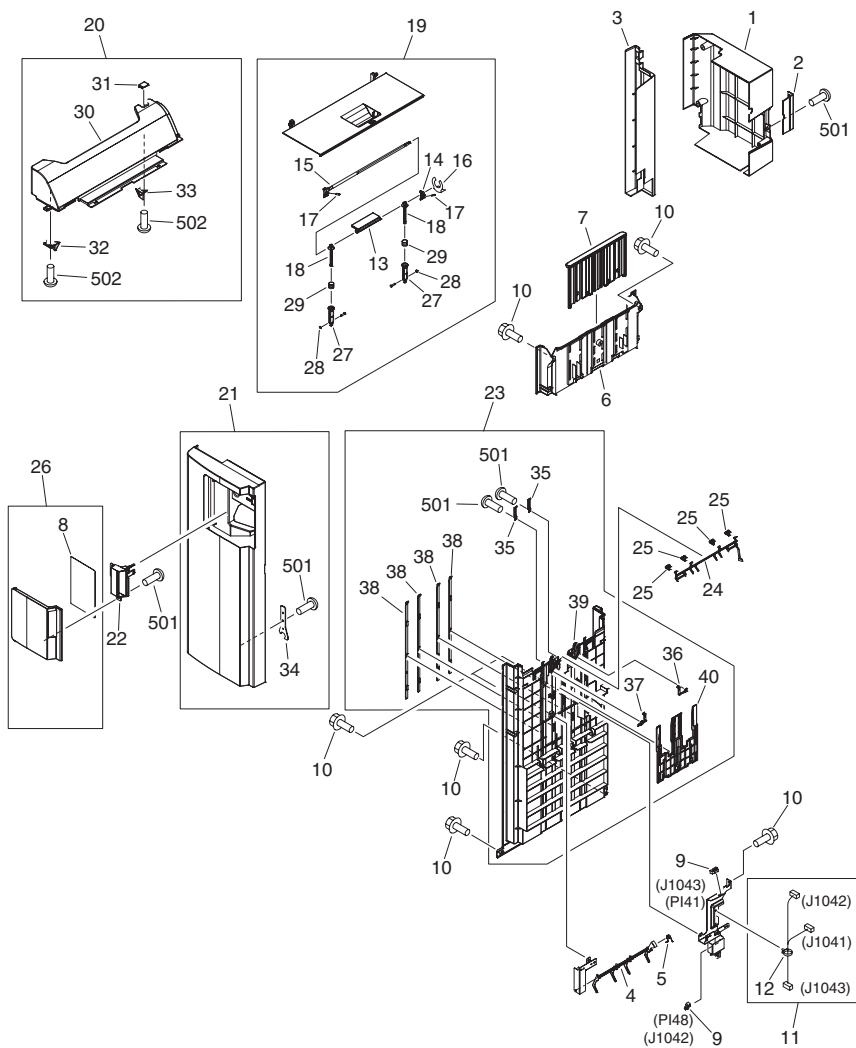


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q10	NPN		RF	EXTERNAL COVERS, PANELS, ETC	FINISHER-Q1	
1	FC5-3440-000		1	PANEL, REAR		
2	FC5-3685-000		1	COVER, PUNCH WINDOW		
3	FC5-4668-000		1	PANEL, REAR FOOT		
4	FC5-5004-000		1	FLAG, PAPER SENSING SENSOR		
5	FC5-5005-000		1	SPRING, TORSION		
6	FC5-5432-000		1	PANEL, HEIGHT, UPPER		
7	FC5-5433-000		1	GUIDE, SLIDE WALL		
8	FC5-5428-000		1	LABEL, NEEDLE EXCHANGE		
9	WG8-5593-000		2	PHOTO INTERRUPTER TLP1242	PI41,48 J1043,1042	
10	XA9-1386-000		82	SCREW,RS,M3X8		
11	FG3-2904-000		1	CABLE, SHUTTER UNIT	J1041,1042,1043	
12	WT2-5565-000		1	CLAMP, CABLE		
13	FC5-3661-000		1	HANDLE, LOCK		
14	FC5-3663-000		1	LEVER, LOCK, FRONT		
15	FC5-4255-000		1	SHAFT, LOCK		
16	FC5-4424-000		1	CLIP		
17	FU5-2299-000		2	SPRING, TENSION		
18	FC5-3659-000		2	LINK, INLET GUIDE		
19	FM2-1418-000		1	UPPER PANEL ASSEMBLY		
20	FM2-1420-000		1	UPPER LEFT PANEL ASSEMBLY		
21	FM2-1421-000		1	FRONT PANEL ASSEMBLY		
22	FC5-3700-000		1	GRIP, DOOR		
23	FM2-1428-000		1	LOWER HEIGHT GUIDE ASSEMBLY		
24	FC5-4162-000		1	FLAG, PAPER FACE SENSING, U.		
25	FC5-4165-000		4	HOLDER, PAPER FACE SENSING, U.		
26	FL2-0820-000		1	DOOR, FRONT		
27	FC5-4256-000		2	LINK, SLIDE		
28	FC5-4697-000		2	RING, RETAINING		
29	FU5-2303-000		2	SPRING, COMPRESSION		
30	FC5-3682-000		1	PANEL, UPPER LEFT		
31	FC5-4696-000		1	COVER, UPPER LEFT SUB		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FC5-5424-000		1	GUIDE, UPPER LEFT COVER, FRONT		
33	FC5-5425-000		1	GUIDE, UPPER LEFT COVER, REAR		
34	FB4-8248-000		1	SPANNER, ADJUSTING		
35	FC5-3531-000		2	PLATE, STATIC CHARGE		
36	FC5-4689-000		1	SPRING, GROUNDING		
37	FC5-4692-000		1	SPRING, GROUNDING		
38	FC5-5001-000		4	RIB, STACK		
39	FC5-5431-000		1	PANEL, HEIGHT, LOWER		
40	FC5-5439-000		1	SHUTTER, GUIDE		
501	XB4-5401-205		AR	SCREW,P,M4X12		
502	XB4-5301-005		AR	SCREW,P,M3X10		

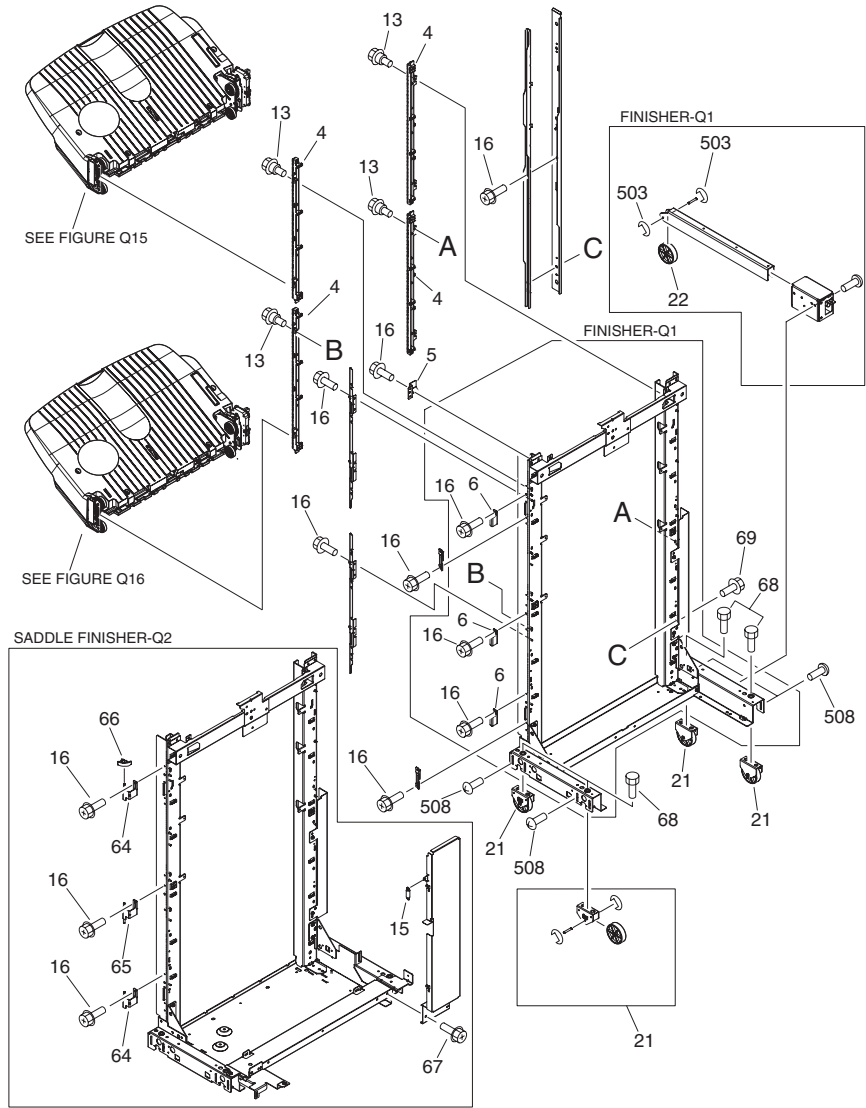
Exploded view diagram of a server chassis assembly. The diagram shows various components and their assembly points, labeled with callouts 1 through 54. Key components include:

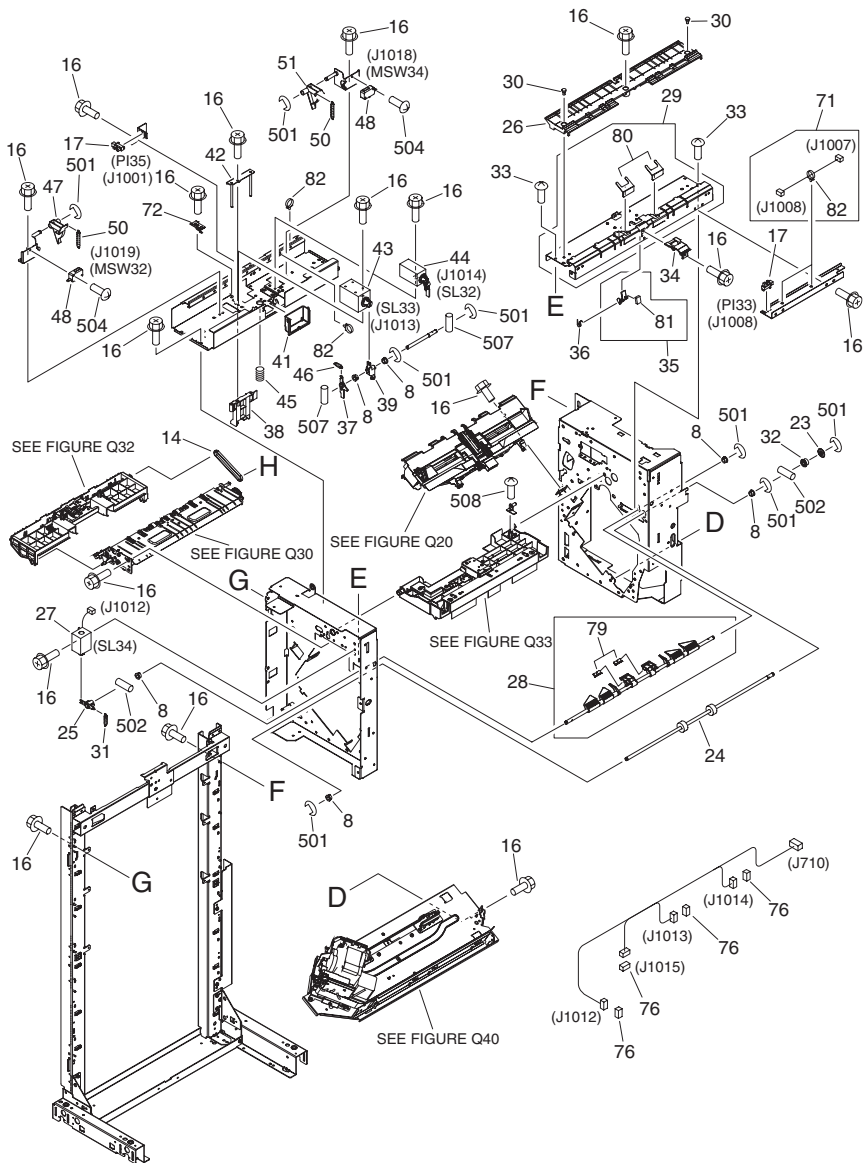
- Front bezel (1):** The main front-facing panel.
- Side panels (2, 3):** Panels that attach to the sides of the chassis.
- Internal frame (4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54):** The main structural components of the chassis, including the front bezel, side panels, and internal frame.
- Fasteners (501, 502):** Screws and bolts used to secure the components.
- Callout 'SEE FIGURE Q51':** Points to a detail of a component (likely a latch or hinge) shown in a separate view.

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q10A	NPN		RF	EXTERNAL COVERS, PANELS, ETC	FINISHER-Q2	
1	FG3-2904-000		1	CABLE, SHUTTER UNIT	J1041,1042,1043	
2	FC5-3685-000		1	COVER, PUNCH WINDOW		
3	XA9-1386-000		14	SCREW,RS,M3X8		
4	FC5-5004-000		1	FLAG, PAPER SENSING SENSOR		
5	FC5-5005-000		1	SPRING, TORSION		
6	FC5-5432-000		1	PANEL, HEIGHT, UPPER		
7	FC5-5433-000		1	GUIDE, SLIDE WALL		
8	FC5-5048-000		1	LABEL, SADDLE NEEDLE EXCHANGE		
9	WG8-5593-000		2	PHOTO INTERRUPTER TLP1242	PI41,48 J1043,1042	
10	FC5-4980-000		1	PANEL, REAR		
11	FC5-4981-000		1	COVER, TRAY CONNECTOR		
12	FL2-0841-000		1	DOOR, FRONT, LOWER		
13	FC5-5428-000		1	LABEL, NEEDLE EXCHANGE		
14	FL2-0840-000		1	DOOR, FRONT, UPPER		
15	FC5-3661-000		1	HANDLE, LOCK		
16	FC5-4994-000		1	PANEL, LEFT LOWER		
17	FC5-4995-000		2	COVER, SADDLE DELIVERY, INNER		
18	FC5-3663-000		1	LEVER, LOCK, FRONT		
19	FM2-0745-000		1	UPPER COVER ASSEMBLY		
20	FM2-1420-000		1	UPPER LEFT PANEL ASSEMBLY		
21	FC5-4255-000		1	SHAFT, LOCK		
22	FC5-4424-000		1	CLIP		
23	FC5-4984-000		1	PANEL, UPPER, RIGHT		
24	FC5-4162-000		1	FLAG, PAPER FACE SENSING, U.		
25	FC5-4165-000		4	HOLDER, PAPER FACE SENSING, U.		
26	FM2-0746-000		1	DOOR, FRONT, UPPER		
27	FM2-0747-000		1	DOOR, FRONT, LOWER		
28	FM2-0743-000		1	MIDDLE HEIGHT GUIDE ASSEMBLY		
29	FU5-2299-000		2	SPRING, TENSION		
30	FC5-3659-000		2	LINK, INLET GUIDE		
31	FC5-4256-000		2	LINK, SLIDE		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FC5-4697-000		2	RING, RETAINING		
33	FU5-2303-000		2	SPRING, COMPRESSION		
34	FC5-3682-000		1	PANEL, UPPER LEFT		
35	FC5-4696-000		1	COVER, UPPER LEFT SUB		
36	FC5-5424-000		1	GUIDE, UPPER LEFT COVER, FRONT		
37	FC5-5425-000		1	GUIDE, UPPER LEFT COVER, REAR		
38	FC5-3531-000		2	PLATE, STATIC CHARGE		
39	FC5-4689-000		1	SPRING, GROUNDING		
40	FC5-4692-000		1	SPRING, GROUNDING		
41	FC5-4996-000		1	PANEL, HEIGHT, MIDDLE		
42	FC5-4997-000		1	GUIDE, SLIDE STACK WALL, LOWER		
43	FC5-5001-000		4	RIB, STACK		
44	FC5-5439-000		1	SHUTTER, GUIDE		
45	FS7-2082-000		2	SPRING, TENSION		
46	FC5-4983-000		1	PANEL, CASTER, REAR		
47	FB3-7971-000		1	SPRING, TENSION		
48	FC5-5002-000		1	ARM, DELIVERY RETAINER, 1		
49	FC5-5007-000		1	ARM, DELIVERY RETAINER, 1		
50	FS5-6545-000		1	ROLLER		
51	FS7-2472-000		1	SPRING, COMPRESSION		
52	FC5-3700-000		2	GRIP, DOOR		
53	FB4-8248-000		1	SPANNER, ADJUSTING		
54	WT2-5565-000		1	CLAMP, CABLE		
501	XB4-5401-205		AR	SCREW,P,M4X12		
502	XB4-5301-005		AR	SCREW,P,M3X10		

FIGURE Q11
FINISHER MAIN BODY





SADDLE FINISHER-Q2

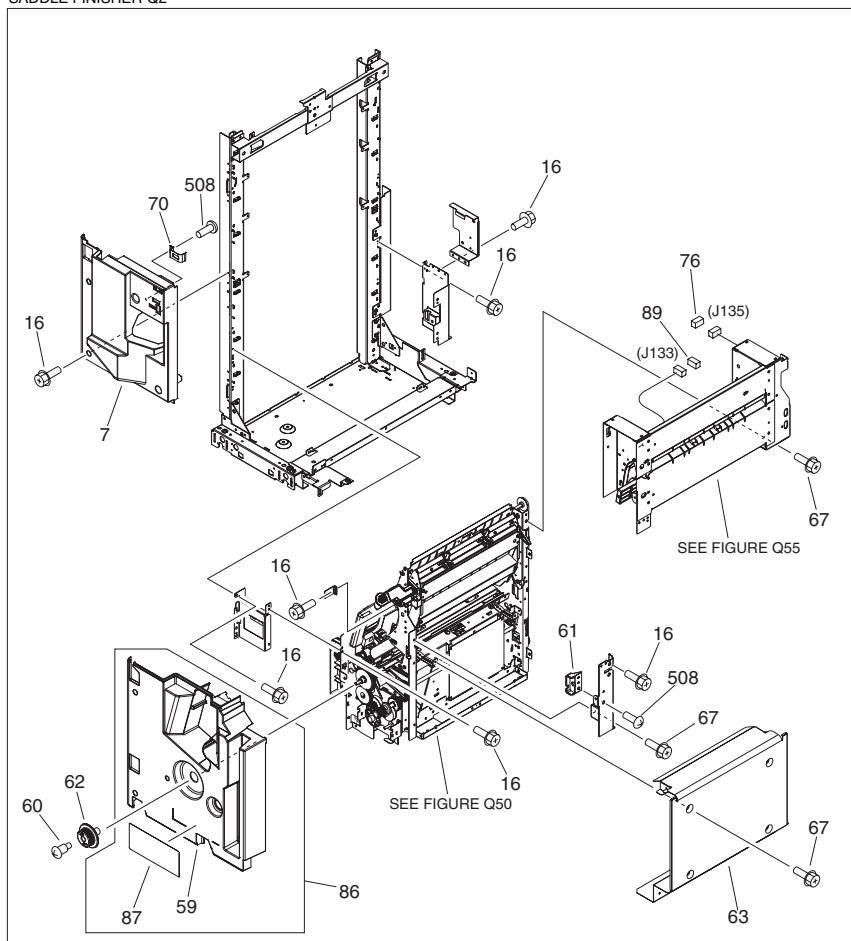


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q11	NPN		RF	FINISHER MAIN BODY		
1	FC5-3620-000		1	ROLLER, LOWER		
2	FC5-3657-000		1	LIMITER, TORQUE		
3	FC5-3689-000		1	PIN, SNAP		
4	FC5-5436-000		4	RACK, RAIL		
5	FC5-5540-000		1	PLATE, TRAY STOPPER		
6	FC5-5564-000		3	PLATE, COVER MOUNT, FRONT	FINISHER-Q1	
7	FC5-4986-000		1	COVER, INTERNAL, UPPER	FINISHER-Q2	
8	FS1-1213-000		10	BUSHING		
9	FU5-0428-000		2	GEAR, 30T		
10	FU5-0454-000		1	GEAR, 40T		
11	FU5-2399-000		1	GEAR, 29T		
12	FU5-3086-000		2	PULLEY, 20T		
13	FU5-9059-000		8	SCREW, RS STEPPED, M3		
14	XF2-1608-840		1	BELT, TIMING		
15	FU5-2338-000		1	SPRING, TENSION	FINISHER-Q2	
16	XA9-1386-000		82	SCREW,RS,M3X8		
17	WG8-5593-000		4	PHOTO INTERRUPTER TLP1242	PI32,33,35,45 J1003,1008,1001,1044	
18	FC5-3631-000		1	GUIDE, SHUTTER DRIVE		
19	FC5-3632-000		1	LEVER, SHUTTER DRIVE		
20	FU5-0452-000		1	GEAR, 20T		
21	FM2-0715-000		4	CASTER UNIT		
22	FC5-4678-000		1	ROLLER, CASTER	FINISHER-Q1	
23	FC5-3455-000		1	FLANGE		
24	FC5-3652-000		1	ROLLER, INLET		
25	FC5-3658-000		1	ARM, BUFFER SOLENOID		
26	FC5-3729-000		1	GUIDE, INLET LOWER		
27	FL2-0821-000		1	SOLENOID	SL34 J1012	
28	FL2-0807-000		1	ARM, BUFFER STOPPER		
29	FL2-0809-000		1	CROSSMEMBER, ENTRANCE GUIDE		
30	FS1-9053-000		2	SCREW,STEPPED,M4		
31	FU5-2297-000		1	SPRING, TENSION		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FU5-3077-000		1	PULLEY, 20T		
33	XA9-1031-000		7	SCREW,MACH.,TRUSS HEAD,M4X8		
34	FC5-3650-000		1	HOLDER, ENTRANCE SENSOR LEVER		
35	FL2-0808-000		1	LEVER, ENTRANCE SENSOR		
36	FU5-2298-000		1	SPRING, TORSION		
37	FC5-3602-000		1	ARM, BUFFER PRESSURE, FRONT		
38	FC5-3607-000		1	RACK, SWING PRESSURE		
39	FC5-3608-000		1	ARM, 1 PAPER DELIVERY PRESSURE		
40	WE8-6115-000		1	CORE, FERRITE		
41	FC5-4758-000		1	COVER, U. CROSSMEMBER SOLENOID		
42	FL2-0771-000		1	GUIDE, SWING PRESSURE		
43	FL2-0812-000		1	SOLENOID UNIT	SL33 J1013	
44	FL2-0813-000		1	SOLENOID UNIT	SL32 J1014	
45	FU5-2294-000		1	SPRING, COMPRESSION		
46	FU5-2400-000		1	SPRING, TENSION		
47	FC5-5537-000		1	LEVER, SWITCH, FRONT		
48	FH7-6379-000		3	MICRO SWITCH	MSW31,32,34 J1031,1019,1018	
49	FH5-1036-000		1	MOTOR, STEPPING, DC24V	M36 J1009	
50	FU5-2395-000		2	SPRING, TENSION		
51	FC5-5538-000		1	LEVER, SWITCH, REAR		
52	FU5-0423-000		2	GEAR, 40T		
53	XG9-0520-000		2	BEARING, BALL, MF106ZZS		
54	FH5-1035-000		1	MOTOR, STEPPING, DC24V	M32 J1011	
55	FU5-0439-000		1	PULLEY, 20T/GEAR, 30T		
56	XF2-1607-860		1	BELT, TIMING, COGGED		
57	FC5-4681-000		1	SPRING, LEAF		
58	FU5-0427-000		1	GEAR, 20T		
59	FC5-4987-000		1	COVER, INNER, LOWER	FINISHER-Q2	
60	FS5-9579-000		1	SCREW, STEPPED, M3	FINISHER-Q2	
61	FC5-5043-000		1	COVER, F. REINFORCEMENT PLATE	FINISHER-Q2	
62	FB3-7881-000		1	KNOB	FINISHER-Q2	
64	FC5-4991-000		2	HINGE, FRONT DOOR, 1	FINISHER-Q2	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
65	FC5-4992-000		1	HINGE, FRONT DOOR, 2	FINISHER-Q2	
66	FB2-7866-000		1	PLATE, HINGE STOP	FINISHER-Q2	
67	XA9-0732-000		10	SCREW,RS,M4X8		
68	XA9-1155-000		4	SCREW, ADJUSTING		
69	XA9-0892-000		5	SCREW,MACH.,TRUSS HEAD,M4X6		
70	FC5-5019-000		1	SPRING, LEAF	FINISHER-Q2	
71	FG3-2893-000		1	CABLE, ENTRANCE SENSOR	J1007,1008	
72	FC5-5551-000		1	SPRING, GROUNDING		
73	XF9-0748-000		1	BELT, TIMING, COGGED		
74	FH6-5101-000		2	CLUTCH, ELECTROMAGNETIC	CL31,32 J1046,712	
75	FG3-2910-000		1	CABLE, PUNCH CONNECT	FINISHER-Q2 J801,802,705,706	
76	VS1-7177-002		1	CONNECTOR, SNAP TIGHT, BK	FINISHER-Q2 J135	
76	VS1-7177-002		5	CONNECTOR, SNAP TIGHT, BK	J1012-1015,1046	
77	VS1-7173-006		1	CONNECTOR, SNAP TIGHT, 6P, W	J1041	
78	VS1-7164-016		1	CONNECTOR, SNAP TIGHT, 16P	J1011	
79	FC5-4704-000		2	SHEET, BUFFER STOPPER		
80	FC5-5542-000		2	SHEET, ENTRANCE GUIDE		
81	FC5-3688-000		1	DAMPER, ENTRANCE SENSOR ARM		
82	WT2-5565-000		4	CLAMP, CABLE		
83	FS5-6488-000		2	WASHER		
84	FG3-3100-000		1	CABLE, INTERFACE	J701,702,726,1017	
85	FS1-1528-000		1	BUSHING		
86	FL2-0842-000		1	COVER, INTERNAL, LOWER	FINISHER-Q2	
87	FC5-5049-000		1	LABEL, SADDLE	FINISHER-Q2	
88	FM2-1709-000		1	CABLE, INTERFACE		
89	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK	FINISHER-Q2 J133	
501	XD2-1100-502		AR	RING,E		
502	XD3-2200-102		AR	PIN,DOWEL		
503	XD2-1100-322		AR	RING,E		
504	XB1-2301-405		AR	SCREW,MACH.,TRUSS HEAD,M3X14		
505	XB1-2300-405		AR	SCREW,MACH.,TRUSS HEAD,M3X4		
506	XB1-2300-605		AR	SCREW,MACH.,TRUSS HEAD,M3X6		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
507	XD3-2200-142		AR	PIN,DOWEL		
508	XB4-5401-205		AR	SCREW,P,M4X12		

FIGURE Q15
STACK UPPER TRAY ASSEMBLY

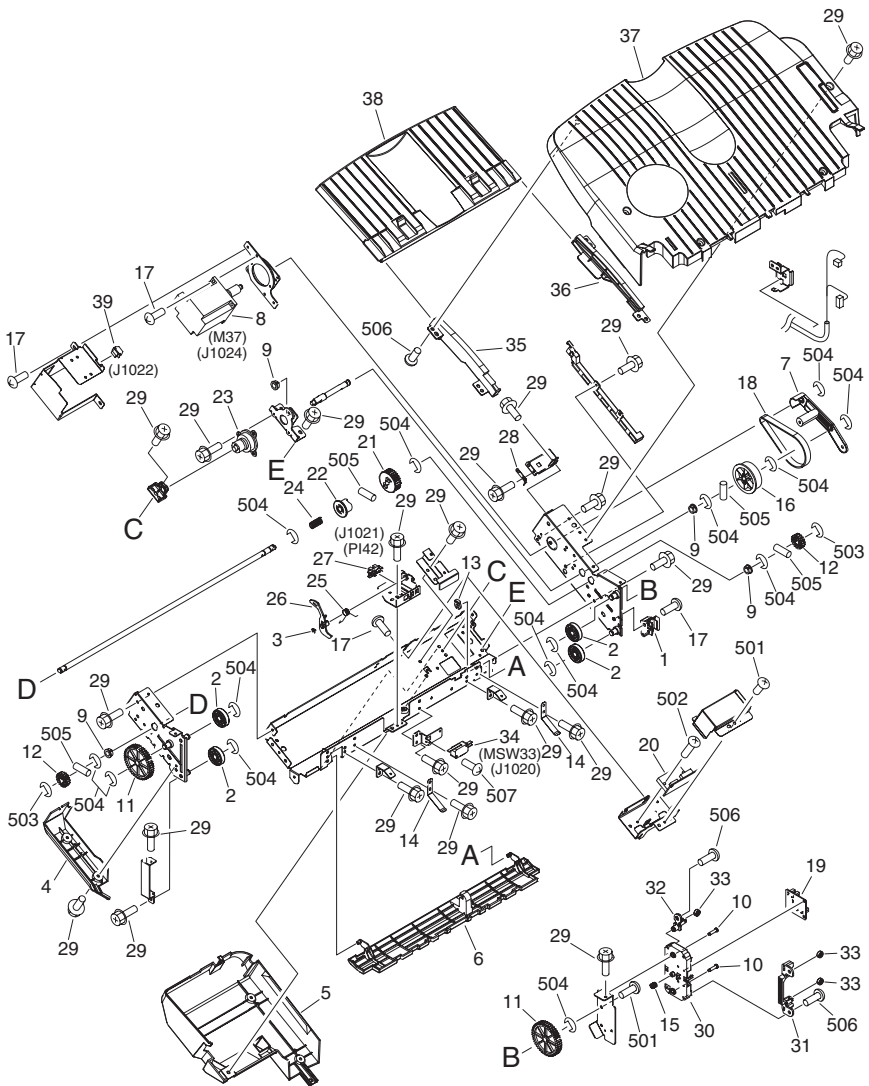


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q15	FM2-0705-000		1	STACK UPPER TRAY ASSEMBLY		
1	FC5-3704-000		1	BLOCK, TRAY LIMITER		
2	FC5-4221-000		4	ROLLER, TRAY GUIDE		
3	FC5-4697-000		1	RING, RETAINING		
4	FC5-5441-000		1	PANEL, LOWER, FRONT		
5	FC5-5442-000		1	PANEL, LOWER, REAR		
6	FC5-5443-000		1	COVER, SAFETY		
7	FC5-6868-000		1	HOLDER, BETWEEN SHAFT		
8	FH5-1038-000		1	MOTOR, STEPPING, DC24V	M37 J1024	
9	FS1-1189-000		5	BUSHING		
10	FS2-9407-000		2	SCREW, STEPPED, M3X13.6		
11	FU5-0435-000		2	GEAR, 44T		
12	FU5-0457-000		2	GEAR, 17T		
13	FC5-4424-000		1	CLIP		
14	FU5-2308-000		2	SPRING, GROUNDING		
15	FU5-2315-000		1	SPRING, COMPRESSION		
16	FU5-3087-000		1	PULLEY, 48T		
17	XA9-1031-000		8	SCREW,MACH.,TRUSS HEAD,M4X8		
18	XF9-0752-000		1	BELT, TIMING		
19	FG3-2886-000		1	AREA SENSOR PCB ASSEMBLY		
20	FG3-2887-000		1	TRAY DRIVER PCB ASSEMBLY		
21	FU5-0458-000		1	GEAR, 26T		
22	FU5-2305-000		1	RATCHET		
23	FC5-6862-000		1	LIMITER, TORQUE		
24	FU5-2313-000		1	SPRING, COMPRESSION		
25	FC5-3515-000		1	SPRING, TORSION		
26	FC5-3516-000		1	ARM, PAPER SENSOR		
27	WG8-5593-000		1	PHOTO INTERRUPTER TLP1242	PI42 J1021	
28	FC5-5567-000		1	SPRING, GROUNDING		
29	XA9-1386-000		38	SCREW,RS,M3X8		
30	FC5-4245-000		1	HOLDER, AREA SENSOR		
31	FC5-4735-000		1	HOLDER, AREA SENSOR ROLLER, 1		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FC5-4736-000		1	HOLDER, AREA SENSOR ROLLER, 2	MSW33 J1020	
33	FC5-4739-000		3	ROLLER, AREA SENSOR		
34	FH7-6377-000		1	MICROSWITCH		
35	FC5-4219-000		1	GUIDE, EXTENSION TRAY, FRONT		
36	FC5-4220-000		1	GUIDE, EXTENSION TRAY, REAR		
37	FC5-5434-000		1	TRAY, STACK		
38	FC5-5435-000		1	TRAY, EXTENSION	J1022	
39	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK		
501	XB1-2300-605		AR	SCREW,MACH.,TRUSS HEAD,M3X6		
502	XB1-2301-205		AR	SCREW,MACH.,TRUSS HEAD,M3X12		
503	XD2-1100-502		AR	RING,E		
504	XD2-1100-642		AR	RING,E		
505	XD3-2300-142		AR	PIN,DOWEL		
506	XB4-5401-205		AR	SCREW,P,M4X12		
507	XB1-2301-405		AR	SCREW,MACH.,TRUSS HEAD,M3X14		

FIGURE Q16
STACK LOWER TRAY ASSEMBLY

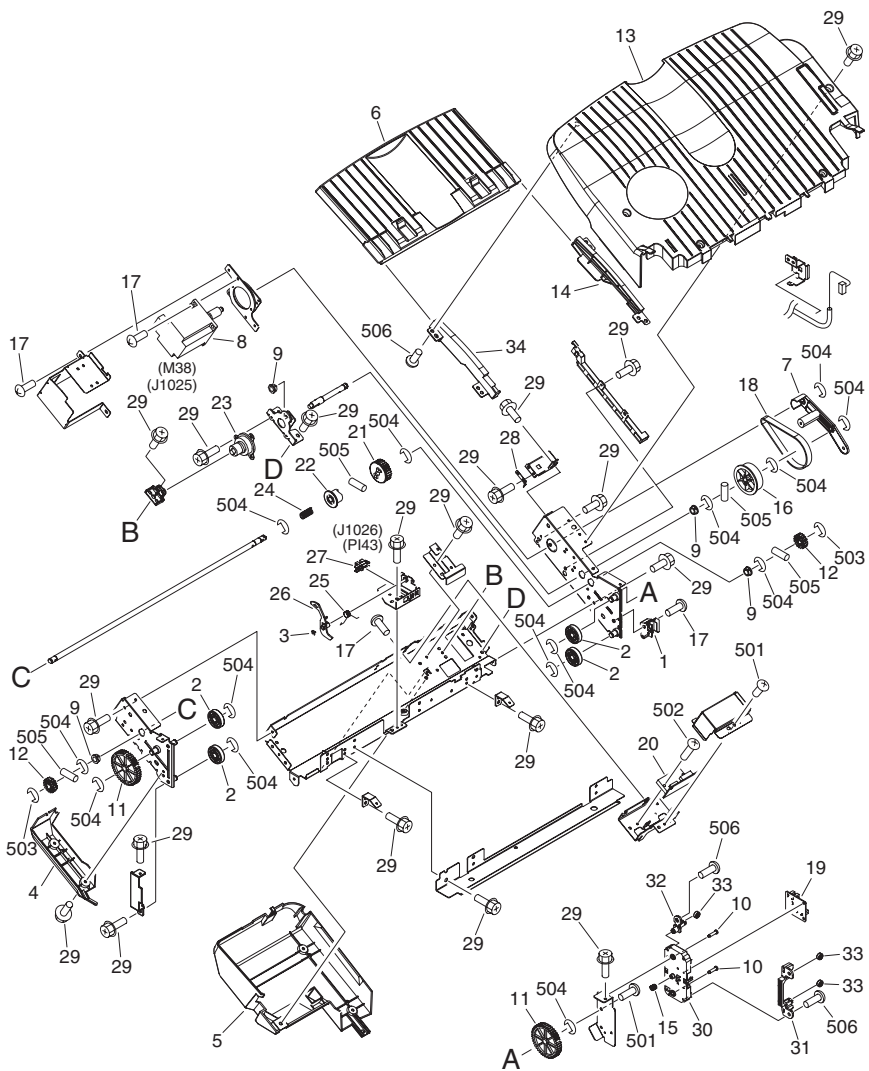


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q16	FM2-0712-000		1	STACK LOWER TRAY ASSEMBLY		
1	FC5-3704-000		1	BLOCK, TRAY LIMITER		
2	FC5-4221-000		4	ROLLER, TRAY GUIDE		
3	FC5-4697-000		1	RING, RETAINING		
4	FC5-5441-000		1	PANEL, LOWER, FRONT		
5	FC5-5442-000		1	PANEL, LOWER, REAR		
6	FC5-5435-000		1	TRAY, EXTENSION		
7	FC5-6868-000		1	HOLDER, BETWEEN SHAFT		
8	FH5-1038-000		1	MOTOR, STEPPING, DC24V	M38 J1025	
9	FS1-1189-000		5	BUSHING		
10	FS2-9407-000		2	SCREW, STEPPED, M3X13.6		
11	FU5-0435-000		2	GEAR, 44T		
12	FU5-0457-000		2	GEAR, 17T		
13	FC5-5434-000		1	TRAY, STACK		
14	FC5-4220-000		1	GUIDE, EXTENSION TRAY, REAR		
15	FU5-2315-000		1	SPRING, COMPRESSION		
16	FU5-3087-000		1	PULLEY, 48T		
17	XA9-1031-000		8	SCREW,MACH.,TRUSS HEAD,M4X8		
18	XF9-0752-000		1	BELT, TIMING		
19	FG3-2886-000		1	AREA SENSOR PCB ASSEMBLY		
20	FG3-2887-000		1	TRAY DRIVER PCB ASSEMBLY		
21	FU5-0458-000		1	GEAR, 26T		
22	FU5-2305-000		1	RATCHET		
23	FC5-6862-000		1	LIMITER, TORQUE		
24	FU5-2313-000		1	SPRING, COMPRESSION		
25	FC5-3515-000		1	SPRING, TORSION		
26	FC5-3516-000		1	ARM, PAPER SENSOR		
27	WG8-5593-000		1	PHOTO INTERRUPTER TLP1242	PI43 J1026	
28	FC5-5567-000		1	SPRING, GROUNDING		
29	XA9-1386-000		37	SCREW,RS,M3X8		
30	FC5-4245-000		1	HOLDER, AREA SENSOR		
31	FC5-4735-000		1	HOLDER, AREA SENSOR ROLLER, 1		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FC5-4736-000		1	HOLDER, AREA SENSOR ROLLER, 2		
33	FC5-4739-000		3	ROLLER, AREA SENSOR		
34	FC5-4219-000		1	GUIDE, EXTENSION TRAY, FRONT		
501	XB1-2300-605		AR	SCREW,MACH.,TRUSS HEAD,M3X6		
502	XB1-2301-205		AR	SCREW,MACH.,TRUSS HEAD,M3X12		
503	XD2-1100-502		AR	RING,E		
504	XD2-1100-642		AR	RING,E		
505	XD3-2300-142		AR	PIN,DOWEL		
506	XB4-5401-205		AR	SCREW,P,M4X12		

FIGURE Q20
OPERATION TRAY ASSEMBLY

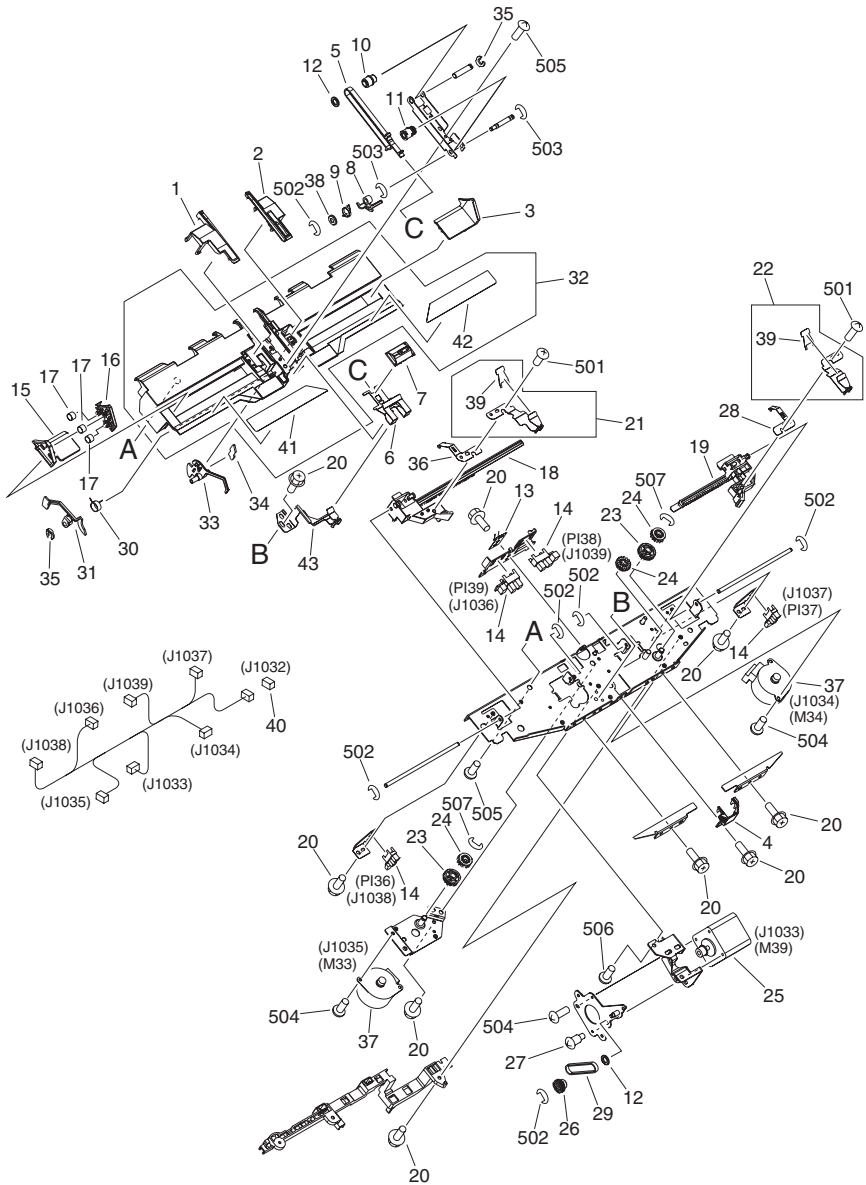


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q20	FM2-1391-000		1	OPERATION TRAY ASSEMBLY		
1	FC5-3566-000		1	GUIDE, OPERATION TRAY, FRONT		
2	FC5-3567-000		1	GUIDE, OPERATION TRAY, REAR		
3	FC5-3572-000		1	GUIDE, OPERATION TRAY ADJ., R.		
4	FC5-5546-000		1	COVER, OPERATION TRAY		
5	FC5-3553-000		1	BELT, TIMING, COGGED		
6	FC5-3554-000		1	PLATE, BACK END ASSIST		
7	FC5-4715-000		1	BUTTON, BACK END ASSIST		
8	FC5-4744-000		1	LINK, BACK END ASSIST SENSOR		
9	FC5-4745-000		1	SPRING, TORSION		
10	FU5-3084-000		1	PULLEY, 18T		
11	FU5-3085-000		1	PULLEY, 18T/GEAR, 18T		
12	FU5-6104-000		2	FLANGE, BACK END ASSIST		
13	FC5-5565-000		1	PLATE, GROUNDING		
14	WG8-5593-000		4	PHOTO INTERRUPTER TLP1242	PI36,37,38,39 J1038,1037,1039,1036	
15	FC5-3563-000		1	GUIDE, TRAY ADJUSTER, FRONT 1		
16	FC5-3564-000		1	GUIDE, TRAY ADJUSTER, FRONT 2		
17	FU5-2293-000		3	SPRING, COMPRESSION		
18	FC5-3556-000		1	RACK, ADJUSTMENT, FRONT		
19	FC5-3558-000		1	RACK, ADJUSTMENT, REAR		
20	XA9-1386-000		11	SCREW,RS,M3X8		
21	FL2-0804-000		1	BIN, OPERATION TRAY, FRONT		
22	FL2-0805-000		1	BIN, OPERATION TRAY, REAR		
23	FU5-0430-000		2	GEAR, 40T		
24	FU5-0431-000		3	GEAR, 16T		
25	FH5-1039-000		1	MOTOR, STEPPING, DC	M39 J1033	
26	FU5-0432-000		1	PULLEY, 18T/GEAR, 30T		
27	FS5-9562-000		2	SCREW,STEPPED,M3X1.4		
28	FC5-3514-000		1	PLATE, GROUNDING, REAR		
29	XF2-1106-240		1	BELT, TIMING		
30	FC5-3546-000		1	SPRING, TORSION		
31	FC5-3548-000		1	LEVER, ASSIST SENSOR		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FL2-0806-000		1	TRAY, OPERATION		
33	FC5-3551-000		1	LEVER, OPE. TRAY PAPER SENSOR		
34	FC5-5446-000		1	WEIGHT, SENSOR FLAG		
35	FC5-4424-000		2	CLIP		
36	FC5-3513-000		1	PLATE, GROUNDING, FRONT		
37	FH5-1040-000		2	MOTOR, STEPPING, DC21.6V	M33,34 J1035,1034	
38	FU5-6108-000		1	FLANGE, LINK		
39	FC5-4685-000		2	SHEET, OPERATION TRAY BIN		
40	VS1-7164-024		1	CONNECTOR, SNAP TIGHT, 24P, W	J1032	
41	FC5-3544-000		1	SHEET, OPERATION TRAY, FRONT		
42	FC5-3545-000		1	SHEET, OPERATION TRAY, REAR		
43	FC5-4199-000		1	PLATE, TRAY SUPPORT, CENTER		
501	XB4-7401-209		AR	SCREW,TAPPING,TRUSS HEAD,M4X12		
502	XD2-1100-322		AR	RING,E		
503	XD2-1100-402		AR	RING,E		
504	XB1-2300-605		AR	SCREW,MACH.,TRUSS HEAD,M3X6		
505	XB4-5401-205		AR	SCREW,P,M4X12		
506	XB1-2300-405		AR	SCREW,MACH.,TRUSS HEAD,M3X4		
507	XD2-1100-502		AR	RING,E		

FIGURE Q25
PAPER FEEDER MOTOR ASSEMBLY

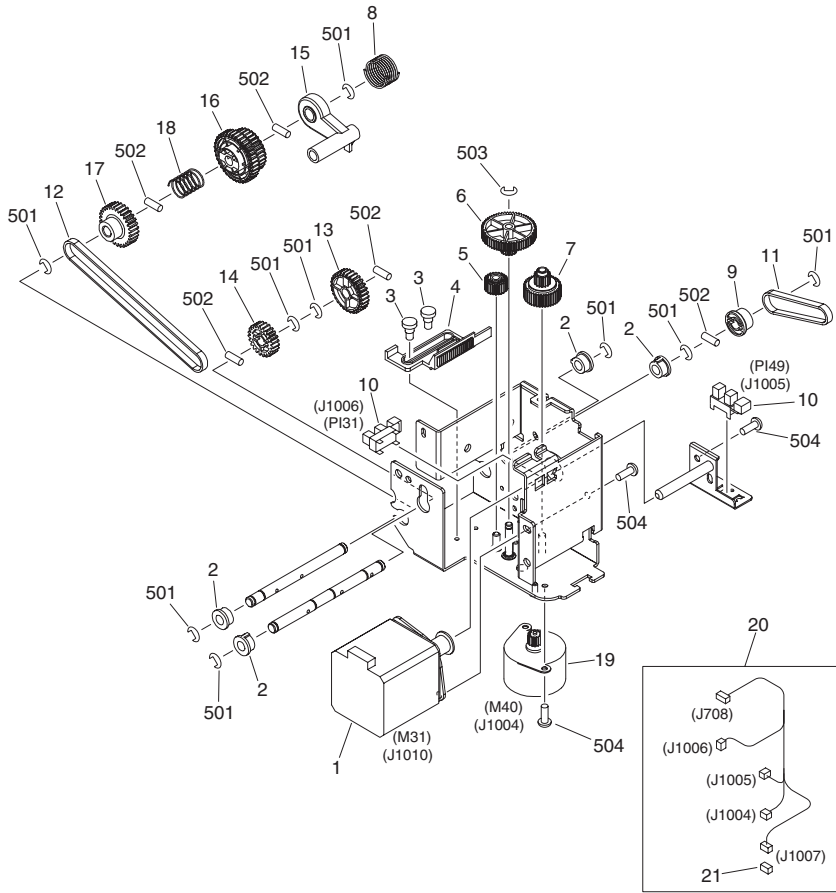


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q25	FM2-1411-000		1	PAPER FEEDER MOTOR ASSEMBLY		
1	FH5-1034-000		1	MOTOR, STEPPING, DC24V	M31 J1010	
2	FS1-1213-000		4	BUSHING		
3	FS1-9053-000		2	SCREW,STEPPED,M4		
4	FU5-0425-000		1	RACK, CHANGE		
5	FU5-0443-000		1	GEAR, 24T		
6	FU5-0444-000		1	GEAR, 16T/60T		
7	FU5-0445-000		1	GEAR, 16T/40T		
8	FU5-2289-000		1	SPRING, COMPRESSION		
9	FU5-3077-000		1	PULLEY, 20T		
10	WG8-5593-000		2	PHOTO INTERRUPTER TLP1242	PI31,49 J1006,1005	
11	XF2-1606-040		1	BELT, TIMING		
12	XF2-1612-240		1	BELT, TIMING		
13	FU5-0428-000		1	GEAR, 30T		
14	FU5-0455-000		1	GEAR, 23T		
15	FC5-3541-000		1	SUPPORT, GEAR		
16	FU5-0426-000		1	GEAR, 30T/37T		
17	FU5-0439-000		1	PULLEY, 20T/GEAR, 30T		
18	FU5-2290-000		1	SPRING, COMPRESSION		
19	FH5-1041-000		1	MOTOR, STEPPING, DC21.6V	M40 J1004	
20	FG3-2895-000		1	CABLE, GEAR CHANGE	J708,1004,1005, 1006,1007	
21	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK	J1007	
501	XD2-1100-502		AR	RING,E		
502	XD3-2200-102		AR	PIN,DOWEL		
503	XD2-1100-322		AR	RING,E		
504	XB1-2300-405		AR	SCREW,MACH.,TRUSS HEAD,M3X4		

FIGURE Q30
RETURN ROLLER ASSEMBLY

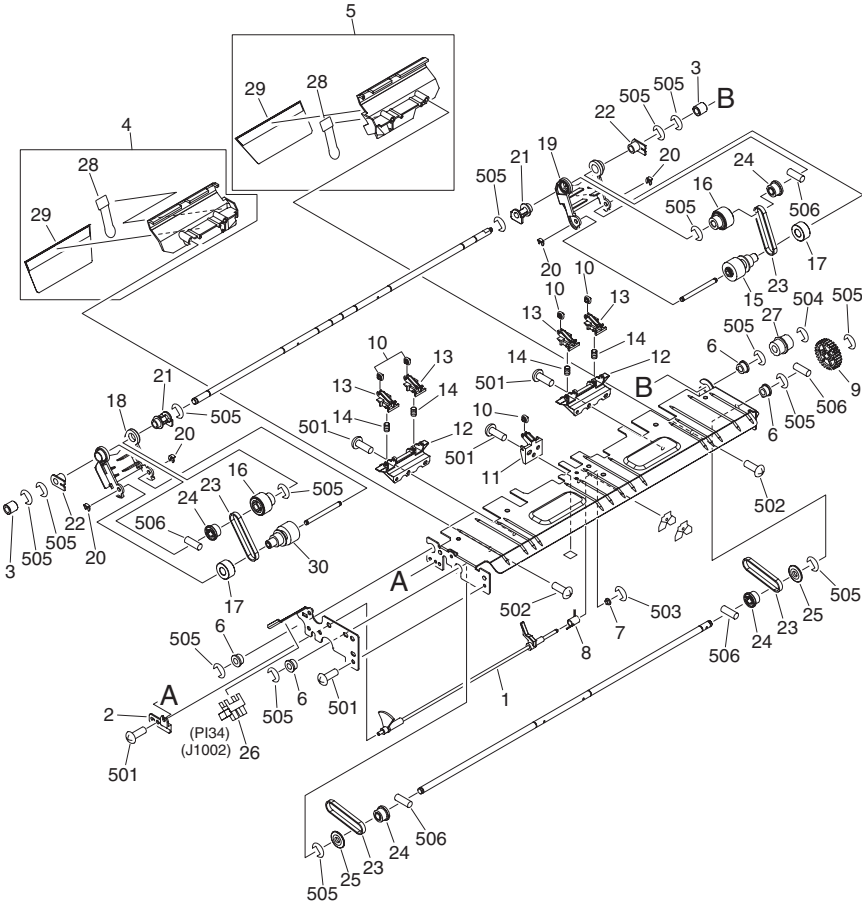


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q30	FM2-0725-000		1	RETURN ROLLER ASSEMBLY		
1	FC5-3451-000		1	LEVER, PATH SENSOR		
2	FC5-3453-000		1	HOLDER, PATH SENSOR		
3	FC5-4723-000		2	COLLAR, SWING		
4	FL2-0818-000		1	GUIDE, RETURN, FRONT		
5	FL2-0819-000		1	GUIDE, RETURN, REAR		
6	FS1-1213-000		4	BUSHING		
7	FU5-1099-000		1	BUSHING		
8	FU5-2291-000		1	SPRING, TORSION		
9	FU5-2399-000		1	GEAR, 29T		
10	FC5-3454-000		5	ROLLER, GUIDE		
11	FC5-3678-000		1	HOLDER, GUIDE ROLLER		
12	FC5-4251-000		2	HOLDER, GUIDE ROLLER BASE		
13	FC5-4252-000		4	HOLDER, GUIDE ROLLER		
14	FU5-2317-000		4	SPRING, COMPRESSION		
15	FC5-3457-000		1	ROLLER, RETURN, REAR		
16	FC5-3458-000		2	ROLLER, 1 PAPER DELIVERY		
17	FC5-5566-000		2	WEIGHT, RETURN ROLLER		
18	FC5-3711-000		1	ARM, RETURN, FRONT		
19	FC5-3712-000		1	ARM, RETURN, REAR		
20	FC5-4697-000		4	RING, RETAINING		
21	FC5-4756-000		2	BUSHING		
22	FC5-4757-000		2	BUSHING		
23	FC5-5554-000		4	BELT, TIMING, COGGED		
24	FU5-3077-000		4	PULLEY, 20T		
25	FC5-3455-000		2	FLANGE		
26	WG8-5593-000		1	PHOTO INTERRUPTER TLP1242	PI34 J1002	
27	FU5-3079-000		1	PULLEY, 20T/20T		
28	FC5-6869-000		2	SHEET, RETURN GUIDE, MIDDLE		
29	FC5-5549-000		2	SHEET, RETURN GUIDE, FRONT		
30	FC5-6873-000		1	ROLLER, RETURN, FRONT		
501	XB1-2300-605		AR	SCREW,MACH.,TRUSS HEAD,M3X6		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
502	XB4-5401-005		AR	SCREW, P, M4X10		
503	XD2-1100-242		AR	RING,E		
504	XD2-1100-322		AR	RING,E		
505	XD2-1100-502		AR	RING,E		
506	XD3-2200-102		AR	PIN,DOWEL		

FIGURE Q31
PRESSURE ROLLER ASSEMBLY

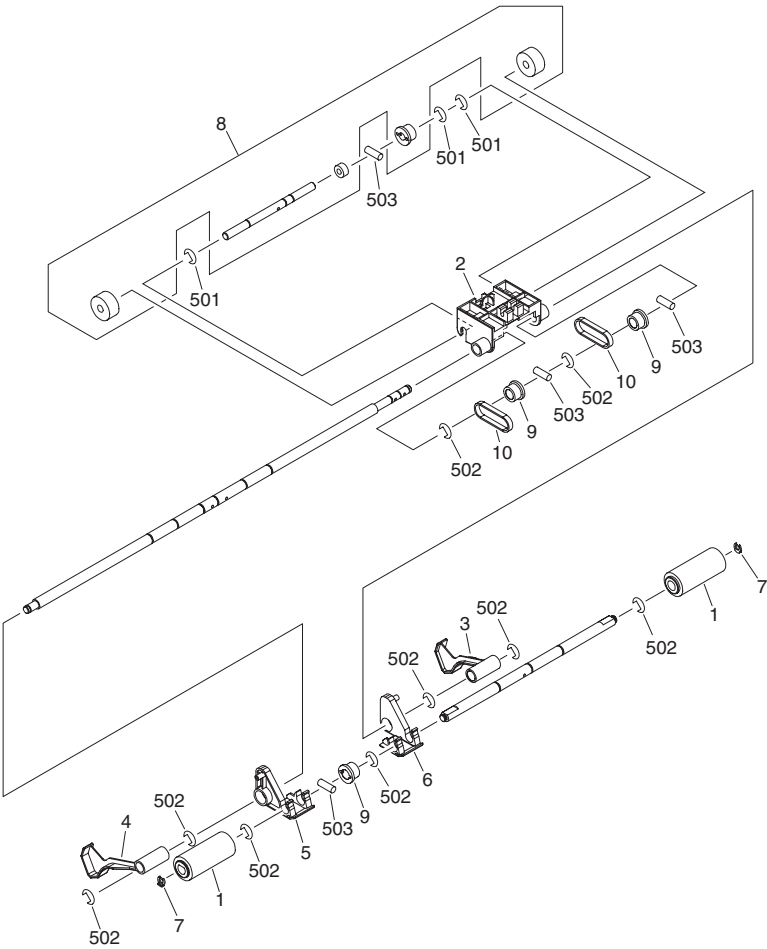


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q31	FM2-0730-000		1	PRESSURE ROLLER ASSEMBLY		
1	FC5-3442-000		2	ROLLER, BUFFER		
2	FC5-3444-000		1	HOLDER, 1ST PRESSURE ROLLER		
3	FC5-3574-000		1	LEVER, BACK END DOWN, REAR		
4	FC5-3575-000		1	LEVER, BACK END DOWN, FRONT		
5	FC5-3707-000		1	HOLDER, BUFFER ROLLER, FRONT		
6	FC5-3708-000		1	HOLDER, BUFFER ROLLER, REAR		
7	FC5-4424-000		2	CLIP		
8	FL2-0767-000		1	ROLLER, 1ST DELIVERY PRESSURE		
9	FU5-3089-000		3	PULLEY, 20T		
10	XF2-1104-440		2	BELT, TIMING		
501	XD2-1100-502		AR	RING,E		
502	XD2-1100-642		AR	RING,E		
503	XD3-2200-102		AR	PIN,DOWEL		

FIGURE Q32
SWING GUIDE ASSEMBLY

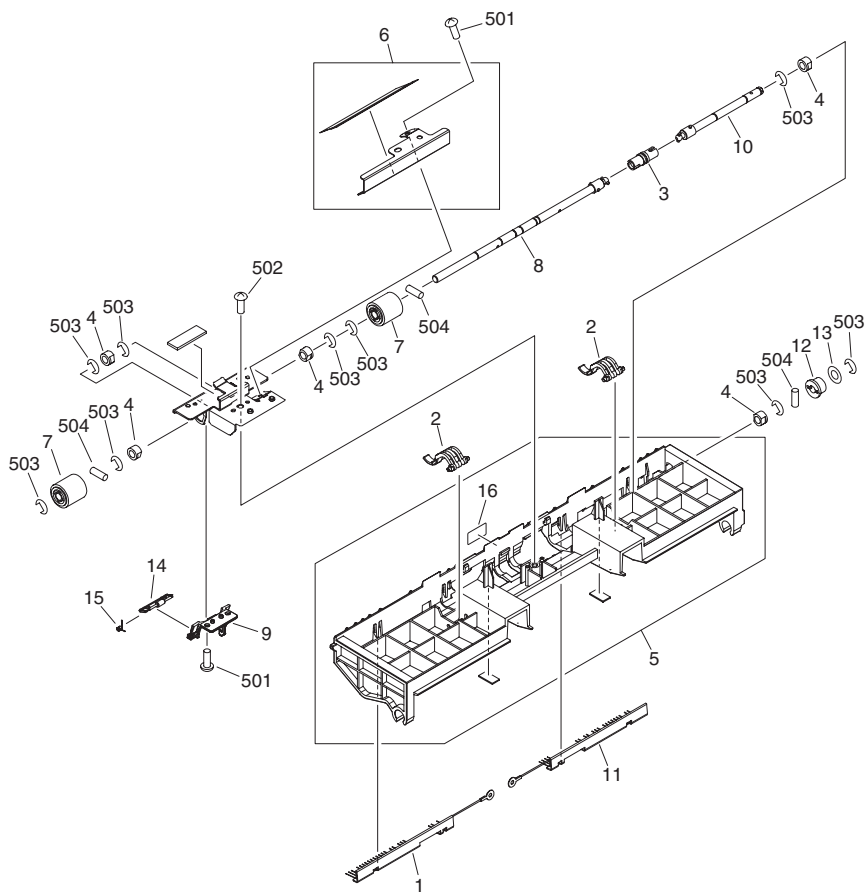


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q32	FM2-0731-000		1	SWING GUIDE ASSEMBLY		
1	FC5-3667-000		1	ELIMINATOR, STATIC-CHARGE		
2	FC5-4690-000		2	ARM, SWING		
3	FC5-4728-000		1	COUPLING		
4	FC5-4729-000		5	BUSHING		
5	FL2-0799-000		1	GUIDE, SWING		
6	FL2-0817-000		1	ELIMINATOR, STATIC-CHARGE		
7	FC5-4700-000		2	ROLLER, SWING		
8	FL2-0796-000		1	SHAFT, SWING COUPLING, FRONT		
9	FC5-4688-000		1	PLATE, SWING PRESS		
10	FL2-0798-000		1	SHAFT, SWING COUPLING, REAR		
11	FC5-5571-000		1	ELIMINATOR, STATIC-CHARGE		
12	FU5-3077-000		1	PULLEY, 20T		
13	FC5-3455-000		1	FLANGE		
14	FC5-6856-000		1	FLAPPER, PAPER DELIVERY GATE		
15	FC5-6857-000		1	SPRING, TORSION		
16	FC5-6876-000		1	LABEL, SWING JAM CLEARING		
501	XB1-2300-405		AR	SCREW,MACH.,TRUSS HEAD,M3X4		
502	XB4-5401-205		AR	SCREW,P,M4X12		
503	XD2-1100-502		AR	RING,E		
504	XD3-2200-102		AR	PIN,DOWEL		

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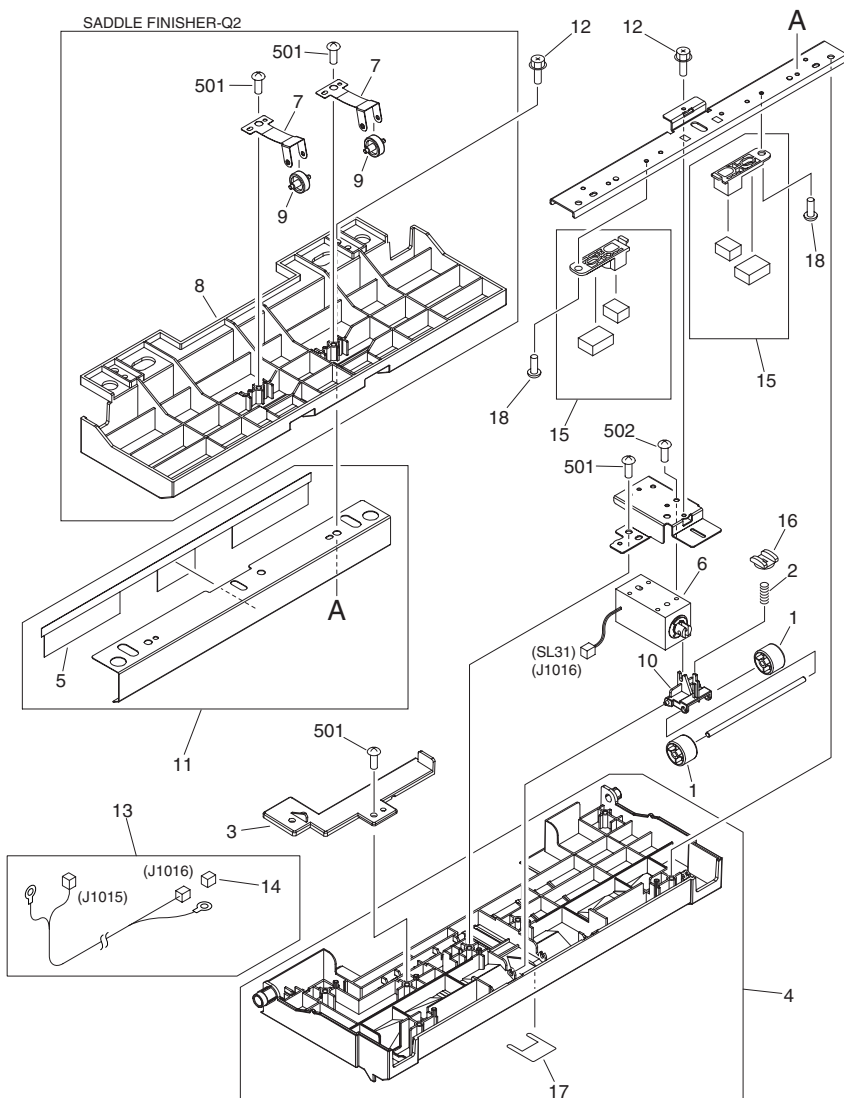


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q33	FM2-0738-000		1	ENTRANCE UPPER GUIDE ASSEMBLY	FINISHER-Q2	
Fig.Q33	FM2-1403-000		1	ENTRANCE UPPER GUIDE ASSEMBLY	FINISHER-Q1	
1	FC5-3670-000		2	ROLLER, INLET		
2	FC5-3674-000		1	SPRING, COMPRESSION		
3	FC5-4699-000		1	COVER, HARNESS		
4	FL2-1622-000		1	GUIDE, ENTRANCE, UPPER		
5	FC5-5569-000		1	ELIMINATOR, STATIC-CHARGE		
6	FL2-0811-000		1	SOLENOID UNIT	SL31 J1016	
7	FC5-4018-000		2	SPRING, LEAF	FINISHER-Q2	
8	FC5-4024-000		1	GUIDE, SADDLE OPEN/CLOSE	FINISHER-Q2	
9	FS5-6544-000		2	ROLLER, INLET	FINISHER-Q2	
10	FC5-3671-000		1	LEVER, ENT. ROLLER ESTRANGE		
11	FL2-0822-000		1	ELIMINATOR, STATIC CHARGE		
12	XA9-1386-000		5	SCREW,RS,M3X8		
13	FG3-2896-000		1	CABLE, INLET SOLENOID	J1015,1016	
14	VS1-7177-002		1	CONNECTOR, SNAP TIGHT, BK	J1016	
15	FL2-0824-000		2	DAMPER, ENTRANCE ROLLER		
16	FC5-6859-000		1	COVER, ENTRANCE ROLLER SPRING		
17	FC5-6875-000		1	SHEET, ENTRANCE GUIDE		
18	XA9-1031-000		2	SCREW,MACH.,TRUSS HEAD,M4X8		
501	XB4-5401-205		AR	SCREW,P,M4X12		
502	XB1-2300-405		AR	SCREW,MACH.,TRUSS HEAD,M3X4		

FIGURE Q40
STAPLE ASSEMBLY

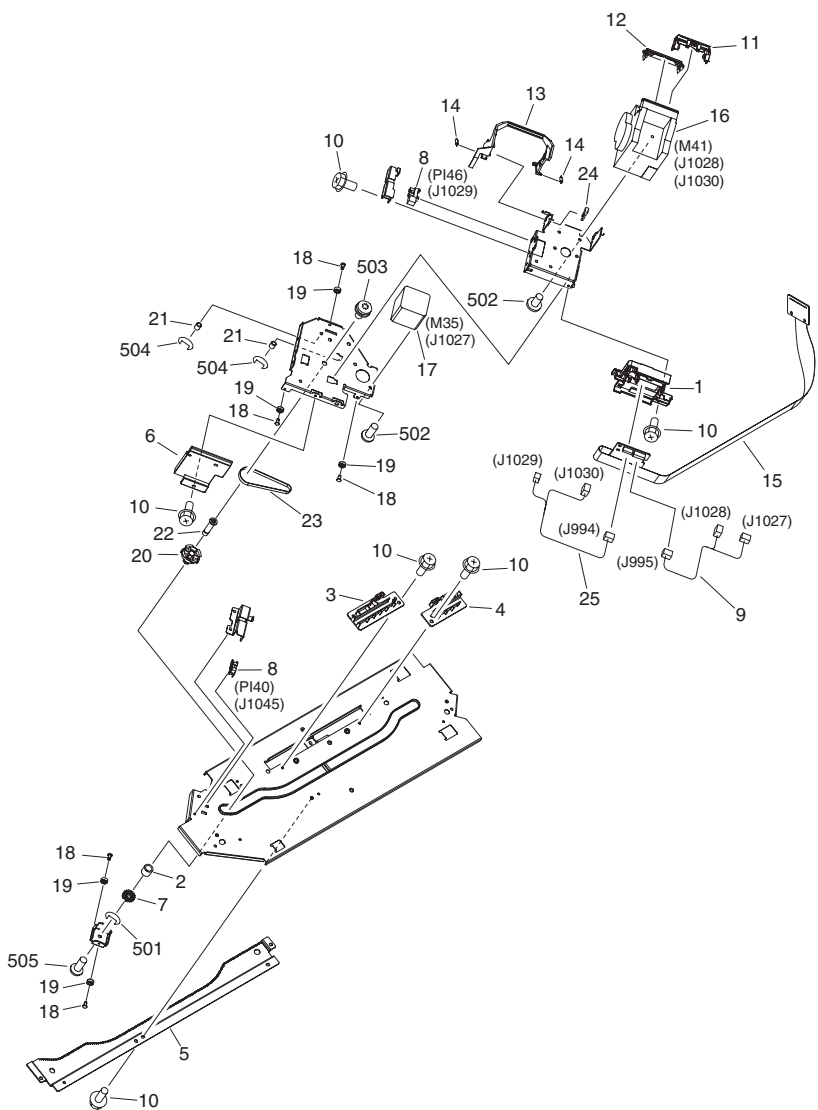
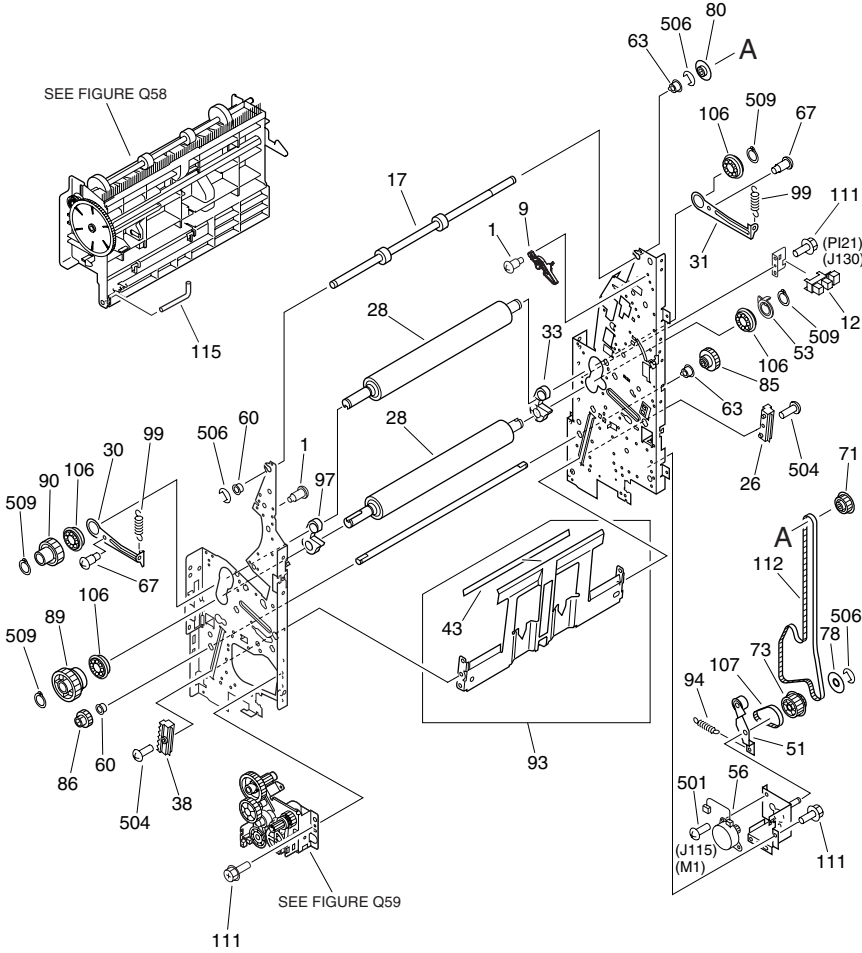
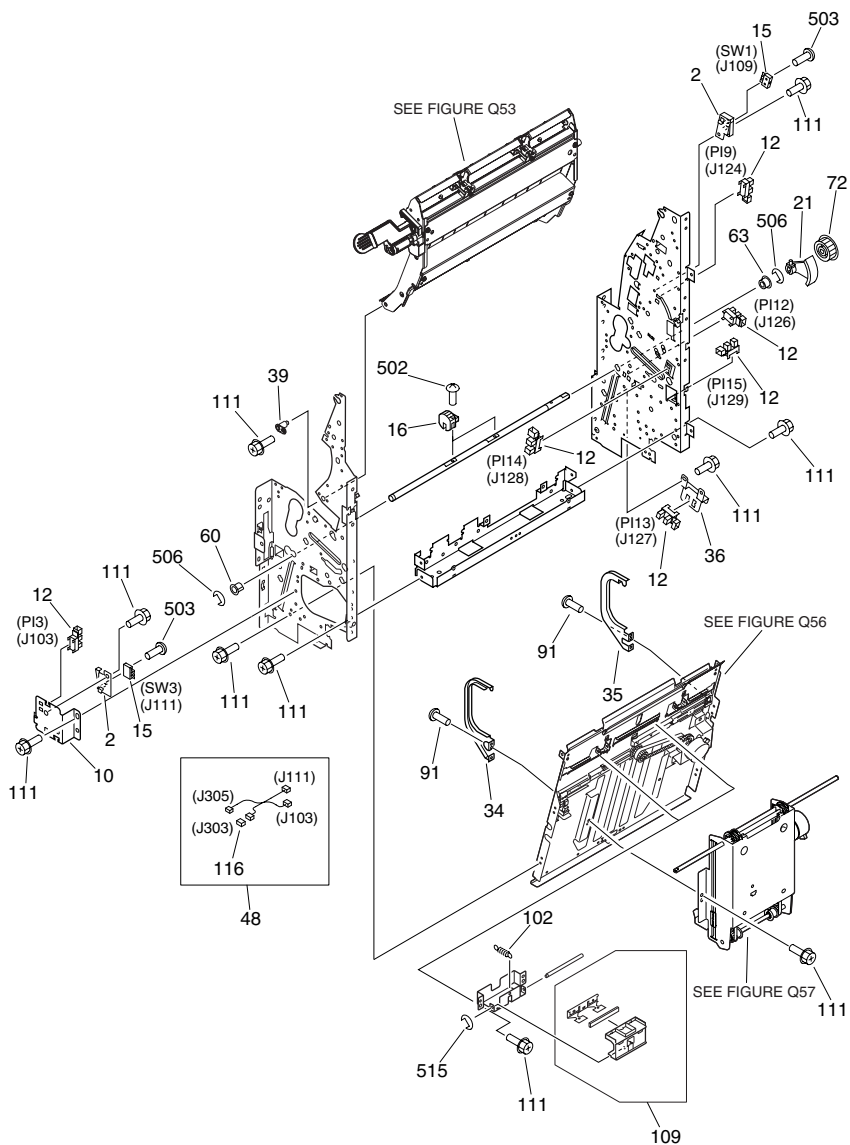
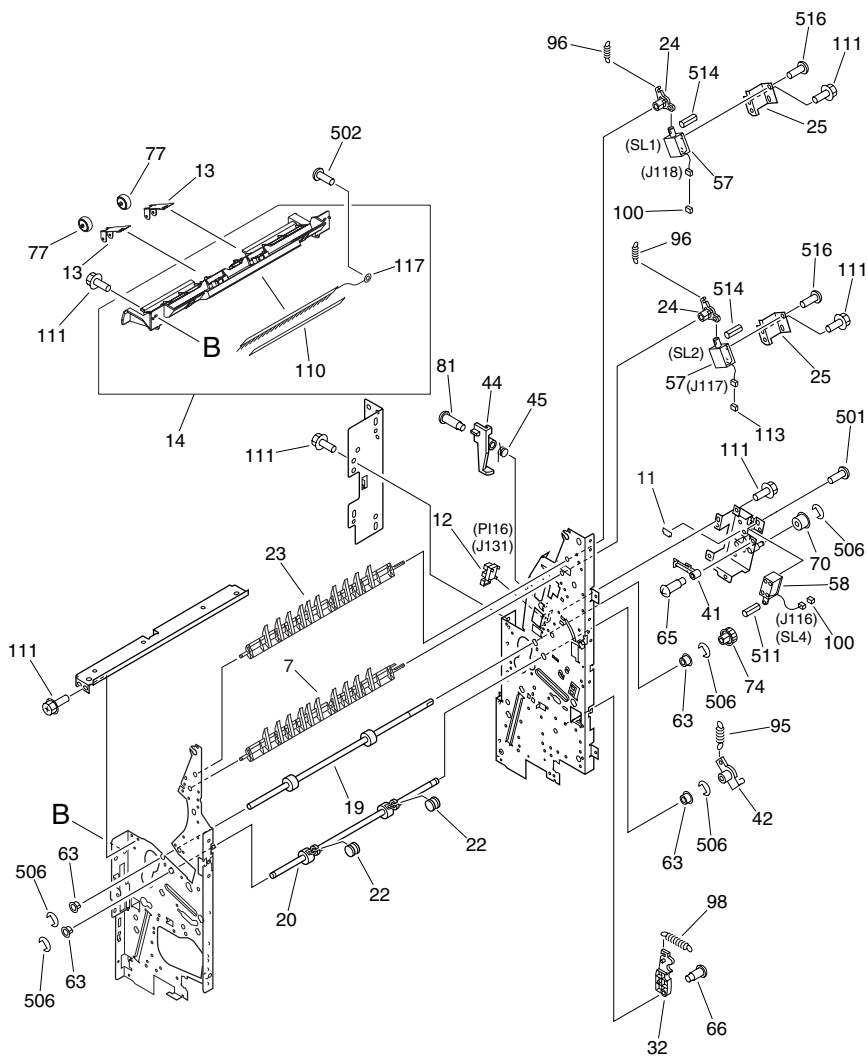


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q40	FM2-0721-000		1	STAPLE ASSEMBLY		
1	FC5-4260-000		1	HOLDER, PCB		
2	FC5-4663-000		1	ROLLER, RAIL		
3	FC5-4665-000		1	RAIL, CAM, FRONT		
4	FC5-4666-000		1	RAIL, CAM, REAR		
5	FC5-4667-000		1	PLATE, RACK		
6	FC5-4748-000		1	COVER, PCB		
7	FU5-0447-000		1	GEAR, 17T		
8	WG8-5593-000		2	PHOTO INTERRUPTER TLP1242	PI40,46 J1045,1029	
9	FG3-2900-000		1	CABLE, STAPLE MOTOR	J995,1027,1028	
10	XA9-1386-000		10	SCREW,RS,M3X8		
11	FC5-3358-000		1	GUIDE, CLINCH, UPPER		
12	FC5-3359-000		1	GUIDE, CLINCH, LOWER		
13	FC5-3498-000		1	FLAG, BIN SENSOR		
14	FU5-2401-000		2	SPRING, TENSION		
15	FM2-1426-000		1	CABLE, STAPLE CONNECTING ASS'Y		
16	FM2-0665-000		1	STAPLE UNIT	M41 J1028,1030	
17	FH5-1037-000		1	MOTOR, STEPPING, DC24V	M35 J1027	
18	FS1-9102-000		5	SCREW,STEPPED,M3		
19	FS5-6528-000		5	ROLLER		
20	FU5-0441-000		1	PULLEY, 44T		
21	FU5-6106-000		2	ROLLER, LINEAR GUIDE		
22	FU5-7051-000		1	SHAFT, DRIVE		
23	XF2-1109-540		1	BELT, TIMING		
24	FC5-4424-000		1	CLIP		
25	FG3-2894-000		1	CABLE, STAPLE SENSOR	J994,1029,1030	
501	XD2-1100-642		AR	RING,E		
502	XB1-2300-605		AR	SCREW,MACH.,TRUSS HEAD,M3X6		
503	XB2-8400-807		AR	SCREW,W/WASHER,M4X8		
504	XD2-1100-322		AR	RING,E		
505	XB2-8300-807		AR	SCREW,W/WASHER,M3X8		

FIGURE Q50 SADDLE ASSEMBLY (SADDLE FINISHER-Q2)







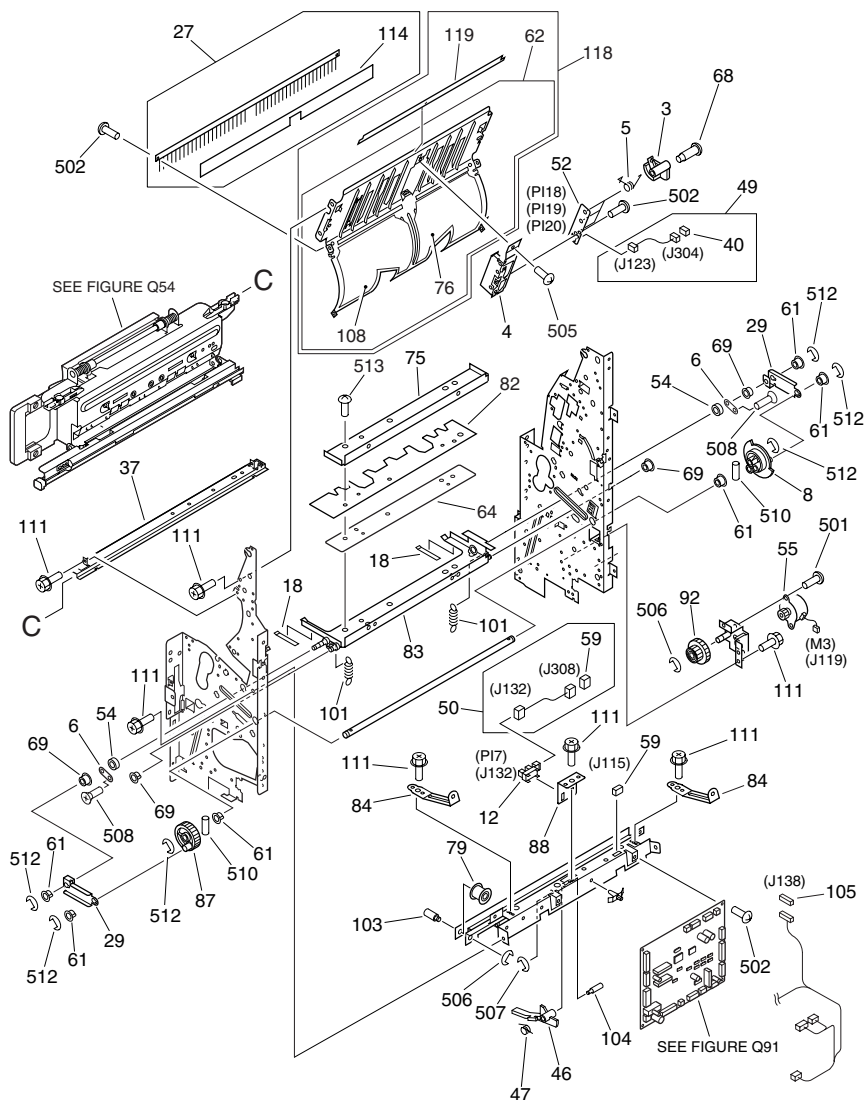


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q50	NPN		RF	SADDLE ASSEMBLY	FINISHER-Q2	
1	FU5-9089-000		3	SCREW, STEPPED, M3		
2	FB4-9171-020		2	HOLDER, DOOR SWITCH		
3	FB3-7846-030		3	FLAG, SENSOR		
4	FB3-7847-020		1	MOUNT, SENSOR		
5	FB3-7848-000		3	SPRING, TORSION		
6	FB4-9172-020		2	PLATE, SUPPORT		
7	FB5-2697-000		1	DEFLECTOR		
8	FB3-7869-000		1	PLATE		
9	FC5-5021-000		1	CLAW, LATCH, RIGHT		
10	FB3-7873-020		1	MOUNT, SWITCH		
11	FB5-2715-000		1	SHEET		
12	WG8-5593-000		9	PHOTO INTERRUPTER TLP1242	PI3,7,9,12,13, PI14,15,16,21 J103,132,124,126, J127,128,129,131, J130	
13	FB5-2706-000		2	SPRING, LEAF		
14	FL2-0837-000		1	GUIDE, PAPER DELIVERY, UPPER		
15	WC4-5128-000		2	MICROSWITCH	SW1,3 J109,111	
16	FB3-7912-000		2	ROLLER, WOODRUFF		
17	FB3-7915-020		1	ROLLER, INLET		
18	FB5-2716-000		2	SHEET, HOLDER		
19	FB4-9011-020		1	ROLLER, HOLDING		
20	FB4-9019-020		1	SHAFT, CAM		
21	FB3-7925-030		1	FLAG, ROLLER		
22	FB3-7927-000		2	ROLLER, BACK-UP		
23	FB3-7928-020		1	DEFLECTOR		
24	FB3-7930-000		2	ARM, DEFLECTOR		
25	FB3-7931-020		2	MOUNT, SOLENOID		
26	FB3-7934-000		1	RACK, REAR		
27	FF5-8683-000		1	STATIC CHARGE ELIMINATOR		
28	FB5-5936-000		2	ROLLER, FOLDING		
29	FB3-7937-020		2	PLATE		
30	FB3-7939-020		1	PLATE, PRESSURE, FRONT		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
31	FB3-7940-020		1	PLATE, PRESSURE, REAR		
32	FB3-7941-000		1	LEVER, STOP		
33	FB3-7969-000		1	ARM, REAR		
34	FB3-7943-030		1	GUIDE, SIDE, FRONT		
35	FB3-7944-030		1	GUIDE, SIDE, REAR		
36	FB3-7948-020		1	MOUNT, SENSOR		
37	FB3-7949-020		1	PLATE, SLIDE RAIL		
38	FB3-7967-000		1	RACK, FRONT		
39	FL2-0835-000		1	SHAFT, OPEN/CLOSE		
40	VS1-7177-005		1	CONNECTOR, SNAP TIGHT, BK	J304	
41	FB3-7972-000		1	LINK, ROLLER, 1		
42	FB3-7973-000		1	HOLDER, ROLLER, 2		
43	FB3-7954-000		1	SHEET, ROLLER GUIDE		
44	FB3-7979-000		1	FLAG, SENSOR		
45	FB3-7980-000		1	SPRING, TORSION		
46	FB3-7984-000		1	FLAG, SENSOR		
47	FB3-7985-000		1	SPRING, TORSION		
48	FG3-3617-000		1	CABLE, COVER SENSOR	J103,111,303,305	
49	FG3-3618-000		1	CABLE, PAPER SENSOR PCB	J123,304	
50	FG3-3616-000		1	CABLE, SENSOR	J132,308	
51	FF5-5805-000		1	PLATE, TENSION		
52	FG3-3106-000		1	PAPER SENSOR PCB ASSEMBLY	PI18-20	
53	FB5-5937-020		1	FLAG, SENSOR		
54	FS5-6682-000		2	FLANGE		
55	FH5-1069-000		1	MOTOR, STEPPING, DC	M3 J119	
56	FH5-1042-000		1	MOTOR, STEPPING, DC21.6V	M1 J115	
57	FH6-5089-000		2	SOLENOID	SL1,2 J118,117	
58	FH6-5090-000		1	SOLENOID	SL4 J116	
59	VS1-7177-004		2	CONNECTOR, SNAP TIGHT, BK	J115,308	
60	FS1-1187-000		3	BUSHING		
61	FS1-1189-000		6	BUSHING		
62	FF5-9619-000		1	GUIDE, SADDLE, UPPER		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
63	FS1-1213-000		7	BUSHING		
64	FB4-9174-030		1	SPACER, HOLDER		
65	FS1-9054-000		1	SCREW, STEPPED, M4		
66	FS1-9073-020		1	SCREW, STEPPED, M4		
67	FS1-9076-000		2	SCREW, STEPPED, M4		
68	FS1-9166-000		3	SCREW, STEPPED		
69	FS5-1754-000		4	BUSHING		
70	FS5-3409-000		1	PULLEY, GUIDE		
71	FS5-3576-000		1	PULLEY, 30T		
72	FS5-3577-000		1	PULLEY, 39T		
73	FU5-3120-000		1	PULLEY, 34T/19T		
74	FS5-3580-000		1	PULLEY, 24T		
75	FB3-7889-030		1	PLATE, HOLDER, 2		
76	FB5-2698-000		1	SHEET, UPPER GUIDE, 1		
77	FS5-6907-000		2	ROLLER, PAPER DELIVERY		
78	FS5-6547-000		1	FLANGE		
79	FS5-6549-000		1	ROLLER		
80	FS5-6550-000		1	FLANGE		
81	FS5-9212-020		1	SCREW, STEPPED, M3		
82	FB5-5939-000		1	PLATE		
83	FB3-7888-070		1	PLATE, HOLDER, 1		
84	FB3-7883-030		2	PLATE, COVER		
85	FS6-0822-000		1	GEAR, 16T/33T		
86	FS6-0823-000		1	GEAR, 16T		
87	FS6-0824-000		1	GEAR, 44T		
88	FB3-7885-020		1	MOUNT, SENSOR		
89	FS6-0829-000		1	GEAR, 16T/56T		
90	FS6-0830-000		1	GEAR, 16T		
91	XA9-0195-000		2	SCREW, P, M3X8		
92	FS6-0832-000		1	GEAR, 22T/48T		
93	FF5-5810-000		1	GUIDE, ROLLER		
94	FS6-2573-000		1	SPRING, TENSION		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
95	FS7-2163-000		1	SPRING, TENSION	J116,118	
96	FU5-2335-000		2	SPRING, TENSION		
97	FB3-7856-000		1	ARM, FRONT		
98	FS6-2579-000		1	SPRING, TENSION		
99	FS6-2580-000		2	SPRING, TENSION		
100	VS1-7177-002		2	CONNECTOR, SNAP TIGHT, BK		
101	FS6-2582-000		2	SPRING, TENSION		
102	FS7-2164-000		2	SPRING, TENSION		
103	FS6-4199-000		1	SHAFT, ROLLER		
104	FS6-4200-000		1	SHAFT		
105	VS1-7177-011		1	CONNECTOR, SNAP TIGHT, 11P, BK	J138	
106	XG9-0453-000		4	BEARING, BALL, 6902ZZNR		
107	XF2-3804-740		1	BELT,TIMING		
108	FB5-2699-000		1	SHEET, UPPER GUIDE, 2		
109	FF5-8647-000		2	HOLDER, ROLLER		
110	FB4-9167-000		1	SHEET		
111	XA9-0732-000		59	SCREW,RS,M4X8		
112	XF2-3837-340		1	BELT,TIMING		
113	VS1-7188-002		1	CONNECTOR, SNAP TIGHT		
114	FB4-9161-000	1	SHEET, GUIDE			
115	4A1-2349-000	1	SHAFT, DOOR			
116	VS1-7177-003	1	CONNECTOR, SNAP TIGHT, BK	J303		
117	FB3-7855-000	1	ELIMINATOR, STATIC CHARGE			
118	FL2-0845-000	1	GUIDE, SADDLE, UPPER			
119	FC5-5053-000	1	SHEET, SADDLE GUIDE, UPPER			
501	XB1-2300-409	AR	SCREW,MACH.,TRUSS HEAD,M3X4			
502	XB1-2300-609	AR	SCREW,MACH.,TRUSS HEAD,M3X6			
503	XB1-2230-809	AR	SCREW,MACH.,TRUSS HEAD,M2.3X8			
504	XB1-2300-809	AR	SCREW,MACH.,TRUSS HEAD,M3X8			
505	XB1-2400-409	AR	SCREW,MACH.,TRUSS HEAD,M4X4			
506	XD2-1100-502	AR	RING,E			
507	XD2-1100-322	AR	RING,E			

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
508	XB1-3400-809		AR	SCREW,MACH.,C.S. HEAD,M4X8		
509	XD2-3100-152		AR	RING,C,EXTERNAL		
510	XD3-2300-202		AR	PIN,DOWEL		
511	XD3-1300-102		AR	PIN,SPRING		
512	XD2-1100-642		AR	RING,E		
513	XB6-7400-609		AR	SCREW,TP,M4X6		
514	XD3-1300-082		AR	PIN,SPRING		
515	XD2-1100-242		AR	RING,E		
516	XB1-2300-605		AR	SCREW,MACH.,TRUSS HEAD,M3X6		

FIGURE Q51
SADDLE TRAY ASSEMBLY (SADDLE FINISHER-Q2)

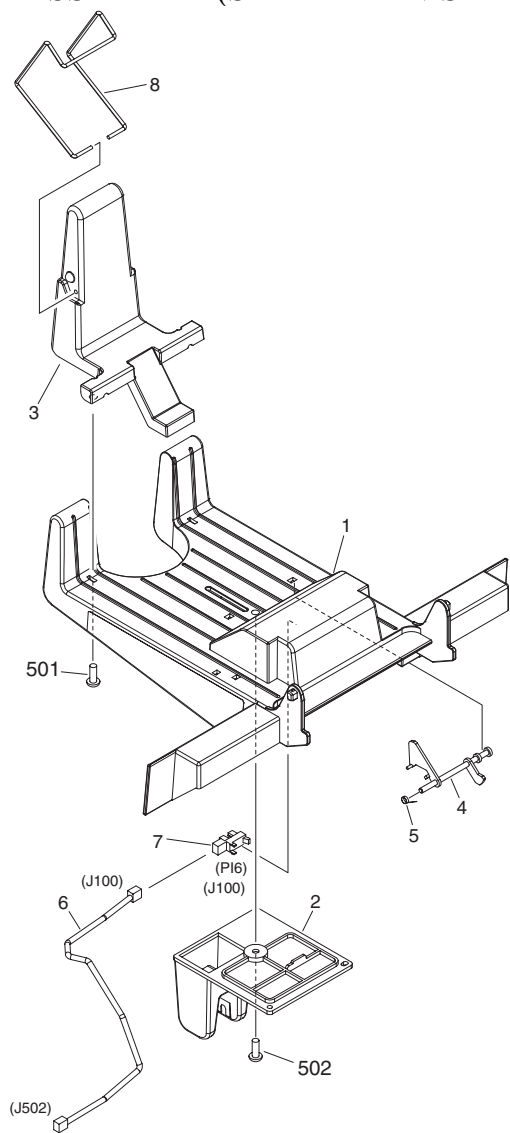


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q51	FM2-0739-000		1	SADDLE TRAY ASSEMBLY	FINISHER-Q2	
1	FC5-5055-000		1	TRAY, PAPER DELIVERY		
2	FC5-5037-000		1	COVER, TRAY SENSOR		
3	FC5-5036-000		1	TRAY, PAPER DELIVERY, 2		
4	FC5-5045-000		1	LEVER, TRAY SENSOR, 2		
5	FC5-5046-000		1	SPRING, TORSION		
6	FF3-4081-000		1	CABLE, SENSOR	J100,502	
7	WG8-5593-000		1	PHOTO INTERRUPTER TLP1242	PI6 J100	
8	FC5-5035-000		1	GUIDE, WIRE		
501	XB4-5301-005		AR	SCREW,P,M3X10		
502	XB4-5401-205		AR	SCREW,P,M4X12		

FIGURE Q53
SADDLE GUIDE ASSEMBLY (SADDLE FINISHER-Q2)

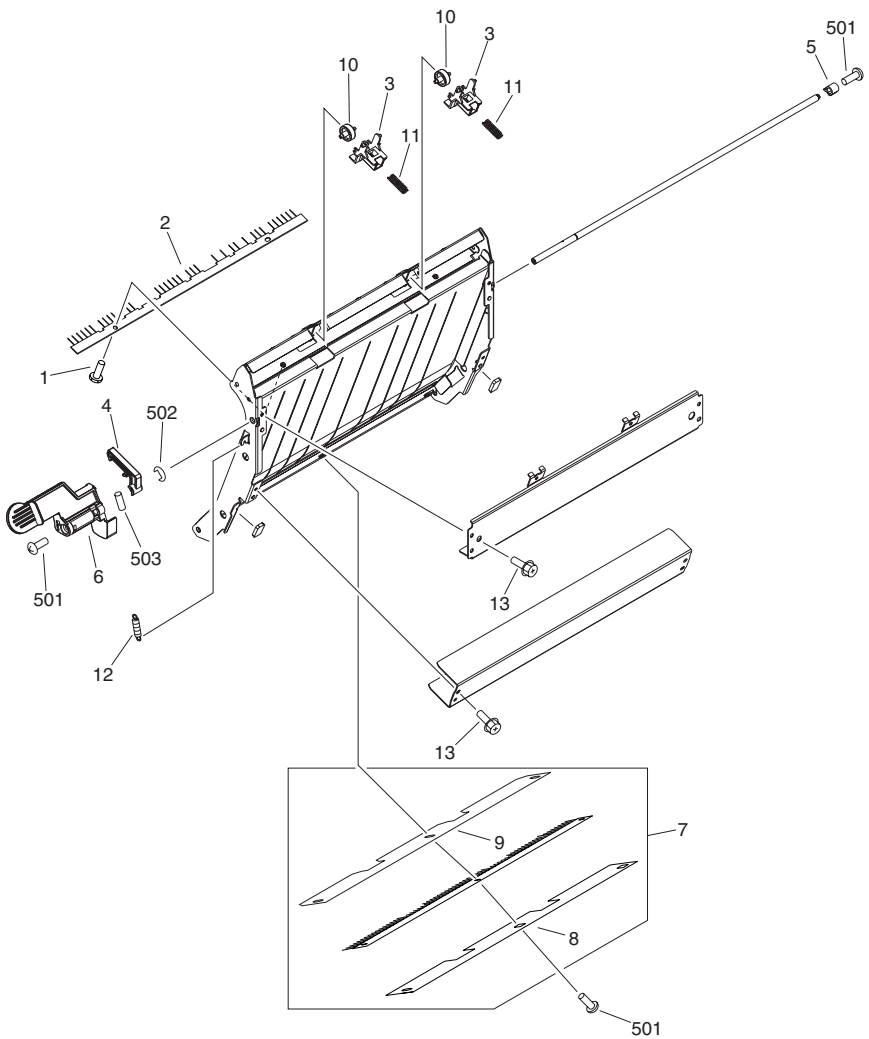


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q53	FM2-0756-000		1	SADDLE GUIDE ASSEMBLY	FINISHER-Q2	
1	FA4-6702-000		2	SCREW, CAP		
2	FB3-7854-000		1	ELIMINATOR, STATIC CHARGE		
3	FC5-4973-000		2	HOLDER, ROLLER		
4	FC5-5020-000		1	CLAW, LATCH		
5	FC5-5023-000		1	LEVER, LATCH RELEASE		
6	FC5-5024-000		1	KNOB, LATCH		
7	FF6-0415-000		1	ELIMINATOR, STATIC CHARGE		
8	FB5-5932-000		1	SHEET, GUIDE		
9	FB5-5933-000		1	SHEET, GUIDE		
10	FS5-6544-000		2	ROLLER, INLET		
11	FU5-2336-000		2	SPRING, COMPRESSION		
12	FU5-2337-000		1	SPRING, TENSION		
13	XA9-1386-000		4	SCREW,RS,M3X8		
501	XB1-2300-605		AR	SCREW,MACH.,TRUSS HEAD,M3X6		
502	XD2-1100-502		AR	RING,E		
503	XD3-2200-122		AR	PIN,DOWEL		

FIGURE Q54
 SADDLE STAPLER ASSEMBLY (SADDLE FINISHER-Q2)

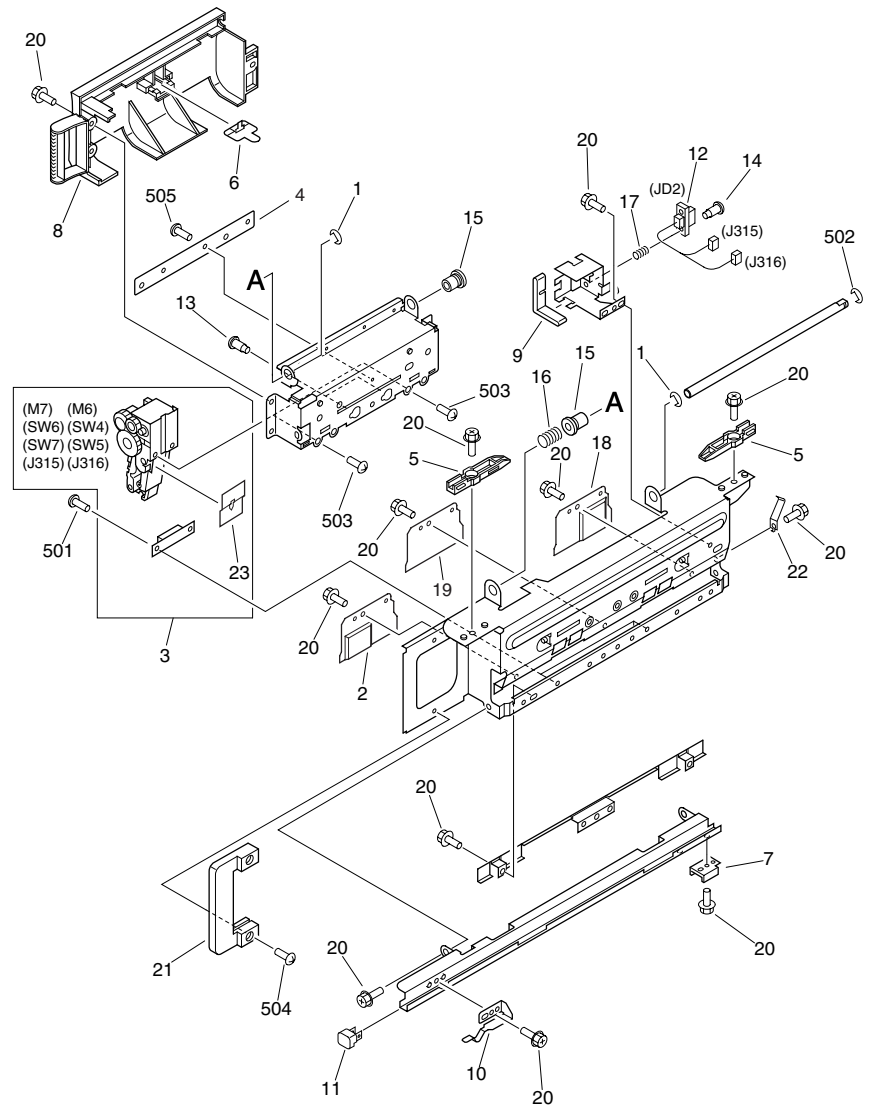


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q54	FM2-1634-000		1	SADDLE STAPLER ASSEMBLY	FINISHER-Q2	
1	FB2-6416-000		2	RING, RETAINER		
2	FB5-2701-030		1	GUIDE, STAPLER, 2		
3	FL2-0846-000		2	STAPLER UNIT	M6,7 SW4-7 J315,316	
4	FB4-9173-020		1	SPACER, STAPLER		
5	FB3-7865-000		2	SLIDER, UPPER		
6	FB3-7866-000		1	TOOL, ADJUSTING		
7	FB3-7867-000		1	SLIDER, LOWER		
8	FB3-7868-050		1	COVER, STAPLER		
9	FB3-7871-000		1	COVER		
10	FB3-7981-000		1	SPRING, LEAF		
11	FB5-6790-000		1	COVER, STAPLER		
12	FF3-4084-000		1	CABLE, STAPLER	JD2 J315-316	
13	FS1-9076-000		2	SCREW, STEPPED, M4		
14	FS2-9407-000		2	SCREW, STEPPED, M3X13.6		
15	FS5-1753-000		2	BUSHING		
16	FS6-2569-000		1	SPRING, COMPRESSION		
17	FS6-2572-000		2	SPRING, COMPRESSION		
18	FB5-2702-030		1	GUIDE, STAPLER, 3		
19	FB5-2700-030		1	GUIDE, STAPLER, 1		
20	XA9-0732-000		16	SCREW, RS, M4X8		
21	FB3-7983-000		1	GRIP		
22	FB4-9158-000		1	SPRING, LEAF		
23	FB4-9159-000		2	SHEET, STAPLER		
501	XB6-7400-609		AR	SCREW, TP, M4X6		
502	XD2-1100-642		AR	RING, E		
503	XB6-7400-809		AR	SCREW, TP, M4X8		
504	XB1-2401-006		AR	SCREW, MACH., TRUSS HEAD, M4X10		
505	XB1-2400-409		AR	SCREW, MACH., TRUSS HEAD, M4X4		

FIGURE Q55
SADDLE PAPER FEEDER ASSEMBLY (SADDLE
FINISHER-Q2)

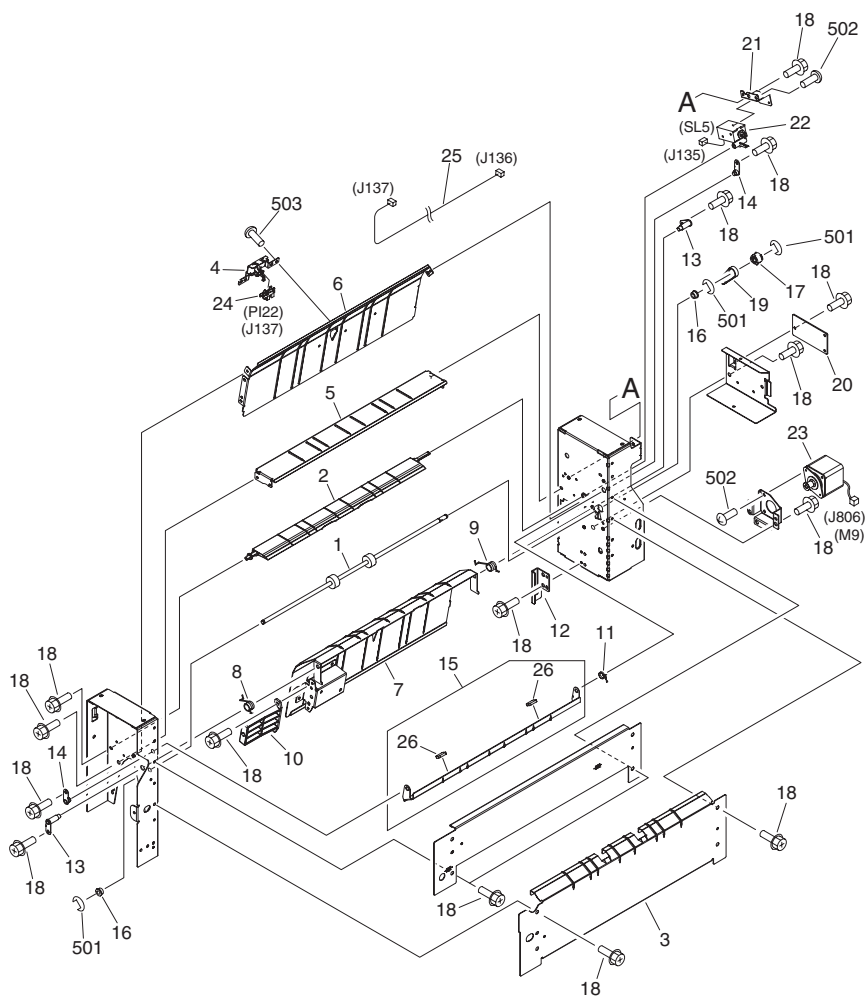


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q55	FM2-0735-000		1	SADDLE PAPER FEEDER ASSEMBLY	FINISHER-Q2	
1	FC5-3652-000		1	ROLLER, INLET		
2	FC5-4019-000		1	FLAPPER, SADDLE CHANGE		
3	FC5-4023-000		1	GUIDE, SADDLE INLET LOWER		
4	FF5-9844-000		1	PLATE, FEED SENSOR SUPPORT		
5	FC5-4026-000		1	GUIDE, SADDLE PAPER FEEDER		
6	FC5-4027-000		1	GUIDE, SADDLE LEFT UPPER		
7	FC5-4028-000		1	GUIDE, SADDLE RIGHT UPPER		
8	FC5-4029-000		1	SPRING, TORSION		
9	FC5-4030-000		1	SPRING, TORSION		
10	FC5-4033-000		1	HANDLE, OPEN/CLOSE GUIDE		
11	FC5-5031-000		1	SPRING, TORSION		
12	FC5-5033-000		1	SIDE PLATE, SADDLE FEED, R.		
13	FL2-0832-000		2	GUIDE, SADDLE RIGHT UPPER PIN		
14	FL2-0833-000		2	GUIDE, SADDLE INLET UPPER PIN		
15	FL2-0834-000		1	GUIDE, SADDLE INLET UPPER		
16	FS1-1213-000		2	BUSHING		
17	FU5-0601-000		1	PULLEY, 25T		
18	XA9-1031-000		32	SCREW,MACH.,TRUSS HEAD,M4X8		
19	XF2-1105-560		1	BELT, TIMING		
20	FG3-2890-000		1	SADDLE DRIVER PCB ASSEMBLY		
21	FC5-5056-000		1	MOUNT, SOLENOID		
22	FL2-0831-000		1	SOLENOID	SL5 J135	
23	FH5-1043-000		1	MOTOR, STEPPING, DC24V	M9 J806	
24	WG8-5593-000		1	PHOTO INTERRUPTER TLP1242	PI22 J137	
25	FG3-2908-000		1	CABLE, INLET	J136,137	
26	FC5-5029-000		2	DAMPER, SADDLE GUIDE		
501	XD2-1100-502		AR	RING,E		
502	XB1-2300-405		AR	SCREW,MACH.,TRUSS HEAD,M3X4		
503	XB1-2400-409		AR	SCREW,MACH.,TRUSS HEAD,M4X4		

FIGURE Q56
PASS LOWER GUIDE ASSEMBLY (SADDLE FINISHER-
Q2)

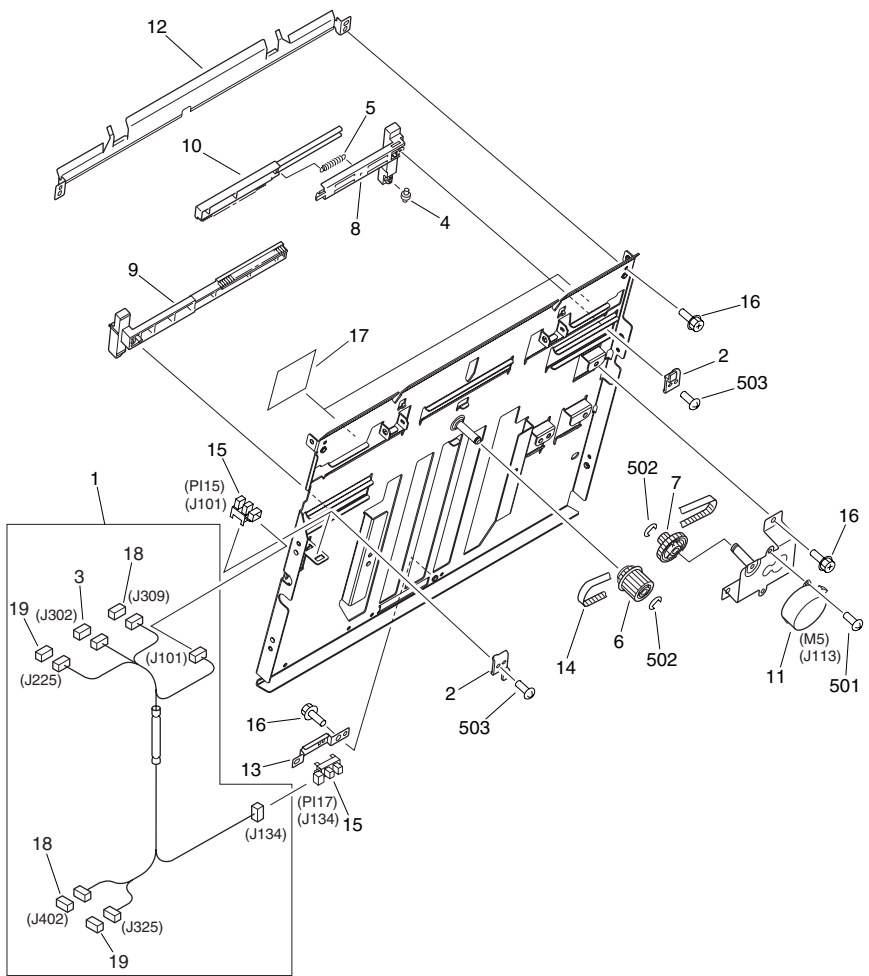


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q56	FM2-1637-000		1	PASS LOWER GUIDE ASSEMBLY	FINISHER-Q2	
1	FG3-3619-000		1	CABLE, CONNECTOR	J101,134,225,302, J309,325,402	
2	FB3-7878-000		2	BLOCK		
3	VS1-7177-006		1	CONNECTOR, SNAP TIGHT, BK	J302	
4	FB3-7945-000		1	ROLLER		
5	FS6-2570-000		1	SPRING, TENSION		
6	FS6-0814-000		1	PULLEY, 32T/GEAR, 16T		
7	FS6-0815-000		1	PULLEY, 16T/GEAR, 32T		
8	FB3-7947-000		1	PLATE, RACK, REAR		
9	FB3-7876-000		1	PLATE, RACK, FRONT		
10	FB3-7877-000		1	PLATE, RACK, REAR		
11	FH5-1069-000		1	MOTOR, STEPPING, DC	M5 J113	
12	FB4-9012-020		1	GUIDE, ROLLER		
13	FB3-7946-020		1	MOUNT, SENSOR		
14	XF2-3614-340		1	BELT,TIMING		
15	WG8-5593-000		2	PHOTO INTERRUPTER TLP1242	PI15,17 J101,134	
16	XA9-0732-000		5	SCREW,RS,M4X8		
17	FB6-5031-000		2	SHEET, SADDLE		
18	VS1-7177-003		2	CONNECTOR, SNAP TIGHT, BK	J309,402	
19	VS1-7177-004		2	CONNECTOR, SNAP TIGHT, BK	J225,325	
501	XB1-2300-409		AR	SCREW,MACH.,TRUSS HEAD,M3X4		
502	XD2-1100-502		AR	RING,E		
503	XB4-5301-005		AR	SCREW,P,M3X10		

FIGURE Q57
INNER SIDE PLATE ASSEMBLY (SADDLE FINISHER-
Q2)

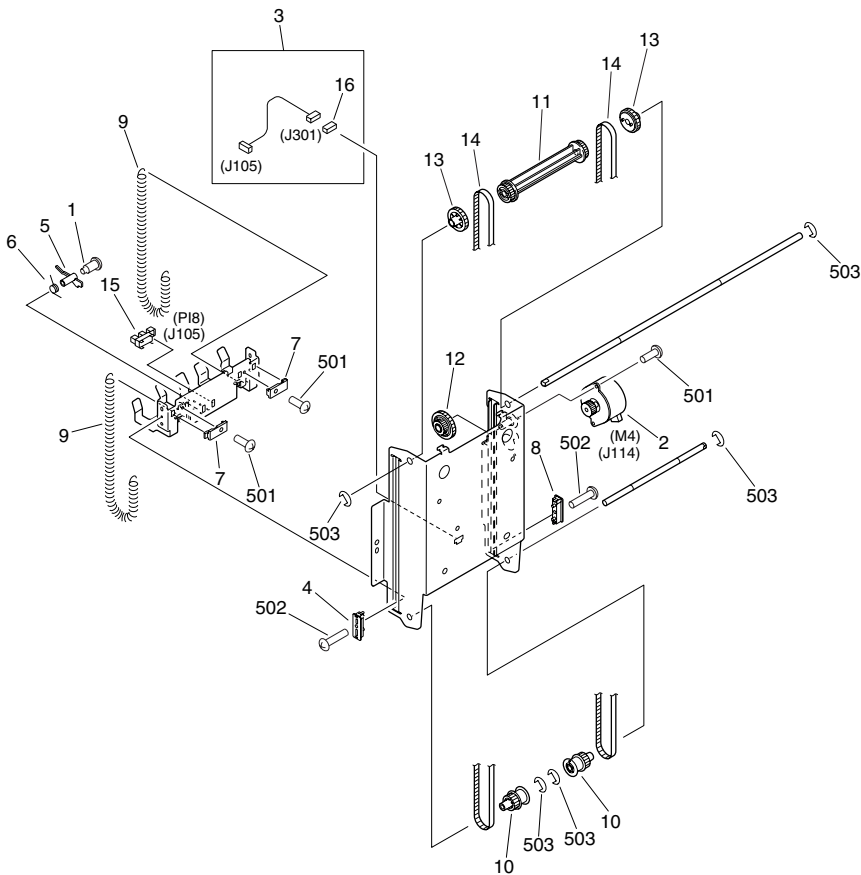


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q57	FM2-1633-000		1	INNER SIDE PLATE ASSEMBLY	FINISHER-Q2	
1	FS5-9212-020		1	SCREW, STEPPED, M3		
2	FH5-1070-000		1	MOTOR, STEPPING, DC24V	M4 J114	
3	FG3-3620-000		1	CABLE, HOME POSITION SENSOR	J105,301	
4	FB3-7894-000		1	GUIDE, 1		
5	FB3-7895-000		1	FLAG, SENSOR		
6	FB3-7896-000		1	SPRING, TORSION		
7	FB3-7897-000		2	HOLDER, BELT		
8	FB3-7977-000		1	GUIDE, 2		
9	FS6-2571-000		2	SPRING, TENSION		
10	FS5-3574-000		2	PULLEY, 30T		
11	FS5-3575-000		1	PULLEY, 30T		
12	FS6-0820-000		1	GEAR, 15T/30T		
13	FS6-0821-000		2	GEAR, 30T		
14	XF9-0669-000		2	BELT, TIMING		
15	WG8-5593-000		1	PHOTO INTERRUPTER TLP1242	PI8 J105	
16	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK	J301	
501	XB1-2300-609		AR	SCREW,MACH.,TRUSS HEAD,M3X6		
502	XB1-2301-209		AR	SCREW,MACH.,TRUSS HEAD,M3X12		
503	XD2-1100-502		AR	RING,E		

FIGURE Q58
SADDLE PAPER DELIVERY ASSEMBLY (SADDLE
FINISHER-Q2)

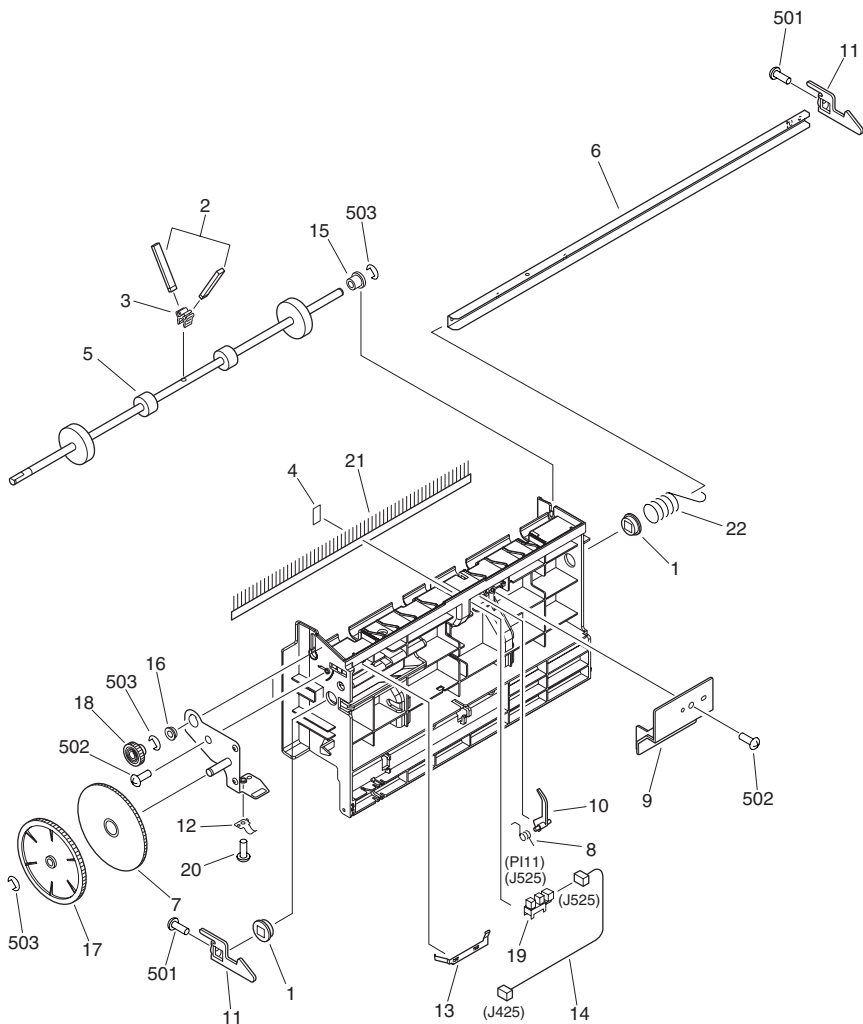


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q58	FM2-0755-000		1	SADDLE PAPER DELIVERY ASSEMBLY	FINISHER-Q2	
1	FA2-8244-000		2	BUSHING		
2	FB4-9166-000		2	PADDLE		
3	FB5-2703-000		1	MOUNT, PADDLE		
4	FB4-9168-000		1	SHEET		
5	FB3-7901-030		1	ROLLER, DELIVERY	PI1,4 J102,107	
6	FB3-7904-020		1	SHAFT		
7	FB3-7906-000		1	ROLLER, IDLER		
8	FB3-7907-000		1	SPRING, TORSION		
9	FB3-7909-020		1	COVER, SENSOR		
10	FB3-7910-000		1	FLAG, SENSOR		
11	FB3-7929-020		2	CLAW		
12	FB3-7932-000		1	PLATE, GROUNDING		
13	FB3-7966-000		1	PLATE		
14	FF3-4073-000		1	CABLE, SENSOR	J425,525	
15	FS1-1187-000		1	BUSHING		
16	FS1-1213-000		1	BUSHING		
17	FS6-0825-000		1	GEAR, 71T		
18	FS6-0826-000		1	GEAR, 17T		
19	WG8-5593-000		1	PHOTO INTERRUPTER TLP1242	PI11 J525	
20	4S1-9002-000		1	SCREW,M4X6		
21	FB3-7978-000		1	STATIC CHARGE ELIMINATOR		
22	FC1-7432-000		1	SPRING, TORSION		
501	XB1-2300-609		AR	SCREW,MACH.,TRUSS HEAD,M3X6		
502	XB4-5400-805		AR	SCREW,P,M4X8		
503	XD2-1100-502		AR	RING,E		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q59	FM2-1631-000		1	MOTOR MOUNT ASSEMBLY	FINISHER-Q2	
1	FB1-7214-000		1	KNOB		
2	XF2-3806-460		2	BELT,TIMING		
3	FH5-1068-000		1	MOTOR, DC24V	M2 J112	
4	FH6-1456-040		1	MOTOR, DC24V	M8 J108	
5	FK2-0149-000		2	PHOTO-INTERRUPTER, TLP1253(C6)	PI1,4 J107,102	
6	FS1-1206-000		1	BUSHING		
7	FS1-1510-000		1	BUSHING		
8	FS6-0816-000		1	GEAR, 42T		
9	FS6-0817-000		1	GEAR, 16T		
10	FS6-0819-000		2	PULLEY, 44T/GEAR, 24T		
11	FS6-0828-000		1	GEAR, 16T/60T		
12	FS6-0831-000		1	GEAR, 60T		
13	FS6-0833-000		1	GEAR, 16T		
14	FS6-2578-000		1	SPRING, COMPRESSION		
15	RS1-1042-000		1	BUSHING		
16	XA9-0732-000		2	SCREW,RS,M4X8		
501	XB1-2400-609		AR	SCREW,MACH.,TRUSS HEAD,M4X6		
502	XD2-1100-642		AR	RING,E		
503	XD3-2200-102		AR	PIN,DOWEL		

FIGURE Q90
MAIN CONTROLLER PCB ASSEMBLY

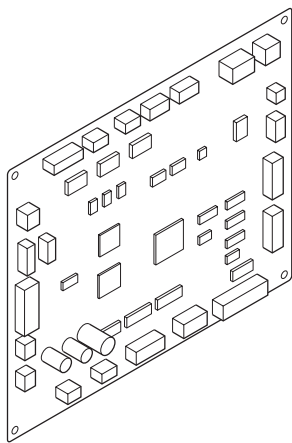


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q90	FG3-2883-000		1	MAIN CONTROLLER PCB ASSEMBLY		
IC102	FH4-6300-000		1	IC, M38871M2-010GP, MPU		
IC103	FH4-6284-000		1	IC, UPD65882GC-015-8EU-A, ASIC		

FIGURE Q91
 SADDLE CONTROLLER PCB ASSEMBLY (SADDLE
 FINISHER-Q2)

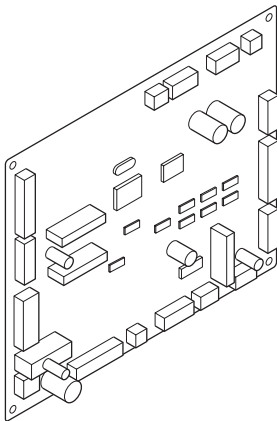
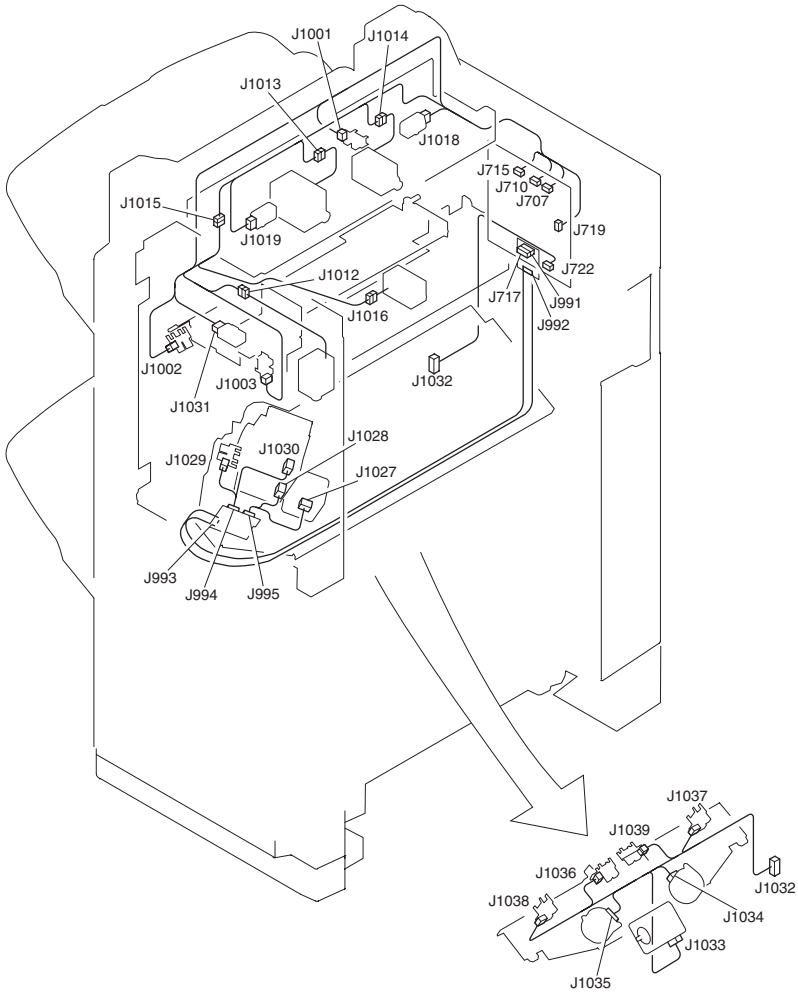
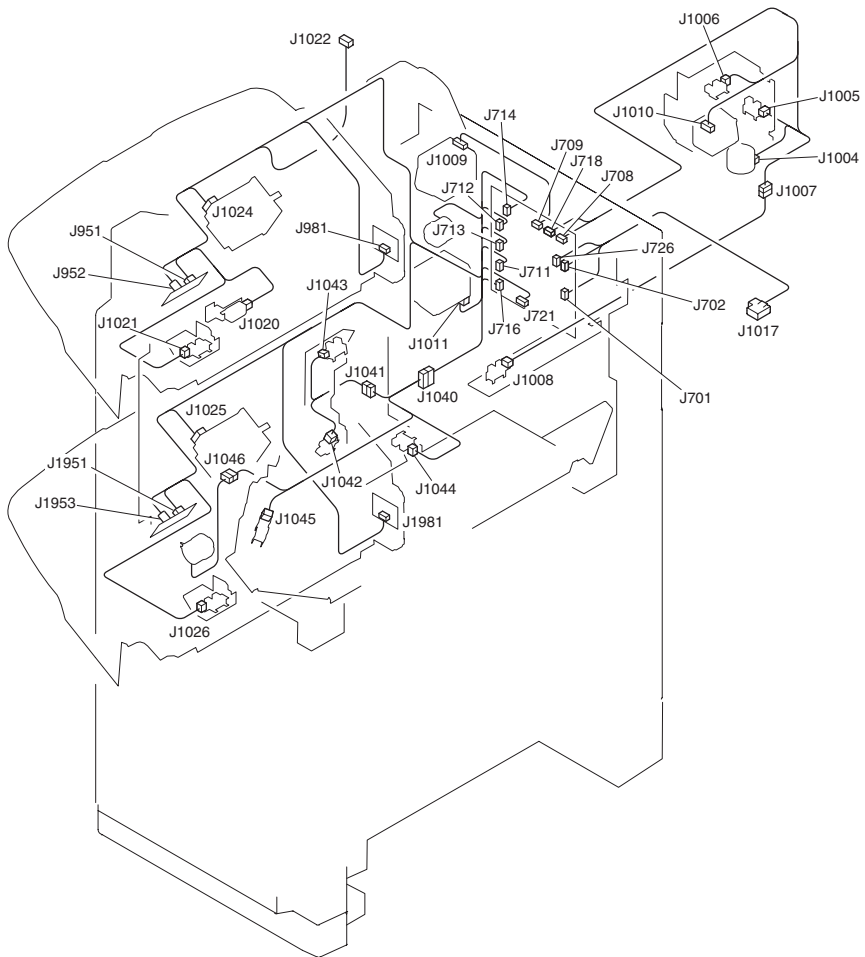


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q91	FG3-2884-000		1	SADDLE CONTROLLER PCB ASSEMBLY	FINISHER-Q2	
IC8	FH4-6300-000		1	IC, M38871M2-010GP, MPU		

FIGURE QB
LIST OF CONNECTORS





SADDLE FINISHER-Q2

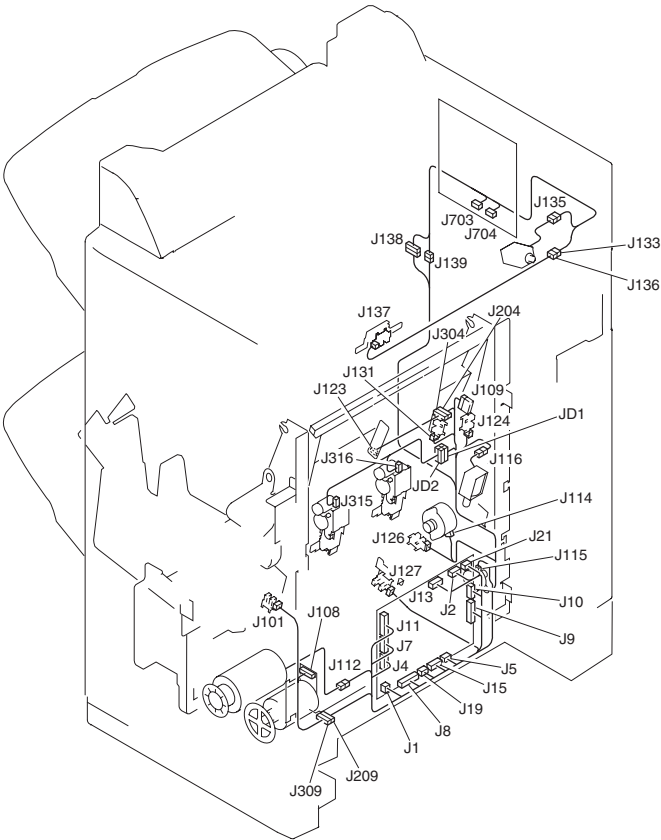


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.QB	NPN		RF	LIST OF CONNECTORS		
J1	PCB			SUDDLE CONTROLLER	FINISHER-Q2	
J1	VS3-5083-002		1	CONNECTOR, 2P, FEMALE	FINISHER-Q2	
J1	WS3-5160-000		2	SOCKET CONTACT, 18-24AWG	FINISHER-Q2	
J2	PCB			SUDDLE CONTROLLER	FINISHER-Q2	
J2	VS1-0842-006		1	CONNECTOR, 6P, FEMALE	FINISHER-Q2	
J4	PCB			SUDDLE CONTROLLER	FINISHER-Q2	
J4	VS1-6383-010		1	CONNECTOR, 10P, FEMALE	FINISHER-Q2	
J4	WS3-5600-000		10	PIN CONTACT, 22-20AWG	FINISHER-Q2	
J5	PCB			SUDDLE CONTROLLER	FINISHER-Q2	
J5	VS1-0842-004		1	CONNECTOR, 4P, FEMALE	FINISHER-Q2	
J6	PCB			SUDDLE CONTROLLER	FINISHER-Q2	
J6	VS1-0842-009		1	CONNECTOR, 9P, FEMALE	FINISHER-Q2	
J7	PCB			SUDDLE CONTROLLER	FINISHER-Q2	
J7	VS1-0842-010		1	CONNECTOR, 10P, FEMALE	FINISHER-Q2	
J8	PCB			SUDDLE CONTROLLER	FINISHER-Q2	
J8	VS1-0842-014		1	CONNECTOR, 14P, FEMALE	FINISHER-Q2	
J9	PCB			SUDDLE CONTROLLER	FINISHER-Q2	
J9	VS1-0842-015		1	CONNECTOR, 15P, FEMALE	FINISHER-Q2	
J10	PCB			SUDDLE CONTROLLER	FINISHER-Q2	
J10	VS1-0842-008		1	CONNECTOR, 8P, FEMALE	FINISHER-Q2	
J11	PCB			SUDDLE CONTROLLER	FINISHER-Q2	
J11	VS1-0842-015		1	CONNECTOR, 15P, FEMALE	FINISHER-Q2	
J12	PCB			SUDDLE CONTROLLER	FINISHER-Q2	
J12	VS1-0842-005		1	CONNECTOR, 5P, FEMALE	FINISHER-Q2	
J13	PCB			SUDDLE CONTROLLER	FINISHER-Q2	
J13	VS1-0842-007		1	CONNECTOR, 7P, FEMALE	FINISHER-Q2	
J15	PCB			SUDDLE CONTROLLER	FINISHER-Q2	
J15	VS1-0842-008		1	CONNECTOR, 8P, FEMALE	FINISHER-Q2	
J18	PCB			SUDDLE CONTROLLER	FINISHER-Q2	
J18	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J19	PCB			SUDDLE CONTROLLER	FINISHER-Q2	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
J19	VS1-0842-002		1	CONNECTOR, 2P, FEMALE	FINISHER-Q2	
J21	PCB			SUDDLE CONTROLLER	FINISHER-Q2	
J21	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J100	NPN			TRAY PAPER SENSOR	FINISHER-Q2 PI6	
J100	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J101	NPN			ALIGNING PLATE H.P. SENSOR	FINISHER-Q2 PI5	
J101	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J102	NPN			PAPER FOLDER MOTOR CLOCK SEN.	FINISHER-Q2 PI4	
J102	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J103	NPN			PAPER DELIVERY COVER SENSOR	FINISHER-Q2 PI3	
J103	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J105	NPN			PAPER POSI. PLATE PAPER SENSOR	FINISHER-Q2 PI8	
J105	VS1-6094-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J105	WS3-5358-000		3	SOCKET CONTACT, 22-26AWG	FINISHER-Q2	
J107	NPN			PAPER PUSH MOTOR CLOCK SENSOR	FINISHER-Q2 PI1	
J107	VS1-0852-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J108	NPN			PAPER PUSH PLATE MOTOR	FINISHER-Q2 M8	
J108	VS1-0279-002		1	CONNECTOR, 2P, FEMALE	FINISHER-Q2	
J108	WS3-0437-000		2	SOCKET CONTACT, 20-30AWG	FINISHER-Q2	
J109	NPN			ENTRANCE DOOR OPEN SENSOR	FINISHER-Q2 SW1	
J109	WS3-5466-000		1	HOUSING, 3P	FINISHER-Q2	
J109	WS3-5467-000		2	CONTACT	FINISHER-Q2	
J111	NPN			PAPER DELIVERY DOOR SENSOR	FINISHER-Q2 SW3	
J111	WS3-5466-000		1	HOUSING, 3P	FINISHER-Q2	
J111	WS3-5467-000		2	CONTACT	FINISHER-Q2	
J112	NPN			PAPER FOLDER MOTOR	FINISHER-Q2 M2	
J112	VS1-0279-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J112	WS3-0437-000		2	SOCKET CONTACT, 20-30AWG	FINISHER-Q2	
J113	NPN			SADDLE JOG MOTOR	FINISHER-Q2 M5	
J113	VS1-0842-005		1	CONNECTOR, 5P, FEMALE	FINISHER-Q2	
J114	NPN			PAPER POSITIONING PLATE MOTOR	FINISHER-Q2 M4	
J114	VS1-0842-005		1	CONNECTOR, 5P, FEMALE	FINISHER-Q2	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
J115	NPN			SADDLE PAPER FEEDER MOTOR	FINISHER-Q2 M1	
J115	VS1-0842-004		1	CONNECTOR, 4P, FEMALE	FINISHER-Q2	
J115	VS1-7177-004		1	CONNECTOR, SNAP TIGHT, BK	FINISHER-Q2	
J116	NPN			FEED PLATE SOLENOID	FINISHER-Q2 SL4	
J116	VS1-0842-002		1	CONNECTOR, 2P, FEMALE	FINISHER-Q2	
J116	VS1-7177-002		1	CONNECTOR, SNAP TIGHT, BK	FINISHER-Q2	
J117	NPN			2 PAPER DEF. PLATE SOLENOID	FINISHER-Q2 SL2	
J117	VS1-0852-002		1	CONNECTOR, 2P, FEMALE	FINISHER-Q2	
J117	VS1-7188-002		1	CONNECTOR, SNAP TIGHT	FINISHER-Q2	
J118	NPN			1 PAPER DEF. PLATE SOLENOID	FINISHER-Q2 SL1	
J118	VS1-0842-002		1	CONNECTOR, 2P, FEMALE	FINISHER-Q2	
J118	VS1-7177-002		1	CONNECTOR, SNAP TIGHT, BK	FINISHER-Q2	
J119	NPN			SADDLE GUIDE MOTOR	FINISHER-Q2 M3	
J119	VS1-0842-005		1	CONNECTOR, 5P, FEMALE	FINISHER-Q2	
J123	PCB			PAPER SENSOR	FINISHER-Q2 PI18/19/20	
J123	VS1-0842-005		1	CONNECTOR, 5P, FEMALE	FINISHER-Q2	
J124	NPN			SADDLE INTERNAL COVER SENSOR	FINISHER-Q2 PI9	
J124	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J125	VS1-0842-004		1	CONNECTOR, 4P, FEMALE	FINISHER-Q2	
J126	NPN			WOODRUFF ROLLER PHASE SENSOR	FINISHER-Q2 PI12	
J126	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J127	NPN			GUIDE HOME POSITION SENSOR	FINISHER-Q2 PI13	
J127	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J128	NPN			PAPER PUSH PLATE H.P. SENSOR	FINISHER-Q2 PI14	
J128	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J129	NPN			PUSH PLATE EDGE POSITION SEN.	FINISHER-Q2 PI15	
J129	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J130	NPN			SUDDLE FRONT STAPLE	FINISHER-Q2 PI21	
J130	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J131	NPN			TRAY PAPER SENSOR	FINISHER-Q2 PI16	
J131	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J132	NPN			PAPER POSI. PLATE H.P. SENSOR	FINISHER-Q2 PI17	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
J132	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J133	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J133	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK	FINISHER-Q2	
J134	NPN			PAPER POSI. PLATE H.P. SENSOR	FINISHER-Q2 PI7	
J134	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J135	NPN			SADDLE INTERNAL SOLENOID	FINISHER-Q2 SL5	
J135	VS1-6321-002		1	CONNECTOR, 2P, FEMALE	FINISHER-Q2	
J135	VS1-7177-002		1	CONNECTOR, SNAP TIGHT, BK	FINISHER-Q2	
J136	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J137	NPN			STAPLE DRIVE H.P. SENSOR	FINISHER-Q2 PI22	
J137	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J138	VS1-0842-011		1	CONNECTOR, 11P, FEMALE	FINISHER-Q2	
J138	VS1-6321-011		1	CONNECTOR, 11P, FEMALE	FINISHER-Q2	
J138	VS1-7177-011		1	CONNECTOR, SNAP TIGHT, 11P, BK	FINISHER-Q2	
J139	VS1-5729-002		1	CONNECTOR, 2P, MALE	FINISHER-Q2	
J139	VS3-5083-002		1	CONNECTOR, 2P, FEMALE	FINISHER-Q2	
J139	WS3-5160-000		2	SOCKET CONTACT, 18-24AWG	FINISHER-Q2	
J139	WS3-5301-000		2	PIN CONTACT	FINISHER-Q2	
J201	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J202	VS1-0842-006		1	CONNECTOR, 6P, FEMALE	FINISHER-Q2	
J203	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J204	VS1-0842-005		1	CONNECTOR, 5P, FEMALE	FINISHER-Q2	
J205	VS1-6383-002		1	CONNECTOR, 2P, FEMALE	FINISHER-Q2	
J205	WS3-5600-000		2	PIN CONTACT, 22-20AWG	FINISHER-Q2	
J208	VS1-0842-004		1	CONNECTOR, 4P, FEMALE	FINISHER-Q2	
J209	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J225	VS1-0842-004		1	CONNECTOR, 4P, FEMALE	FINISHER-Q2	
J225	VS1-7177-004		1	CONNECTOR, SNAP TIGHT, BK	FINISHER-Q2	
J301	VS1-6094-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J301	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK	FINISHER-Q2	
J301	WS3-5358-000		3	SOCKET CONTACT, 22-26AWG	FINISHER-Q2	
J302	VS1-0842-006		1	CONNECTOR, 6P, FEMALE	FINISHER-Q2	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
J302	VS1-7177-006		1	CONNECTOR, SNAP TIGHT, BK	FINISHER-Q2	
J303	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J303	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK	FINISHER-Q2	
J304	VS1-0842-005		1	CONNECTOR, 5P, FEMALE	FINISHER-Q2	
J304	VS1-7177-005		1	CONNECTOR, SNAP TIGHT, BK	FINISHER-Q2	
J305	VS1-6382-002		1	CONNECTOR, 2P, FEMALE	FINISHER-Q2	
J305	WS3-5599-000		2	SOCKET CONTACT, 20-22AWG	FINISHER-Q2	
J308	VS1-0842-004		1	CONNECTOR, 4P, FEMALE	FINISHER-Q2	
J308	VS1-7177-004		1	CONNECTOR, SNAP TIGHT, BK	FINISHER-Q2	
J309	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J309	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK	FINISHER-Q2	
J315	NPN			SADDLE FRONT STAPLE	FINISHER-Q2 M7 SW6/7	
J315	VS1-0842-007		1	CONNECTOR, 7P, FEMALE	FINISHER-Q2	
J315	VS1-0852-007		1	CONNECTOR, 7P, FEMALE	FINISHER-Q2	
J316	NPN			SADDLE REAR STAPLE	FINISHER-Q2 M6 SW4/5	
J325	VS1-0842-004		1	CONNECTOR, 4P, FEMALE	FINISHER-Q2	
J325	VS1-7177-004		1	CONNECTOR, SNAP TIGHT, BK	FINISHER-Q2	
J402	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J402	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK	FINISHER-Q2	
J425	VS1-0842-004		1	CONNECTOR, 4P, FEMALE	FINISHER-Q2	
J502	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J525	NPN			PAPER DELIVERY SENSOR	FINISHER-Q2 PI11	
J525	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	FINISHER-Q2	
J701	PCB			MAIN CONTROLLER		
J701	VS3-5083-002		1	CONNECTOR, 2P, FEMALE		
J701	WS3-5160-000		2	SOCKET CONTACT, 18-24AWG		
J702	PCB			MAIN CONTROLLER		
J702	VS1-5452-007		1	CONNECTOR, 7P, FEMALE		
J703	PCB			MAIN CONTROLLER	FINISHER-Q2	
J703	VS1-6321-006		1	CONNECTOR, 6P, FEMALE	FINISHER-Q2	
J704	PCB			MAIN CONTROLLER	FINISHER-Q2	
J704	VS3-5002-002		1	CONNECTOR, 2P	FINISHER-Q2	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
J704	WS3-1226-000		2	CONTACT, SOCKET	FINISHER-Q2	
J705	PCB			MAIN CONTROLLER	FINISHER-Q2	
J705	VS1-6313-010		1	CONNECTOR, 10P, FEMALE	FINISHER-Q2	
J705	VS1-6314-010		1	CONNECTOR, 10P, FEMALE	FINISHER-Q2	
J705	VT2-5161-020		1	HOLDER, CONNECTOR, 20P	FINISHER-Q2	
J706	PCB			MAIN CONTROLLER	FINISHER-Q2	
J706	VS1-6302-002		1	CONNECTOR, 2P, MALE	FINISHER-Q2	
J706	WS3-5569-000		2	PIN, CONTACT	FINISHER-Q2	
J707	PCB			MAIN CONTROLLER	M36	
J707	VS1-6314-009		1	CONNECTOR, 9P, FEMALE		
J708	PCB			MAIN CONTROLLER		
J708	VS1-6314-013		1	CONNECTOR, 13P, FEMALE		
J709	PCB			MAIN CONTROLLER		
J709	NPN			SWING MOTOR		
J710	PCB			MAIN CONTROLLER		
J710	VS1-6314-008		1	CONNECTOR, 8P, FEMALE		
J711	PCB			MAIN CONTROLLER		
J711	VS1-6313-011		1	CONNECTOR, 11P, FEMALE		
J711	VS1-6314-011		1	CONNECTOR, 11P, FEMALE		
J711	VT2-5161-022		1	HOLDER, CONNECTOR, 22P		
J712	PCB			MAIN CONTROLLER		
J712	NPN			STACK EJECTION L. ROLLER CL.	CL32	
J713	PCB			MAIN CONTROLLER	M32	
J713	NPN			STACK EJECTION MOTOR		
J714	PCB			MAIN CONTROLLER		
J714	VS3-5002-002		1	CONNECTOR, 2P		
J714	WS3-1226-000		2	CONTACT, SOCKET		
J715	PCB			MAIN CONTROLLER		
J715	VS3-5002-004		1	CONNECTOR, 4P, FEMALE		
J715	WS3-1226-000		4	CONTACT, SOCKET		
J716	PCB			MAIN CONTROLLER		
J716	VS1-6313-010		1	CONNECTOR, 10P, FEMALE		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
J716	VS1-6314-010		1	CONNECTOR, 10P, FEMALE	M31	
J716	VT2-5161-020		1	HOLDER, CONNECTOR, 20P		
J717	PCB			MAIN CONTROLLER		
J718	PCB			MAIN CONTROLLER		
J718	NPN			ENTRANCE MOTOR		
J719	PCB			MAIN CONTROLLER		
J719	VS3-5002-002		1	CONNECTOR, 2P		
J719	WS3-1226-000		2	CONTACT, SOCKET		
J721	PCB			MAIN CONTROLLER		
J721	VS1-6313-008		1	CONNECTOR, 8P, FEMALE		
J721	VS1-6314-008		1	CONNECTOR, 8P, FEMALE		
J721	VT2-5161-016		1	HOLDER, CONNECTOR, 16P		
J722	PCB			MAIN CONTROLLER		
J722	VS1-6313-012		1	CONNECTOR, 12P, FEMALE		
J722	VS1-6314-012		1	CONNECTOR, 12P, FEMALE		
J722	VT2-5161-024		1	CONNECTOR, 24P, FEMALE		
J726	PCB			MAIN CONTROLLER	FINISHER-Q2	
J726	VS1-5452-005		1	CONNECTOR, 5P, FEMALE		
J801	PCB			SUDDLE DRIVER		
J801	VS1-6313-011		1	CONNECTOR, 11P, FEMALE		
J801	VS1-6314-011		1	CONNECTOR, 11P, FEMALE		
J801	VT2-5161-022		1	HOLDER, CONNECTOR, 22P		
J802	PCB			SUDDLE DRIVER		
J802	VS1-6302-003		1	CONNECTOR, 3P, FEMALE		
J802	WS3-5569-000		2	PIN, CONTACT		
J803	PCB			SUDDLE DRIVER		
J803	NPN			SADDLE FRONT ENTRANCE MOTOR		
J951	PCB			TRAY MOTOR DRIVER		
J951	VS1-6321-010		1	CONNECTOR, 10P, FEMALE		
J952	PCB			TRAY MOTOR DRIVER		
J952	NPN			TRAY 1 MOTOR	M37	
J981	PCB			AREA SENSOR		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
J981	VS1-6321-005		1	CONNECTOR, 5P, FEMALE		
J991	PCB			STAPLE 2		
J994	PCB			STAPLE 1		
J994	VS1-6314-008		1	CONNECTOR, 8P, FEMALE		
J995	PCB			STAPLE 1		
J995	VS1-5824-009		1	CONNECTOR, 9P, FEMALE		
J995	WS3-5358-000		8	SOCKET CONTACT, 22-26AWG		
J1001	NPN			SWING GUIDE H.P. SENSOR	PI35	
J1001	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J1002	NPN			FEED PATH SENSOR	PI34	
J1002	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J1003	NPN			FRONT COVER SENSOR	PI32	
J1003	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J1004	NPN			GEAR CHANGE MOTOR	M40	
J1004	VS1-6321-004		1	CONNECTOR, 4P, FEMALE		
J1005	NPN			GEAR CHANGE H.P. SENSOR	PI49	
J1005	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J1006	NPN			UPPER COVER SENSOR	PI31	
J1006	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J1007	VS1-6321-003		2	CONNECTOR, 3P, FEMALE		
J1007	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK		
J1008	NPN			ENTRANCE SENSOR	PI33	
J1008	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J1012	NPN			BUFFER R. END HOLDING SOLENOID	SL34	
J1012	VS1-6321-002		1	CONNECTOR, 2P, FEMALE		
J1012	VS1-7177-002		1	CONNECTOR, SNAP TIGHT, BK		
J1013	NPN			1ST DELIVERY ROLLER SOLENOID	SL33	
J1013	VS1-6321-002		1	CONNECTOR, 2P, FEMALE		
J1013	VS1-7177-002		1	CONNECTOR, SNAP TIGHT, BK		
J1014	NPN			BUFFER ROLLER ALIENATE SOL.	SL32	
J1014	VS1-6321-002		1	CONNECTOR, 2P, FEMALE		
J1014	VS1-7177-002		1	CONNECTOR, SNAP TIGHT, BK		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
J1015	VS1-5824-002		1	CONNECTOR, 2P, FEMALE	SL31	
J1015	VS1-6321-002		1	CONNECTOR, 2P, FEMALE		
J1015	VS1-7177-002		1	CONNECTOR, SNAP TIGHT, BK		
J1015	WS3-5358-000		2	SOCKET CONTACT, 22-26AWG		
J1016	NPN			INLET ROLLER ALIENATE SOLENOID		
J1016	VS1-5824-002		1	CONNECTOR, 2P, FEMALE		
J1016	VS1-7177-002		1	CONNECTOR, SNAP TIGHT, BK		
J1016	WS3-5358-000		2	SOCKET CONTACT, 22-26AWG		
J1017	SYS			TO PRINTER		
J1017	FH2-6483-000		1	COVER, PLUG, B		
J1017	FK2-0212-000		1	HOUSING	MSW34	
J1017	FK2-0213-000		1	COVER, PLUG, A		
J1017	FK2-0214-000		1	CLAMP, CABLE		
J1017	VS1-5452-007		1	CONNECTOR, 7P, FEMALE		
J1017	VS1-5452-008		1	CONNECTOR, 8P, FEMALE		
J1017	WS3-5044-000		3	SOCKET, CONTACT, 18-24AWG		
J1018	NPN			STAPLE SAFETY SWITCH		
J1018	WS3-5652-000		1	CONNECTOR, 2P, FEMALE		
J1018	WS3-5653-000		2	CONTACT, SOCKET, 20-26AWG		
J1019	NPN			SWING GUIDE SWITCH	MSW32	
J1019	WS3-5652-000		1	CONNECTOR, 2P, FEMALE		
J1019	WS3-5653-000		2	CONTACT, SOCKET, 20-26AWG	MSW33	
J1020	NPN			UPPER TRAY SWITCH		
J1020	WS3-5652-000		1	CONNECTOR, 2P, FEMALE		
J1020	WS3-5653-000		2	CONTACT, SOCKET, 20-26AWG	PI42	
J1021	NPN			TRAY 1 PAPER SENSOR		
J1021	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J1022	SYS			TO OPTION TRAY		
J1022	VS1-6320-003		1	CONNECTOR, 3P, MALE	PI43	
J1022	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK		
J1026	NPN			TRAY 2 HOME POSITION SENSOR		
J1026	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
J1027	NPN			STAPLE SHIFT MOTOR	M35	
J1027	VS1-6483-006		1	CONNECTOR, 6P, FEMALE, GRY		
J1027	WS3-5251-000		4	SOCKET CONTACT		
J1028	NPN			STAPLE UNIT	M41	
J1028	VS1-5824-004		1	CONNECTOR, 4P, FEMALE		
J1028	WS3-5358-000		4	SOCKET CONTACT, 22-26AWG		
J1029	NPN			STAPLE INTERFERENCE SENSOR	PI46	
J1029	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J1030	NPN			STAPLE UNIT	M41	
J1030	VS1-6321-005		1	CONNECTOR, 5P, FEMALE		
J1031	NPN			FRONT COVER SWITCH	MSW31	
J1031	WS3-5652-000		1	CONNECTOR, 2P, FEMALE		
J1031	WS3-5653-000		2	CONTACT, SOCKET, 20-26AWG		
J1032	VS1-6313-012		2	CONNECTOR, 12P, FEMALE		
J1032	VS1-6314-012		2	CONNECTOR, 12P, FEMALE		
J1032	VS1-7164-024		2	CONNECTOR, SNAP TIGHT, 24P, W		
J1032	VT2-5161-024		1	CONNECTOR, 24P, FEMALE		
J1033	NPN			ASSIST MOTOR	M39	
J1033	VS1-6826-006		1	CONNECTOR, 6P, FEMALE		
J1033	WS3-5251-000		4	SOCKET CONTACT		
J1034	NPN			REAR JOG MOTOR	M34	
J1034	VS1-6321-004		1	CONNECTOR, 4P, FEMALE		
J1035	NPN			FRONT JOG MOTOR	M33	
J1035	VS1-6321-004		1	CONNECTOR, 4P, FEMALE		
J1036	NPN			ASSIST HOME POSITION SENSOR	PI39	
J1036	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J1037	NPN			REAR ALIGNING PLATE H.P SENSOR	PI37	
J1037	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J1038	NPN			F. ALIGNING PLATE H.P. SENSOR	PI36	
J1038	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J1039	NPN			PROCESSING TRAY SENSOR	PI38	
J1039	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
J1040	VS1-6313-008		2	CONNECTOR, 8P, FEMALE		
J1040	VS1-6314-008		2	CONNECTOR, 8P, FEMALE		
J1040	VS1-7164-016		1	CONNECTOR, SNAP TIGHT, 16P		
J1040	VT2-5161-016		2	HOLDER, CONNECTOR, 16P		
J1041	VS1-6314-006		2	CONNECTOR, 6P, FEMALE		
J1041	VS1-7173-006		1	CONNECTOR, SNAP TIGHT, 6P, W		
J1042	NPN			TRAY SHIFT 2 H.P. SENSOR	PI48	
J1042	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J1043	NPN			UPPER HOME POSITION SENSOR 2	PI41	
J1043	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J1044	NPN			SHUTTER HOME POSITION SENSOR	PI45	
J1044	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J1045	NPN			STAPLER SHIFT H.P. SENSOR	PI40	
J1045	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J1046	NPN			SHUTTER CLUTCH	CL31	
J1046	VS1-6321-002		1	CONNECTOR, 2P, FEMALE		
J1046	VS1-7177-002		1	CONNECTOR, SNAP TIGHT, BK		
J1951	NPN			TRAY MOTOR DRIVER		
J1951	VS1-6321-010		1	CONNECTOR, 10P, FEMALE		
J1953	NPN			TRAY MOTOR DRIVER		
J1953	NPN			TRAY 2 MOTOR	M38	
J1981	NPN			AREA SENSOR		
J1981	VS1-6321-005		1	CONNECTOR, 5P, FEMALE		
JD1	VS1-0842-007		1	CONNECTOR, 7P, FEMALE	FINISHER-Q2	
JD1	VS1-0852-007		1	CONNECTOR, 7P, FEMALE	FINISHER-Q2	
JD1	WS1-6203-000		1	CONNECTOR, 14P, FEMALE	FINISHER-Q2	
JD2	VS1-0842-007		2	CONNECTOR, 7P, FEMALE	FINISHER-Q2	
JD2	WS1-6204-000		1	CONNECTOR, 14P, MALE	FINISHER-Q2	

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